09-14-1998	- SEIVE		
PATENTS ONLY TO THE	NTS AND TRADEMARKS		
9-8-18 Hiease 1-100828367	SEP SEP		
Name of Party(ies) conveying an interest:	2. Name and Address of Party est eceiving an interest:		
a) Val M. Zolotoochin b) Jim P. Metziner c) David M. Hansen	Name: Solvay Minerals, Inc. Internal Address: Street Address: 3333 Richmond Ave. City: Houston State/Zip: TX 77098		
· Additional name(s) of conveying party(ies) attached? ☐ Yes ☒ No	Additional name(s) and addresses attached? ☐ Yes ☒ No		
3. Description of the interest conveyed: ☐ Change of Name	Other:		
☐ Security Agreement ☐ Merger			
Execution Date: a) 7/23/98; b) 7/27/98; c) 7/27/98			
 Application number(s) or patent number(s). Additional shee If this document is being filed together with a new application 			
	• •		
Date A. Patent Application No.(s) 09/080,763	B. Patent No.(s)		
Additional numbers attached? ☐ Yes ☑ No			
5. Name and address of party to whom correspondence	6. Number of applications and patents involved: 1		
concerning document should be mailed: BRINKS HOFER GILSON & LIONE	7. Total fee (37 CFR 3.41) \$40.00		
P.O. BOX 10395			
CHICAGO, IL 60610 (312)321-4200	Authorized to be charged to Deposit Account No. 23-1925		
· /	Please charge any deficiencies in fee or credit any overpayment to Deposit Account No. 23-1925.		
DO NOT USE THIS SPACE			
/11/1998 INGUYEN 00000040 09080763			
FC:581 40.00 OP			
9. Statement and signature. To the best of my knowledge and belief, the foregoing information is true and correct and any attached copy is a true copy of the original document.			
	September 2, 1998 Date		
Total number of pages including cover sheet, attachments, and document: 5			

Rev. Oct-97 Document2

> PATENT REEL: 9440 FRAME: 0089

ASSIGNMENT

WHEREAS, <u>Val M. Zolotoochin</u>, <u>Jim P. Metziner</u> and <u>David M. Hansen</u>, hereinafter called the "Assignors", have made the invention described in the United States patent application entitled <u>SODIUM METABISULFITE PROCESS</u>, for a full description of which reference is here made to an application for Letters Patent of the United States filed on <u>May 18</u>, <u>1998</u>, and assigned Application Serial No. <u>09/080,763</u>;

WHEREAS, <u>Solvay Minerals</u>, Inc., a corporation organized and existing under the laws of the State of <u>Delaware</u>, having a place of business at <u>3333 Richmond Ave.</u>, <u>Houston</u>, <u>Texas 77098</u>, hereinafter called the "Assignee", desires to acquire the entire right, title and interest in and to the invention and the patent application identified above, and all patents which may be obtained for said invention, as set forth below;

NOW, THEREFORE, in consideration of the sum of One Dollar (\$1.00), and other valuable and legally sufficient consideration, the receipt of which by the Assignors from the Assignee is hereby acknowledged, the Assignors have sold, assigned and transferred, and by these presents do sell, assign and transfer to the Assignee, the entire right, title and interest for the United States in and to the invention and the patent application identified above, and any patents that may issue for said invention in the United States; together with the entire right, title and interest in and to said invention and all patent applications and patents therefor in all countries foreign to the United States, including the full right to claim for any such application all benefits and priority rights under any applicable convention; together with the entire right, title and interest in and to all continuations, divisions, renewals and extensions of any of the patent applications and patents defined above; to have and to hold for the sole and exclusive use and benefit of the Assignee, its successors and assigns, to the full end of the term or terms for all such patents.

The Assignors hereby covenant and agree, for both the Assignors and the Assignors' legal representatives, that the Assignors will assist the Assignee in the prosecution of the patent application identified above; in the making and prosecution of any other patent applications that the Assignee may elect to make covering the invention identified above; in vesting in the Assignee like exclusive title in and to all such other patent applications and

PATENT REEL: 9440 FRAME: 0090 patents; and in the prosecution of any interference which may arise involving said invention, or any such patent application or patent; and that the Assignors will execute and deliver to the Assignee any and all additional papers which may be requested by the Assignee to carry out the terms of this Assignment.

The Commissioner of Patents and Trademarks is hereby authorized and requested to issue patents to the Assignee in accordance with the terms of this Assignment.

IN TESTIMONY WHEREOF, the Assignors have executed this agreement.

DATED:	7/23/98	Val M. dolet	
		Val M. Zolotoochin	

DATED:	7/27/98	Jim P. Metziner
--------	---------	-----------------

DATED:	7/27/98	David M Hansey
	ı	David M. Hansen

STATE OF (symm) ss. COUNTY OF Houring) I, DIANE LEYISAM a Notary Public in and for the County and State aforesaid, do hereby certify that Val M. Zolotoochin, personally known to me to be the same person whose name is subscribed to the foregoing instrument, appeared before me this day in person and acknowledged that (s)he signed, sealed and delivered the said instrument as his/her free and voluntary act for the uses and purposes therein set forth. IN WITNESS WHEREOF, I have hereunto set my hand and Notarial Seal, this 2 4 day of July, 19 9 4. Notary Public Leyken. (SEAL) My Commission Expires: 4-72-0/ STATE OF Wyorking) ss.
COUNTY OF Swithwater) I, Patricia J. Shaffer, a Notary Public in and for the County and

State aforesaid, do hereby certify that Jim P. Metziner, personally known to me to be the same person whose name is subscribed to the foregoing instrument, appeared before me this day in person and acknowledged that (s)he signed, sealed and delivered the said instrument as his/her free and voluntary act for the uses and purposes therein set forth.

IN WITNESS WHEREOF, I have hereunto set my hand and Notarial Seal, this 27th day of July, 1998

> PATRICIA J. SHAFFER - NOTARY PUBLIC COUNTY OF SWEETWATER STATE OF WYOMING
>
> MY COMMISSION EXPIRES SEPTEMBER 12, 2000

Patricia J Shoffen

(SEAL)

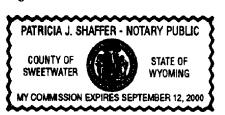
My Commission Expires: Sept. 12, 2000

STATE OF Whoming) ss.

I, Tatricia J. Shaffer a Notary Public in and for the County and State aforesaid, do hereby certify that <u>David M. Hansen</u>, personally known to me to be the same person whose name is subscribed to the foregoing instrument, appeared before me this day in person and acknowledged that (s)he signed, sealed and delivered the said instrument as his/her free and voluntary act for the uses and purposes therein set forth.

Notary Public

IN WITNESS WHEREOF, I have hereunto set my hand and Notarial Seal, this day of July, 1998.



(SEAL)

My Commission Expires: Sept. 12, 2000

RECORDED: 09/08/1998

REV. Oct-97 C:\mvri\6781-22assignment.doc