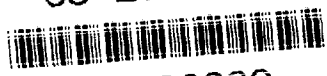

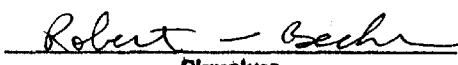


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FORM PTO-1595 (Rev. 6-93) OMB No. 0651-0011 (exp. 4/94) SEP 21 1998		09-28-1998  100838380		COVER SHEET		U.S. DEPARTMENT OF COMMERCE Patent and Trademark Office	
Tab settings 							
To the Honorable Commissioner: Please record the attached original documents or copy thereof.							
1. Name of conveying party(ies): Michael Prechtel Additional name(s) of conveying party(ies) attached? <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No				2. Name and address of receiving party(ies) Name: Hamel AG Internal Address: (same as below) Street Address: Stickereistrasse 4 CH-9320 Arbon Germany City: _____ State: _____ ZIP: _____ Additional name(s) & address(es) attached? <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No			
3. Nature of conveyance: <input checked="" type="checkbox"/> Assignment <input type="checkbox"/> Merger <input type="checkbox"/> Security Agreement <input type="checkbox"/> Change of Name <input type="checkbox"/> Other _____ Execution Date: 23 June 1998							
4. Application number(s) or patent number(s): If this document is being filed together with a new application, the execution date of the application is: _____ A. Patent Application No.(s) 09/106,963 B. Patent No.(s) _____ Additional numbers attached? <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No							
5. Name and address of party to whom correspondence concerning document should be mailed: Name: ROBERT W. BECKER & ASSOCIATES Internal Address: (same as below) Street Address: 11896 N. Highway 14 Suite B City: Tijeras State: NM ZIP: 87059				6. Total number of applications and patents involved: 1 7. Total fee (37 CFR 3.41).....\$ 40.00 <input type="checkbox"/> Enclosed <input checked="" type="checkbox"/> Authorized to be charged to deposit account 8. Deposit account number: 02-1653 (Attach duplicate copy of this page if paying by deposit account)			
DO NOT USE THIS SPACE							
9. Statement and signature. To the best of my knowledge and belief, the foregoing information is true and correct and any attached copy is a true copy of the original document. Robert W. Becker  September 21, 1998 Name of Person Signing Signature Date Total number of pages including cover sheet, attachments, and document: 2							

Mail documents to be recorded with required cover sheet information to:
Commissioner of Patents & Trademarks, Box Assignments
Washington, D.C. 20231

ASSIGNMENT DIVISION

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September 21, 1998
United States Postal Service Express Mail
Certified Mail service and -37 C...
...and is...
...mission...
20231 Bernice Marquez
Bernice Marquez, Sec'y

PATENT
REEL: 9467 FRAME: 0416

A S S I G N M E N T

WHEREAS, I, Michael Prechtel of Mainaustrasse 196c, 78464
Konstanz, Germany

have invented an improvement in INTEGRATED DOUBLING AND TWISTING
METHOD AND THREE-FOR-ONE TWISTING SPINDLE

for which an application for Letters Patent of the United States
[] is being made herewith;

[X] was filed on June 29, 1998 under Serial No. 09/106,963

AND WHEREAS, Hamel AG of Stickereistrasse 4, Ch-9320 Arbon,
Germany

is desirous of acquiring an interest in the same;

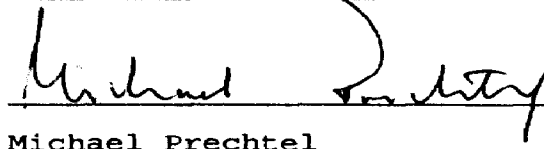
Now, Therefore, in consideration of the foregoing and for
other good and valuable consideration, the receipt of which is
hereby acknowledged, I, hereby assign to the said Hamel AG

its assigns and legal representatives, all the right, title and
interest in and to said invention for the United States and its
territories, and in and to said Letters Patent, continuations,
divisions, reissues and extensions thereof in the United States,
and hereby request that said Letters Patent issue accordingly. For
said considerations, I, Michael Prechtel

_____ agree to execute
all papers that may be necessary to file applications in the United
States for said invention and to assign the same to said Hamel AG
_____ or any assignee
acquiring title to said invention, and to execute any other papers
that may be needed in connection with filing said applications and
securing patents thereon.

In Testimony whereof, this assignment is being executed this

14 day of Sept. 1998.



Michael Prechtel