Box Assignments Washington, D.C. 20231

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No.	Application	No	Patent	No.
	576564		5075417	
	319770		4398037	
	227002		4353810	
	128853		4761433	
	875831		4720571	
	105624		4758602	
	329131		4897429	
	No.	576564 319770 227002 128853 875831 105624	576564 319770 227002 128853 875831 105624	576564 5075417 319770 4398037 227002 4353810 128853 4761433 875831 4720571 105624 4758602

ASSIGNMENT

WHEREAS, we, John R. Panchak and John M. Trowell

residents respectively of:

Wilmington, in the County of New Castle and State of Delaware; St. Simons Island, in the County of Glynn and State of Georgia;

have invented certain new and useful improvements in USE OF ANTIMONY COMPOUNDS TO RETARD CATALYST DEACTIVATION IN FOAM-FORMING COMPOSITIONS CONTAINING AROMATIC POLYESTER POLYOLS described in a patent application executed by us respectively on the 17th day of November , 1987; 23rd day of November , 1987; and identified as Panchak and Trowell Case 1, and which improvements, in and for the United States, its territories, dependencies and possessions, and for all foreign countries, we are now the sole owner: and

WHEREAS, HERCULES INCORPORATED, a corporation duly organized and existing under and by virtue of the laws of the State of Delaware, and having its principal place of business in Wilmington, Delaware, is desirous of acquiring the entire right, title and interest, for the United States, its territories, dependencies and possessions, and for all foreign countries, in and to the said improvements, application, invention or inventions, and any Letters Patent that might be granted therefor or thereupon, the said Hercules Incorporated, its successors and assigns, being hereinafter referred to as "HERCULES".

NOW, THEREFORE, be it known that for good and valuable consideration by us received from said HERCULES, the receipt of which is hereby acknowledged, we have sold, assigned, transferred and set over, and by these presents do hereby sell, assign, transfer and set over, to and unto HERCULES, our entire right, title and interest, for and in the United States, its territories, dependencies and possessions, and for and in all foreign countries, in and to:

- Said invention or inventions, and, in, to and under the aboveidentified patent application, and
- (2) All improvements and modifications of said invention or inventions which we, solely or jointly have made or conceived, or shall make or conceive, while we are employed by HERCULES, and
- (3) All Letters Patent which may be granted by the United States of America, and countries foreign thereto, for or upon said application, invention or inventions, or said improvements or modifications, and in, to and under all reissues and extensions of said Letters Patent, and in, to and under all renewals, divisions, substitutes and continuations of the aforesaid application, and of any application filed in any country for any improvement or modification mentioned in clause (2) above;

and we hereby authorize and request the Commissioner of Patents to issue all Letters Patent of the United States of America on the said invention or inventions to HERCULES as assignee of the entire interest therein.

The inventions and the improvements and modifications mentioned in clauses (1), (2), and (3), above, are hereinafter referred collectively as "said inventions".

And, for the above-mentioned considerations, we do hereby covenant and agree:

First: That we will promptly and fully disclose to HERCULES all such improvements and modifications invented by us, and we will freely, fully and promptly communicate (in writing if requested) to HERCULES, or its nominee, all facts, information and evidence possessed or known by or available to us which concern "said inventions", and, at the request of HERCULES, that we will testify in interferences and other legal proceedings which may involve "said inventions".

Second: That we will render HERCULES, at its expense, all assistance which in its sole opinion is necessary to obtain and enforce patent protection in the United States, its territories, dependencies and possessions, and countries foreign thereto, for "said inventions". If we are not employed by HERCULES, a reasonable per diem charge shall be paid by HERCULES for time spent by us in such connection.

Third: That we will, at the request and at the expense of HERCULES, but without further compensation therefor, execute - (a) any and all original, divisional, continuation, substitute, renewal or other applications for Letters Patent of the United States, its territories, dependencies and possessions, and of foreign countries, for "said inventions", (b) any and all applications for the reissue or extension of any Letters Patent of the United States, its territories, dependencies and possessions, and of foreign countries that may be granted upon said application or for "said inventions", and (c) all assignments and other papers that HERCULES may deem necessary or expedient to secure the grant of each and all of said Letters Patent to HERCULES, or its nominee, and to protect and vest in HERCULES the entire right, title and interest, for the United States, its territories dependencies and possessions, and for foreign countries, in and to "said inventions" and Letters Patent of the United States, its territories, dependencies and possessions, and for foreign countries.

