and (3) SHIGEO YABUNO Foreign Address: Let, Doshomachi 4-chome, Chuo-ku Additional name(s) of conveying party(ies) attached? Ocaka, Japan Yes No 3. Nature of conveyance: Assignment Security Agreement Change of Name Other City: Execution Date: (1) September 3, 1996; City: (2) and (3) September 4, 1996. Additional name(s) & address(es) attached? 4. Application number(s) or patent number(s); If this document is being filed together with a new application, the execution date of the application is: (1) September 3, 199 (2) and (3) September 4, 1996. B. Title of Invention: Filing Date: Concurrently Herewith BCDUCTION OF OPTICALLY ACTIVE BENZOTHIEPIN SALTS OS/ 7072675 Additional numbers attached? Yes Name and address of party to whom correspondence concerning document should be mailed: One Name: Fitzpatrick, Cella, Harper & Scinto 6. Number of applications and patents involved:		/		08/702675
To the Commissioner Image and address of conveying partice i) 00750774 1. Names of conveying partice i) 00750774 me and address of receiving party: (1) YOSHIHARU MAEDA. (2) MOTOKI IKEUCHI and (3) SHIGEO YABUNO Name:			06-30-1998	R RECORDATION/PIU 11 SEP 1996 Atty. Docket: 92,2342
1. Names of conveying parties 100750774 me and address of receiving party: (1) YOSHIHARU MAEDA. (2) MOTOKI IKEUCHI and (3) SHIGEO YABUNO Name:				
(1) YOSHIHARU MAEDA, (2) MOTOKI IKEUCH and (3) SHIGEO YABUNO Name:TAKEDA CHEMICAL INDUSTRIES, LT model (3) SHIGEO YABUNO Additional name(s) of conveying party(iss) attached? Charles	1.			
□ Yes □ No 3. Nature of conveyance: □ Assignment □ Merger □ Security Agreement □ Change of Name □ □ Other				Name: TAKEDA CHEMICAL INDUSTRIES, LTD. Foreign Address: 1-1, Doshomachi 4-chome, Chuo-ku
☑ Assignment ☐ Merger ☐ Security Agreement ☐ Change of Name ☐ Other				Osaka, Japan
Execution Date: (1) September 3, 1996; (2) and (3) September 4, 1996. City:	3.	X Assignment	Change of Name	Domestic Address:
 Application number(s) or patent number(s): If this document is being filed together with a new application, the execution date of the application is: (1) September 3, 199 (2) and (3) September 4, 1996. A. Patent Application Number: Not Yet Assigned Filing Date: Concurrently Herewith OS/ 702675 Additional numbers attached? B. Title of Invention: PRODUCTION OF OPTICALLY ACTIVE BENZOTHIEPIN SALTS OS/ 702675 Additional numbers attached? Yes X No 5. Name and address of party to whom correspondence concerning document should be mailed: Name: Fitzpatrick, Cella, Harper & Scinto 277 Park Avenue New York, New York 10172-0194 Telephone No.: (212) 758-2400 Facsimile No.: (212) 758-2400 Facsimile No.: (212) 758-2982 DO NOT USE THIS SPACE 9. Statement and signature. To the best of my knowledge and belief, the foregoing information is true and the attached is the original document or is a true copy of the original document. LAWRENCE S. PERRY Name of Person Signing Signature Calibrid Construction Signature Date		Execution Date: (1) Septemb	er 3, 1996;	
Filing Date: Concurrently Herewith PRODUCTION OF OPTICALLY ACTIVE BENZOTHIEPIN SALTS OS/702675 Additional numbers attached? Yes No 5. Name and address of party to whom correspondence concerning document should be mailed: One 6. Number of applications and patents involved: Name:	4.	If this document is being file (2) and (3) September 4, 199	d together with a new application, 6.	, the execution date of the application is: (1) September 3, 1996;
DS/ 702675 Additional numbers attached? Yes No 5. Name and address of party to whom correspondence concerning document should be mailed: 6. Number of applications and patents involved: Name: Fitzpatrick, Cella, Harper & Scinto 7. Total fee (37 CFR 3.41): \$		A. Patent Application Numb	ber: Not Yet Assigned	B. Title of Invention:
concerning document should be mailed: One Name: Fitzpatrick, Cella, Harper & Scinto		-	2675	BENZOTHIEPIN SALTS
Name: Fitzpatrick, Cella, Harper & Scinto 277 Park Avenue 7. Total fee (37 CFR 3.41): \$ 40.00 New York, New York 10172-0194 Image: Comparison of the com	5.		-	
277 Park Avenue New York, New York 10172-0194 Telephone No.: (212) 758-2400 Facsimile No.: (212) 758-2982 Facsimile No.: (212) 758-2982 Ob NOT USE THIS SPACE 06-1205 9. Statement and signature. To the best of my knowledge and belief, the foregoing information is true and the attached is the original document. To the best of my knowledge and belief, the foregoing information is true and the attached is the original document or is a true copy of the original document. LAWRENCE S. PERRY September 10, 1996 Name of Person Signing Signature		Name: Fitzpatric	k, Cella, Harper & Scinto	
New York, New York 10172-0194 Authorized to be charged to deposit account Telephone No.: (212) 758-2400 8. Deposit account number (for deficiency or excess) ////////////////////////////////////		277 Park	Avenue	7. Total fee (37 CFR 3.41): \$40.00
Facsimile No.: (212) 758-2982 06-1205 (Attach duplicate copy of this page if paying by deposit accound to the duplicate copy of this page if paying by deposit accound to the best of my knowledge and belief, the foregoing information is true and the attached is the original document or is a true copy of the original document. Image: Statement and signature. Image:		New York	k, New York 10172-0194	
(Attach duplicate copy of this page if paying by deposit accound to a composition of the page if paying by deposition accound the duplicate copy of the page if paying by deposition accound the attached is the original document or is a true copy of the original document. 9. Statement and signature. To the best of my knowledge and belief, the foregoing information is true and the attached is the original document or is a true copy of the original document. LAWRENCE S. PERRY Name of Person Signing		Telephone No.: (212) 758	-2400	8. Deposit account number (for deficiency or excess)
 9. Statement and signature. To the best of my knowledge and belief, the foregoing information is true and the attached is the original document or is a true copy of the original document. <u>LAWRENCE S. PERRY</u> Name of Person Signing 		Facsimile No.: <u>(212) 758</u>	-2982	06-1205 (Attach duplicate copy of this page if paying by deposit account):
To the best of my knowledge and belief, the foregoing information is true and the attached is the original document or is a true copy of the original document. LAWRENCE S. PERRY Name of Person Signing			DO NOT USE	THIS SPACE
true copy of the original document. <u>LAWRENCE S. PERRY</u> Name of Person Signing <u>Signature</u> <u>Signature</u> <u>Signature</u> <u>Signature</u> <u>Date</u>	9.	Statement and signature.		
Name of Person Signing Signature Date		•••		10 Winner 78 0870267
Total number of names including cover cheet attachments and documents. S			g Sign	

