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Please record the attached original documents or copy thereof.

1.	Name of conveying party(ies):	2.	Name and address of receiving party(ies):
	Douglas P. Goulet		IMI Cornelius Inc.
			One Cornelius Place
	Adelbert L. Schurman		Anoka, Minnesota 55303

1000

3. Nature of conveyance:

X Assignment	Merger
Security Agreement	Change of Name
Other -	

Execution Date: November 11, 1997

4.	Application number(s) or patent number(s):						
	If this document is being filed together with a ne	w application, the e	xecution date	e of the ap	oplica	tion is:	
	A. Patent Application No.(s)	B.	Patent No.	(s)			
	08/761,178						
	Additional number	rs attached?		Yes	X	No	
5.	Name and address of party to whom correspondence concerning document should be mailed:		iber of apj (37 CFR 3.			-	involved: 1

Sten Erik Hakanson	Enclosed
IMI Cornelius Inc. One Cornelius Place	Authorized to be charged to deposit account
Anoka, Minnesota 55303	 Deposit Account Number: 03-3240 (Duplicate copy of this page is attached)

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9. Statement and signature. To the best of my knowledge and belief, the foregoing information is true and correct and any attached copy is a true copy of the original document. Sten Erik Hakanson Name of Person Signing Signature Date PATENT

REEL: 9458 FRAME: 0265

ASSIGNMENT

For valuable consideration, the receipt and sufficiency whereof is hereby acknowledged, we,

DOUGLAS P. GOULET	17151 Oak Crest Drive, Big Lake, Minnesota 55309
ADELBERT L. SCHURMAN	4081 Ensign Avenue North, New Hope, Minnesota 55427,

all citizens of the United States, hereby sell, assign, transfer and set over unto IMł Cornelius Inc., a corporation of the state of Minnesota, having an office and place of business at One Cornelius Place, Anoka, Minnesota 55303, the entire right, title and interest in and to our inventions as set forth in our application for United States Letters Patent entitled "TUBING END AND METHOD FOR FORMING" and which may be identified in the United States Patent Office by Serial No. 08/761,178, filed December 6, 1996, and in and to any United States Letters Patent issuing therefrom together with all improvements thereon and betterments thereof, all divisions, continuations and re-issues thereof and substitutions of and for said application, and including all our rights under all international patent conventions, we hereby authorize and direct the Commissioner of Patents to issue any and all patents for said inventions when granted, in accordance with this assignment and sale. We further authorize IMI Cornelius Inc., its successors and assigns, or anyone it may properly designate, to apply for Letters patent, in its own name if desired, in any and all foreign countries, and additionally to claim the filing date of said United States application and/or otherwise take advantage of the provisions of any applicable international prirority convention.

For the same consideration, we, DOUGLAS P. GOULET AND ADELBERT L. SCHURMAN hereby agree that we will promptly communicate to the aforesaid assignee or its assigns full and complete information concerning improvements or betterments of the inventions disclosed in said application, and we will cooperate at assignee's expense, in the procurement of patent protection to cover the inventions herein assigned and to be assigned including the execution of new, divisional, continuing and reissue applications; we will make all rightful oaths, will testify in any proceedings in the Patent Office or in the Courts, and generally will do everything lawfully possible to aid said assignee, its successors, assigns, and nominees to obtain, enjoy and enforce proper patent protection for the inventions embraced within the terms of this document.

IN WITNESS WHEREOF, I have here	eunto subscribed my name:
Douglas P. Goulet	Duges and
Printed Name of Person Signing	Signature
On this 11th day of Movember	19 <u>97</u> , in the county of <u>Anoka</u>

state of <u>Munesota</u>, the person known to me to be Douglas P. Goulet personally appeared and signed the foregoing assignment document.

SEAL

iner L. Luck

Notary Public



PATENT REEL: 9458 FRAME: 0266 IN WITNESS WHEREOF, I have hereunto subscribed my name:

 Adelbert L. Schurman
 Advant J. Schurman

 Printed Name of Person Signing
 Signature

 On this <u>IMD</u> day of <u>NAMEDLY</u> 19<u>97</u>, in the county of <u>ANDKA</u>

 state of <u>MINUSALO</u>, the person known to me to be Adelbert L. Schurman personally appeared and signed the foregoing assignment document.

SEAL



Notary Public

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