John R. Panchak

IN TESTIMONY WHEREOF, we have hereunto set our hand this 23 day of note. 1987.

Yohn M. Trowell

STATE OF	DELAWARE)
) ss.
COUNTY OF	NEW CASTLE)

We, the undersigned, a Notary Public in and for the State and County aforesaid, do hereby certify that John R. Panchak, personally known to me to be the same person whose name is subscribed to the foregoing instrument, appeared before me this day in person and acknowledged that he executed the said instrument as his free and voluntary act, for the uses and purposes therein set forth.

IN WITNESS WHEREOF, we have hereunto set our hand and notarial seal this // day of November, 1987.

Caral S. Ewing Notary Public

My Commission expires May 20, 1989 My commission expires

SEAL

STATE OF **GEORGIA** COUNTY OF **GLYNN**

We, the undersigned, a Notary Public in and for the State and County aforesaid, do hereby certify that John M. Trowell, personally known to me to be the same person whose name is subscribed to the foregoing instrument, appeared before me this day in person and acknowledged that he executed the said instrument as his free and voluntary act, for the uses and purposes therein set forth.

IN WITNESS WHEREOF, we have hereunto set our hand and notarial seal this 23 day of november, 1987.

DEC -4 1987

My commission expires $\frac{3}{30}/9$

SEAL

CINTED CIATES DEL ATTIBLET OF COMMENCE Patent and Trade k Office

ASSISTANT SECRETAR: AND COMMISSIONER OF PATENTS AND TRADEMARKS Washington, D.C. 20231

TO: JOANNE W. PATTERSON PATENT SECTION, HERCULES INC. HERCULES PLAZA WILMINGTON, DE 19894

RECEIVED

APR 20 1988

Patent Section

UNITED STATES PATENT AND TRADEMARK OFFICE NOTICE OF RECORDATION OF ASSIGNMENT DOCUMENT

THE ENCLOSED DOCUMENT HAS BEEN RECORDED BY THE ASSIGNMENT DIVISION OF THE U.S. PATENT AND TRADEMARK OFFICE. A COMPLETE MICROFILM COPY IS AVAILABLE AT THE U.S. PATENT AND TRADEMARK OFFICE ON THE REEL AND FRAME -NUMBER REFERENCED BELOW. A DIGEST OF THE DOCUMENT HAS ALSO BEEN MADE AND APPEARS IN THE OFFICE'S RECORDS AS SHOWN:

ASSIGNOR: 001 TROWELL, JOHN M.

DOC DATE: 09/23/87

RECORDATION DATE: 10/05/87 NUMBER OF PAGES 002 REEL/FRAME 4794/0114

DIGEST: ASSIGNMENT OF ASSIGNORS INTEREST

ASSIGNEE: 501 HERCULES INCORPORATED, WILMINGTON, DELAWARE, A CORP. OF D

7-105624 FILING DATE 10/05/87 SERIAL NUMBER ISSUE DATE PATENT NUMBER 00/00/00

TITLE OF INVENTION: POLYOLS FROM TALL OIL AND AROMATIC POLYESTER POLYO

INVENTOR: 001 TROWELL, JOHN M.



UNITED STATES DECRETMENT OF COMMERCE Patent and Tradem Office

ASSISTANT SECRETARY AND COMMISSIONER OF PATENTS AND TRADEMARKS Washington, D.C. 20231

TO: ROBERT H. HAMMER, III
HOECHST CELANESE CORP.
P.O. BOX 32414
CHARLOTTE, NJ 28232-2414

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ASSIGNOR: 001 TROWELL, JOHN M.

ASSIGNOR: 002 JESSUP, BILLY S., JR.