PATENT REEL: 9265 FRAME: 0601

ASSIGNMENT

FOR VALUE RECEIVED, I/We. Yoshiharu MAEDA, Motoki IKEUCHI and Shigeo YABUNO

citizen(s) of Japan

residing (respectively) at

20-38, Takabedai 1-chome, Tondabayashi, OSAKA 584 JAPAN; 14-17-202, Aokicho, Nishinomiya, HYOGO 662 JAPAN; and 11-19, Tatsumiminami 1-chome, 1kuno-ku, OSAKA 544 JAPAN

hereby sell, assign, transfer and convey unto

TAKEDA CHEMICAL INDUSTRIES, LTD.

a corporation of Japan having a place of business at

1-1, Doshomachi 4-chome, Chuo-ku, OSAKA 541 JAPAN

its successors, assigns and legal representatives (hereinafter called the "Assignee"), the entire right, title and interest, for the United States, in and to certain inventions relating to

Production of Optically Active Benzothiepin Salts

and described in an application for Letters Patent of the United States signed by Kaus on and in and to said application, and all divisions, renewals and continuations thereof, and all Letters Patent of the United States which may be granted, thereon, and all reissues and extensions thereof; and i/We hereby authorize and request the Commissioner of Patents and Trademarks of the United States to issue all Letters Patent upon said inventions to the Assignee or to such nominees as it may designate.

AND I/We authorize and empower the said Assignee or nominees to invoke and claim for any application for patent or other form of protection for said inventions filed by it or them, the benefit of the right of priority provided by the International Convention for the Protection of Industrial Property, as amended, or by any convention which may henceforth be substituted for it, and to invoke and claim such right of priority without further written or oral authorization from me/us.

AND I/We hereby consent that a copy of this assignment shall be deemed a full legal and formal equivalent of any assignment, consent to file or like document which may be required in the United States for any purpose and more particularly in proof of the right of said Assignee or nominees to claim the aforesaid benefit of the right of priority provided by the International Convention for the Protection of Industrial Property, as amended, or by any convention which may henceforth be substituted therefor.

AND I/We hereby covenant that I/We have the full right to convey the entire right, title and interest herein assigned and that I/We have not executed and will not execute any agreement in conflict herewith.

AND 1/We hereby covenant and agree that 1/We will communicate to said Assignee or nominees all facts known to me/us pertaining to said inventions, and testify in all legal proceedings, sign all lawful papers, execute all divisional, continuing and reissue applications, make all rightful oaths and declarations and in general perform all lawful acts necessary or proper to aid said Assignee or nominees in obtaining, maintaining and enforcing all lawful patent protection for said inventions in the United States

IN TESTIMONY WHEREOF, I/We hereunto set our hand(s) and seal(s) this(1) $3rd$	day of
(2)(3) - 4th	

September 96 September

Witness:

(1) Takatsugu Strundolr (1) Joneflise akiyama (2) (3) Yoshitaka Fyjinara (2) (3) Eastus Suginti

Assignor(s):

PATENT REEL: 9265 FRAME: 0602 L.S.

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RECORDED: 09/11/1996