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Attorney Docket No.: 1484-00095

Form U.S. Patent and Trademark Office-1595 1-31-92	U.S. Department of Commerce Patent and Trademark Office
RECORDATION FORM COVER SHEET PATENTS ONLY	

To the Honorable Commissioner of Patents and Trademarks.
Please record the attached original documents or copy thereof.

1. Name of conveying party(ies): SCOTT A. SANFORD Additional name(s) of conveying party(ies) attached? <input type="checkbox"/> Yes <input type="checkbox"/> No	2. Name and address of receiving party(ies): DEC INTERNATIONAL, INC. P.O. Box 8050 Madison, Wisconsin 53708 Additional name(s) and address(es) attached? <input type="checkbox"/> Yes <input type="checkbox"/> No
3. Nature of Conveyance: <input checked="" type="checkbox"/> Assignment <input type="checkbox"/> Merger <input type="checkbox"/> Security Agreement <input type="checkbox"/> Change of Name <input type="checkbox"/> Other _____	
Execution Dates: <u>May 18, 1998</u>	

4. Application number(s) or patent number(s):

If this document is being filed with a new application, the execution date of the application is _____

A. Patent Application No(s). 09/081,151	B. Patent No(s).
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Additional numbers attached? Yes No

5. Name and address of party to whom correspondence concerning document should be mailed: Michael E. Taken ANDRUS, SCEALES, STARKE & SAWALL, LLP 100 East Wisconsin Avenue, Suite 1100 Milwaukee, WI 53202	6. Total number of applications and patents involved: <u>1</u>
	7. Total fee (37 CFR 3.41)...\$40.00 <input checked="" type="checkbox"/> Enclosed <input checked="" type="checkbox"/> Authorized to charge Deposit Account
	8. Deposit Account No. <u>01,2000</u> (Attach duplicate copy of this page if paying by Deposit Account)

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9 Statement and signature.

To the best of my knowledge and belief, the foregoing information is true and correct and any attached copy is a true copy of the original document.

Diane Johnson Name of Person Signing	<i>Diane Johnson</i> Signature	<u>6/23/98</u> Date
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Total number of pages including cover sheet, attachments and document: 5

OMB No. 0651-0011 (exp. 4/94)

ASSIGNMENT

I, identified below as the "Inventor", have made certain new and useful improvements in an invention ("Invention"), as set forth in an application for United States Letters Patent executed by me and bearing the following title and for which the Assignee under this agreement or the attorney of record is hereby authorized to insert the serial number and filing date when ascribed:

Title: **TEATCUP LINER WITH DESIRED MOUTHPIECE
CHAMBER VACUUM**

Serial Number: 09/081,151

Filing Date: May 19, 1998

For good and valuable consideration, I do hereby sell, assign, and transfer to **DEC INTERNATIONAL, INC.** ("Assignee"), a corporation organized under the laws of the State of Wisconsin, and located and doing business at P.O. Box 8050, Madison, Wisconsin 53708, and to its legal representatives, successors, and assigns, my entire right, title, and interest in and to the Invention and to all United States and foreign patent applications any of whose claims cover all or part of the Invention, together with all patents resulting from such applications. Assignee shall hold such right, title, and interest as fully and completely as they would have been held by me had this assignment and sale not been made.

I agree, upon Assignee's request, to execute or assent to such United States and foreign patent applications and to execute all separate assignments and other legal documents that Assignee may find necessary or desirable in its exercise of the right, title, and interest assigned above. I also agree to communicate to Assignee any facts relating to the Invention or to any of the patent applications or patents contemplated above that may be useful to Assignee and to testify as to such facts in any interferences or in litigation, if requested to do so. I shall do all these things without additional compensation but at no expense to me.

I hereby request the Commissioner of Patents to issue to Assignee, as the owner of my entire right, title, and interest therein, any Letters Patent of the United States that may be issued for the Invention.

Inventor: Scott A. Sanford Date: May 18, 1998
(Signature)

Name typed or printed: SCOTT A. SANFORD
Address: 689 Marvin Lane
Oregon, Wisconsin 53575

State of WISCONSIN)
) ss.
County of DANE)

On this 18th day of MAY, 1998, before me personally appeared said Scott A. Sanford, known to me to be the person who executed the above instrument and acknowledged to me that he or she executed the same for the uses and purposes therein set forth.

SEAL

MaryEllen L. McNamee
Notary Public
My Commission expires: 7-19-98