DOC DATE: 08/24/90 DOC DATE: 08/24/90

RECORDATION DATE: 08/31/90 NUMBER OF PAGES 004 REEL/FRAME 5442/0712

DIGEST: ASSIGNMENT OF ASSIGNORS INTEREST

ASSIGNEE: 501 CAPE INDUSTRIES, INC., HWY. 421 NORTH, WILMINGTON, NC 284 O2 A GENERAL PARTNERSHIP OF NC

SERIAL NUMBER 7-576564

PATENT NUMBER

FILING DATE 08/31/90 ISSUE DATE 00/00/00

NOV 27 1990

PATENT SECTION CHARLOTTE

JANUARY 28, 1983

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TO: GEORGE H. HOPKINS
910 MARKET ST.
WILMINGTON, DE 19899

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ASSIGNOR: 001 TAKEDA, SHINICHI ASSIGNOR: 002 NONOBE, MASAO ASSIGNOR: 003 ISHIDA, KENJI ASSIGNOR: 004 OMOTO, YORIHIKO ASSIGNOR: 005 ANNO, TATSURO DOC DATE: 11/15/82 DOC DATE: 11/15/82 DOC DATE: 11/15/82 DOC DATE: 11/15/82 DOC DATE: 11/15/82

RECORDATION DATE: 12/20/82 NUMBER OF PAGES 003 REEL/FRAME 4068/0784

DIGEST: ASSIGNMENT OF ASSIGNORS INTEREST

ASSIGNEE: 501 HERCOFINA, 310 N. FRONT ST., P.O. BOX 1694, WILMINGTON, N. C. 28402,

SERIAL NUMBER 6-319770 FILING DATE 11/09/81 PATENT NUMBER ISSUE DATE 00/00/00

TITLE OF INVENTION: PROCESS FOR PRODUCING AROMATIC CARBOXYLIC ACIDS AN - D METHYL ESTERS THEREOF

INVENTOR: 001 TAKEDA, INVENTOR: 002 NONOBE, INVENTOR: 003 ISHIDA, INVENTOR: 004 OMOTO, INVENTOR: 005 ANNO,

SEPTEMBER 16, 1982

TO: GEORGE H. HOPKINS
910 MARKET ST.
PATENT DIVISION
WILMINGTON, DE 19899

SEP 2.2 1982

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ASSIGNOR: 001 WENDLE, JESSE G. JR

DOC DATE: 05/21/82

RECORDATION DATE: 05/25/82 NUMBER OF PAGES 002 REEL/FRAME 3993/0112

DIGEST: ASSIGNMENT OF ASSIGNORS INTEREST

ASSIGNEE: 501 HERCOFINA, A JOINT VENTURE CONSISTING OF HERCULES INCORPP ORATED, AND AMERICAN PETROFINA, INCORPORATED, BOTH CORPS.

OF DEL, 310 N. FRONT ST, WILMINGTON, NORTH CAROLINA,

SERIAL NUMBER 6-227002 FILING DATE 01/21/81 PATENT NUMBER 4,353,810 ISSUE DATE 10/12/82

TITLE OF INVENTION: MINIMIZING IRON IN RECOVERED OXIDATION CATALYST MATERIAL IN DMT PROCESS

- INVENTOR: 001 WENDLE,

Docket No. BF 1217 8255 Serial No. Filed

ASSIGNMENT

WHEREAS, UNDERSIGNED

John Maynard Trowell Scott Fredrick Lange

citizen(s) of the United States of America, residing at

314 Gregory Road, Wilmington, NC 28405; 1200 Nottingham Road, Newark, DE 19711; respectively

have invented certain new and useful improvements (INVENTION) disclosed, shown, and described in an APPLICATION for Letters Patent of the United States entitled

AROMATIC POLYESTER POLYOLS FROM DIMETHYL TEREPHTHALATE PROCESS RESIDUE AND TALL OIL FATTY ACIDS

Docket No. DF-1217, said APPLICATION being executed concurrently herewith, and

WHEREAS, by virtue of a pre-existing obligation of assignment, the UNDERSIGNED has (have) been under a continuous obligation since prior to the invention of the subject matter of the said APPLICATION to assign the said APPLICATION to CAPE INDUSTRIES, and

WHEREAS, CAPE INDUSTRIES, a general partnership in North Carolina, U.S.A., and having a place of business located at Highway 421 North, Wilmington, NC 28402 (ASSIGNEE) is desirous of acquiring the entire right, title and interest in and to the INVENTION, in this and any foreign country, and in and to any Letters Patent of the United States or any foreign country which may be granted enbracing the INVENTION.

