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PATENTS ONL				
To the Honorable Commissioner of Patents and Trademarks: Please 1800kg	the attached prightal documents or copy the ledf			
1.Name of conveying party(les): Ralph Robert Emenaker Letha Margie Hines	2.Name and address of receiving party(iea) Charles Company			
Additional name(s) of conveying party(ies) attached:	6090 Center Hill Avenue			
3. Nature of conveyance:	Cincinnati, OH 45224-1792			
□ Merger	Additional name(s) & address(es) attached? ☐ Yes ☒ No			
☐ Security Agreement ☐ Change of name	06-04-1998			
□ Other	1 18 16 min den den jaku den j			
Execution Date: July 8, 1996				
4.Application number(s) or patent number(s):	100727604			
If this document is being filed together with a new application, the exec	ution date of the application is:			
A. Patent Application No(s). 08/640,201 Date Filed: April 30, 1996 P&G Case: 6083	B. Patent No(s).			
Additional numbers attached? ☐ Yes ☒ No				
5.Name and address of party to whom correspondence concerning	6.Total number of applications and patents involved: [1]			
document should be mailed:				
Name: <u>Matthew P. Fitzpatrick</u>	7. Total fee (37 CFR 3.41):\$40.00			
Internal Address: THE PROCTER & GAMBLE COMPANY	□ Enclosed			
Street Address: <u>Winton Hill Technical Center</u>	☑ Authorized to be charged to deposit account			
6100 Center Hill Road				
Cincinnati, Ohio 45224	8. Deposit account number:			
	<u>16-2480</u>			
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9.Statement and signature. To the best of my knowledge and belief, the foregoing information is true and correct and any attached copy is a true copy of the original document. Matthew P. Fitzpatrick Matthew P. Fitzpatrick				
Name of Person Signing Signature // Date Total number of pages including cover sheet, attachments, and documents: [3]				
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6083:10

ASSIGNMENT

WHEREAS we, Ralph Robet Emenaker, of Hamilton, County of Butler, State of Ohio, and Letha Margie Hines of Cincinnati, County of Hamilton, State of Ohio, respectively, have made a certain new and useful invention as set forth in an application for United States Letters Patent entitled

METHOD AND APPARATUS FOR SIMULTANEOUSLY EMBOSSING AND FORMING A PERIMETER SEAL ON AN ABSORBENT ARTICLE

Attorney's Docket 6083, executed by us, respectively	$\sqrt{1}$, the 2^{14}	day of	July	, 1996, ar	
the 8th day of Luly, 1996, Serial	1 No.0 <u>5/640</u>	201	, filed the	30th day of Apr	
1996, (the hereinafter named assignee being hereby	authorized to	insert :	said Serial	Number and filir	ıg
date when ascertained):					

We made said invention set forth in said patent application while employed by The Procter & Gamble Company, and acknowledge our obligation at the time the invention was made to assign said invention to The Procter & Gamble Company. Pursuant to said obligation, we assign to The Procter & Gamble Company, its legal representatives, successors and assigns, the entire right, title and interest, including the right to claim priority of the filing date of said patent application under international conventions, in said invention as set forth in said patent application, and in all patents of the United States and of any foreign country which may be issued for said invention, as fully and completely as the same would have been held by us had this assignment not been made. The entire right, title and interest shall vest irrevocably in The Procter & Gamble Company. We further agree upon request, without additional compensation but at no expense to us, to execute or assent to foreign applications, and to execute all other legal documents as may be necessary or desirable to vest the enjoyment of the rights assigned to The Procter & Gamble Company, its legal representatives, successors and assigns, or as said Company may direct.

AND we request the Commissioner of Patents and Trademarks to issue any Letters Patent of the United States which may be issued for said invention to said The Procter & Gamble Company, its legal representatives, successors or assigns, as the sole owner of the entire right, title, and interest in said patent and the invention covered thereby.

County of Hamilton SS On this 2 day of Live 1996, before me personally appeared Ralph Robert and Emenaker, to me known to be the person named in and who executed the above instrument, and acknowledged to me that he executed the same for the uses and purposes therein set forth.

LISA A. KOHL Notary Public, State of Office My Commission Expires Nov. 17, 1997

PATENT REEL: 9204 FRAME: 0810

State of Ohul	
County of Hanulton SS	
	996, before me personally appeared Letha Margie
Hines, to me known to be the person named in	and who executed the above instrument, and
acknowledged to me that she executed the same for the	uses and purposes therein set forth.
	Saile H. Menory
	Notary/Public //
	GAYLE H. MEMORY
	Notary Public, State of Ohio
C000 00	My Commission Expires June 20, 2000

6083:03

RECORDED: 05/04/1998

PATENT REEL: 9204 FRAME: 0811