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Please record the attached original documents or copy thereof.

1. Name of conveying party(ies):
Ingermar S. d'Agrella, Eric L. Kuhne, Gary J. Laatsch, John M. Neary, Karl P. Schaefer
Additional name(s) of conveying party(ies) attached? Yes No

2. Name and address of receiving party(ies):
Name: Quad/Tech, Inc.
Address: N64 W23110 Main Street
City: Sussex State: WI Zip: 53089
Additional name(s) & address(es) attached? Yes No

3. Nature of Conveyance:
 Assignment Merger
 Security Agreement Change of Name
 Other
Execution Date: February 8, 1999, February 9, 1999, February 8, 1999, February 8, 1999, February 8, 1999, respectively

4. Application number(s) or patent number(s):
A. Patent Application No.(s) 09/223,214
Filed: December 30, 1998

B. Patent No.(s)

Additional numbers attached? Yes No

5. Name and address of party to whom correspondence concerning document should be mailed:
David B. Smith
Michael Best & Friedrich LLP
100 East Wisconsin Avenue
Milwaukee, WI 53202

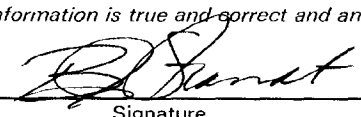
6. Total number of applications and patents involved:
1

7. Total fee (37 CFR 3.41):.....\$ 40.00
 Enclosed
 Deficiencies in fee charged to Deposit Account

02/22/1999 DCOATES 00000163 09223214
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8. Deposit account number: 133080

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9. Statement and signature.
To the best of my knowledge and belief, the foregoing information is true and correct and any attached copy is a true copy of the original document.
Billie Jean Strandt (Reg. No. 36,940)  February 18, 1999
Name of Person Signing Signature Date
Attorney File 77077/9111
Total number of pages including cover sheet, attachments, and document: 3

OMB No. 0651-0011 (exp. 4/94) H:\PF\FORM\ASSIGN.CS2

cc: Docketing

PATENT
REEL: 9769 FRAME: 0732

A S S I G N M E N T

For and in consideration of the sum of One Dollar

(\$1.00) to us:

Ingermar S. d'Agrella
N65 W26677 Hillcrest Circle
Sussex, WI 53089

Eric L. Kuhne
S69 W22990 National
Big Bend, WI 53103

Gary J. Laatsch
W177 N9743 Rivers Bend
Germantown, WI 53022

John M. Neary
N6817 Rock Ridge Way
Hartland, WI 53029

Karl P. Schaefer
14260 W. Flora Avenue
Brookfield, WI 53005

paid by Quad/Tech, Inc. (hereinafter referred to as
"Assignee"), a Wisconsin corporation having its principal
place of business at:

N64 W23110 Main Street
Sussex, WI 53089

and for other valuable and sufficient consideration, receipt
whereof is hereby acknowledged, we hereby sell, assign and
convey, unto Assignee, its successors and assigns, my entire
right, title and interest -

(1) in and to an invention entitled "APPARATUS FOR
SLOWING DOWN AND GUIDING A SIGNATURE AND METHOD FOR DOING THE
SAME" for which we have executed United States patent
application Serial No. 09/223,214, filed December 30, 1998;

(2) in and to said United States patent
application, in and to all other patent applications
(including divisional, continuation, continuation-in-part,
§111(b) provisional, §111(a), and reissue applications) based
upon said invention, and in and to the patent or patents to be
granted thereon, including reissues thereof, if any, to the
full end of the term or terms for which said patent or patents
may be granted;

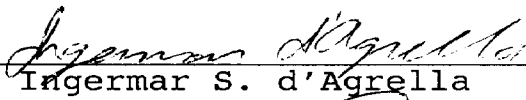

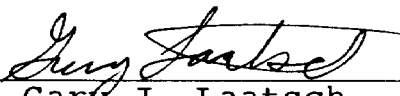
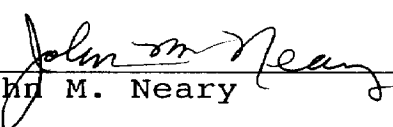

(3) in and to all patent applications on said
invention now or hereafter filed in countries foreign to the
United States of America, and in and to any and all patents

granted on said applications to the full end of the terms for which said patents may be granted; and

(4) under the International Convention in respect to the United States patent application and agree that any patent applications of any foreign countries which may be filed shall be filed in the name of my Assignee with a claim to priority based on said United States application.

And we hereby agree that we will, upon demand of Assignee, its successors or assigns, and without further consideration to us, execute any and all papers that may be necessary, or deemed by Assignee, its successors or assigns, to be necessary, to a complete fulfillment of the intent and purposes of this Assignment, it being understood that any expense incident to the execution of such papers shall be paid by Assignee, its successors and assigns, and not by us.

And the Commissioner of Patents and Trademarks of the United States is hereby authorized and requested to issue the said United States patent or patents to Assignee.

Date: <u>2/5/99</u>	<u></u> Ingermar S. d'Agrella
Date: <u>2/9/99</u>	<u></u> Eric L. Kuhne
Date: <u>2/8/99</u>	<u></u> Gary J. Laatsch
Date: <u>2/8/99</u>	<u></u> John M. Neary
Date: <u>2/8/99</u>	<u></u> Karl P. Schaefer