NOW, THEREFORE, for good and valuable consideration, receipt of which is hereby acknowledged, UNDERSIGNED by these presents, sells, assigns and transfers unto ASSIGNEE, its legal representatives, successors, and assigns, the entire right, title and interest for the United States and all foreign countries, in and to the INVENTION, and in and to the said APPLICATION, and in and to any applications for Letters Patent which have been or may be filed in any foreign country on said INVENTION, and in and to any and all priority rights generated by the filing of said APPLICATION in the United States or any foreign country, which may be granted covering the INVENTION, including any continuations, substitutions, divisions, reissues, or renewals thereof, said Letters Patent whether of this country or any foreign country to be held and enjoyed by ASSIGNEE for its interest, for its own use and behoof, and for its legal representatives, successors, and assigns, to the full end of the term for which said Letters Patent may be granted as fully and entirely as the same would have been held by UNDERSIGNED had this assignment and sale not been made.

THE UNDERSIGNED covenant(s) not to have executed and will not execute any agreement in conflict with this assignment.

IN WITNESS WHEREOF this assignment has been executed by UNDERSIGNED on the date opposite his name.

DATE MARCH 13, 1989

DATE SCOTT FREDERICK LANGE

DATE 3-6-89

JOHN MAINARD TROWELL

JOHN MAINARD TROWELL

(LS. SCOTT FREDERICK LANGE

On 3-6-89, before me a Notary Public in and for the County and State aforesaid, appeared John Maynard Traccell

to me personally known to be the same person(s) whose name(s) is (are) subscribed to the foregoing instrument, and acknowledged that he (they) executed said instrument as his (their) free and voluntary act, and for the uses and purposes therein expressed.

WITNESS my hand and seal the day and year last above given.

Notary Public

My Commission Expires: 12-29-90

State of Delaware) ss County of new Castle)

on March 13, 1989, before me a Notary Public in and for the County and State aforesaid, appeared Lett Trederick Lange

to me personally known to be the same person(s) whose name(s) is (are) subscribed to the foregoing instrument, and acknowledged that he (they) executed said instrument as his (their) free and voluntary act, and for the uses and purposes therein expressed.

WITNESS my hand and seal the day and year last above given.

My Commission Expires:

RECORDED

PATENT & THATTMARK OFFICE

MAR 27 89



UNITED STATES DEPARTMENT OF COMMERCE Patent and Trader. Office Address: COMMISSIONER OF PATENTS AND TRADEMARKS Washington, D.C. 20231

TO: J.W. PATTERSON
PATENT SECTION
HERCULES INCORPORATED
HERCULES PLAZA
WILMINGTON, DE 19894

UNITED STATES PATENT AND TRADEMARK OFFICE NOTICE OF RECORDATION OF ASSIGNMENT DOCUMENT-

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ASSIGNOR: OO1 TROWELL, JOHN M.

DOC DATE: 06/12/86

RECORDATION DATE: 06/18/86 NUMBER OF PAGES 002 REEL/FRAME 4567/0005

DIGEST: ASSIGNMENT OF ASSIGNORS INTEREST

ASSIGNEE: 501 HERCULES INCORPORATED, WILMINGTON, DELAWARE, A CORP. OF D

SERIAL NUMBER 6-875831 FILING DATE 06/18/86 PATENT NUMBER ISSUE DATE 00/00/00

TITLE OF INVENTION: POLYOLS FROM SCRAP POLYETHYLENE TEREPHTHALATE AND DIMETHYL TEREPHTHALATE PROCESS R ESIDUE

INVENTOR: OOI TROWELL. JOHN M.

RECORDED: 03/22/1999