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Patent & Trademark

Office OMB No. 065-0011 (exp. 4/94)

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To The Honorable Commissioner of Patents and Trademarks: Please record the attached original document(s) or copy(ies) thereof.

<p>1. Name of conveying party(ies):</p> <p>William A. Cox</p> <p>Additional name(s) of conveying party(ies) attached? <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No</p>	<p>3. Name and address of receiving party(ies):</p> <p>Name: <u>Bernal International, Inc.</u></p> <p>Internal Address: _____</p> <p>Street Address: <u>2960 Technology Drive</u></p> <p>City: <u>Rochester</u></p> <p>State: <u>Michigan</u> Zip Code: <u>48309</u></p> <p>Country: <u>USA</u></p> <p>Additional name(s) of conveying party(ies) attached? <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No</p>
<p>2. Nature of conveyance:</p> <p><input checked="" type="checkbox"/> Assignment <input type="checkbox"/> Merger</p> <p><input type="checkbox"/> Security Agreement <input type="checkbox"/> Change of Name</p> <p><input type="checkbox"/> Other _____</p> <p>Execution Date: <u>November 18, 1998</u></p>	

4. Application number(s) or patent number(s):

If this document is being filed together with a new application, the execution date of the application is: \_\_\_\_\_

A. Patent Application No(s). \_\_\_\_\_ B. Patent No(s). 5,575,185

Additional numbers attached?  Yes  No

<p>5. Name and address of party to whom correspondence concerning document should be mailed:</p> <p>Name: <u>David S. Stallard, Esq.</u></p> <p>Internal Address: <u>Wood Herron &amp; Evans, L.L.P.</u></p> <p>Street Address: <u>2700 Carew Tower</u></p> <p>City: <u>Cincinnati</u> State: <u>Ohio</u> Zip: <u>45202</u></p>	<p>6. Total number of applications and patents involved: 1</p> <p>7. Total fee (37 CFR 33.41): <u>\$40.00 E</u></p> <p><input checked="" type="checkbox"/> Enclosed</p> <p><input checked="" type="checkbox"/> Authorized to be charged to deposit account if deficiencies occur</p> <p>8. Deposit Account number: <u>23-3000</u></p> <p>(Attach duplicate copy of this page is paying by deposit account)</p>
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9. Statement and Signature.

*To the best of my knowledge and belief, the foregoing information is true and correct and any attached copy is a true copy of the original document.*

David S. Stallard R. No. 25,930 David S. Stallard November 19, 1998

Name of Person Signing Signature Date

Total number of pages including cover sheet, attachments, and document: [3]

Mail documents to be recorded with required cover sheet information to: Commissioner of Patents and Trademarks, Box Assignments

PATENT REEL: 9525 FRAME: 0230

ASSIGNMENT OF INVENTION AND PATENTS THEREON

WHEREAS, I, William A. Cox of 2387 Hidden Lake Court, City of West Bloomfield, in the State of Michigan have invented a new and improved METHOD OF MAKING ROTARY CUTTING DIES as fully disclosed in U.S. Letters Patent No. 5,575,185 issued November 19, 1996; and whereas, Bernal International, Inc., a corporation organized under the Laws of the State of Michigan and having its principal office at 2960 Technology Drive, Rochester Hills, Michigan 48309 desires to acquire the entire interest in and to the subject-matter disclosed in said application and in and to all patents issued or to be issued thereon.

NOW, THEREFORE, to all whom it may concern, be it known that, for and in consideration of the sum of One Dollar to me in hand paid, and other good and valuable consideration, the receipt of which is hereby acknowledged, I have sold, assigned and transferred, and by these presents do sell, assign and transfer unto the said Bernal International, Inc., my entire right, title and interest in and to the subject-matter disclosed in said application and in and to all Letters Patent Domestic and Foreign issued or to be obtained thereon, including all rights and interests with priority rights under the Paris Convention for the Protection of Industrial Property, the International Patent Cooperative Union, European Patent Convention, Common Market Convention, or any other Convention or Union for each country of said Convention or Union; and I do hereby authorize and request the Commissioner of Patents to issue the Letters Patent granted on said application and all future patents granted upon the subject-matter disclosed therein to the above named Assignee, its legal representatives and assigns.

Witness my hand this 18 day of NOVEMBER, 1998.

William A. Cox Inventor.
William A. Cox

STATE OF \_\_\_\_\_ )
) ss.
COUNTY OF \_\_\_\_\_ )

On this 18 day of NOVEMBER, 1998, before me personally appeared William A. Cox, to me known and known to me to be the above named individual who duly acknowledged the signing of the foregoing instrument to be a voluntary act and deed and who executed the same for the uses and purposes therein specified.

Mary L. Mester
Notary Public

MARY L. MESTER
NOTARY PUBLIC - OAKLAND COUNTY, MI
MY COMMISSION EXPIRES 07/18/99

SEAL