



101026012

To the Honorable Commissioner of Patents and Trademarks. Please record the attached original documents or copy thereof.

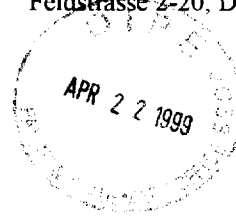
1. Name of conveying party(ies):

Thomas SAEUBERLICH, Gerold SPECHT, Ralf GRUENEWALD and Matthias SCHACHTRUP

Additional name(s) of conveying party(ies) attached? Yes No

2. Name and address of receiving party(ies):

Name: Leico GmbH & Co. Werkzeugmaschinenbau
Address: Feldstrasse 2-20, D-59229 Ahlen, Germany



3. Nature of Conveyance:

- Assignment Merger
- Security Agreement Change of Name
- Other

Execution Date: February 25, 1999

Additional name(s) and address(es) attached? Yes No

4. Application number(s) or patent number(s):

If this document is being filed together with a new application, the execution date of the application is: N/A

A. Patent Application No.(s)
09/268,726

B. Patent No.(s)

Additional numbers attached? Yes No

5. Name and address of party to whom correspondence concerning document should be mailed:

OBLON, SPIVAK, McCLELLAND, MAIER & NEUSTADT, P.C.
Attorneys at Law
Fourth Floor
1755 Jefferson Davis Highway
Arlington, Virginia 22202

6. Total applications and patents involved: 1

7. Total fee (37 CFR 3.41): \$40.00

- Enclosed
- Authorized to be charged to deposit account

8. Deposit account number: 15-0030
(Attach duplicate copy of this page if paying by deposit account)

DO NOT USE THIS SPACE

9. Statement and signature

To the best of my knowledge and belief, the foregoing information is true and correct and any attached copy is a true copy of the original document.

C. Irvin McClelland

Name of Person Signing

Registration Number: 21,124

Robert F. Gnuse
Robert F. Gnuse

Registration Number 27,295

4/22/99
Date

Total number of pages including this cover sheet: 3

Do not detach this portion

Mail documents to be recorded with required cover sheet information to:

Commissioner of Patents and Trademarks
Box Assignments
Washington, D.C. 20231

04/27/1999 DNGUYEN 00000152 09268726

01 FC:581

40.00 DP

Assignment Of Application

INSERT NAMES AND RESIDENCE ADDRESSES OF THE INVENTORS:

WHEREAS, I (WE) Dr. Thomas SÄUBERLICH
 of Ackerstrasse 22, D-33330 Gütersloh, Germany
Gerold SPECHT
 of Ostheide 6, D-33428 Harsewinkel, Germany
Ralf GRÜNEWALD
 of Wiedenbusk 19, D-48317 Drensteinfurt, Germany
Matthias SCHACHTRUP
 of Jessener Strasse 70, D-48308 Senden, Germany
 _____,
 _____,
 _____, respectively,

INSERT TITLE OF INVENTION:

have invented certain new and useful improvements in: METHOD FOR FORMING A HUB
DISK AND METAL SPINNING ROLLER FOR USE IN THE FORMING OF A HUB DISK,

INSERT DATE INVENTORS SIGNED DECLARATION:

for which an application for Letters Patent was executed on February 25, 1999

(Application No. 09/268,726, filed March 17, 1999), and

INSERT NAME AND ADDRESS OF COMPANY OR OTHER ASSIGNEE:

WHEREAS, Leico GmbH & Co. Werkzeugmaschinenbau
 (hereinafter referred to as "ASSIGNEE") having a place of business at: Feldstrasse 2-20,
D-59229 Ahlen, Germany,

is desirous of acquiring the entire right, title and interest in and to said invention and in and to any Letters Patent that may be granted therefore in the United States and its territorial possessions and in any and all foreign countries;

NOW, THEREFORE, in consideration of the sum of FIVE DOLLARS (\$5.00), the receipt whereof is hereby acknowledged, and for other good and valuable consideration, I (WE), by these presents do sell, assign and transfer unto said ASSIGNEE, the full and exclusive right to the said invention in the United States and its territorial possessions and in all foreign countries and the entire right, title and interest in and to any and all Letters Patent which may be granted therefor in the United States and its territorial possessions and in any and all foreign countries and in and to any and all divisions, reissues, continuations, substitutions and renewals thereof.

I (WE) hereby authorize and request the Patent Office Officials in the United States and its territorial possessions and any and all foreign countries to issue any and all of said Letters Patent, when granted, to said ASSIGNEE as the assignee of my (our) entire right, title and interest in and to the same, for the sole use and behoof of said ASSIGNEE, its (his) successors and assigns, to the full end of the term for which said Letters Patent may be granted, as fully and entirely as the same would have been held by me (us) had this Assignment and sale not been made.

Further, I (WE) agree that I (WE) will communicate to said ASSIGNEE or its (his) representatives any facts known to me (us) respecting said invention, and testify in any legal proceeding, sign all lawful papers, execute all divisional, continuation, substitute, renewal and reissue applications, execute all necessary assignment papers to cause any and all of said Letter Patent to be issued to said ASSIGNEE, make all rightful oaths, and, generally do everything possible to aid said ASSIGNEE, its (his) successors and assigns, to obtain and enforce proper protection for said invention in the United States and its territorial possessions and in any and all foreign countries.

The undersigned hereby grant(s) the firm of Oblon, Spivak, McClelland, Maier & Neustadt, P.C. of Fourth Floor, 1755 Jefferson Davis Highway, Arlington, Virginia 22202 the power to insert on this assignment any further identification, including the application number and filing date, which may be necessary or desirable in order to comply with the rules of the United States Patent and Trademark Office for recordation of this document.

Date: 25/02/1999

A. Sabolic
(Signature of Inventor)

Date: 25/02/1999

S. Sittl
(Signature of Inventor)

Date: 25/02/1999

B. Grunewald
(Signature of Inventor)

Date: 25/02/1999

M. Schacht
(Signature of Inventor)

Date: _____

(Signature of Inventor)

Date: _____

(Signature of Inventor)

Date: _____

(Signature of Inventor)

Date: _____

(Signature of Inventor)

OBLON, SPIVAK, McCLELLAND, MAIER & NEUSTADT, P.C.
ATTORNEYS AT LAW
FOURTH FLOOR
1755 JEFFERSON DAVIS HIGHWAY
ARLINGTON, VIRGINIA 22202