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06-08-1999



HEET

To the Honorable Commissioner of Patents and Trademarks: Please record the attached original documents or copy thereof:

| 1. Name of conveying par | ty(ies): | 2. Name and address of receiving party(ies): | | | | |
|--|-------------------------------------|--|--|--|--|--|
| Richards Engineering Limited Pensnett House The Pensnett Estate Kingswinford, West Midlands DY6 7PP | | Vulcan Europe Corp P.O. Box 307 Helena Industrial Park Helena AL 35080 USA | | | | |
| 3. Nature of conveyance: [X] Assignment [] Merger [] Security Agreement [X] Change of Name [] Other: Execution Date(s): Aug 1st (sole) Inventor: 2nd Inventor: 3rd Inventor: 4th Inventor: | gust 1, 1997 | | | | | |
| 4. Application number(s) or patent number(s): If this document is being filed together with a new application, the execution date(s) of the application is(are): 1st (sole) Inventor: 2nd Inventor: 3rd Inventor: 4th Inventor: | | | | | | |
| A. Patent Application | A. Patent Application No.(s): | | | | | |
| B. Patent No.(s): | 4,347,876 5,271,450 5,452,669 | | | | | |
| | | | | | | |

Page 1 of 2

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R303843.1 (20521/1)

| 5. | Name and address of party to whom correspondence concerning document should be mailed: | 6. Total number of applications and patents involved: 3 | | | |
|---------|--|--|--|--|--|
| | Dennis M. Connolly, Esq. Nixon, Hargrave, Devans & Doyle LLP Clinton Square P.O. Box 1051 Rochester, New York 14603 | | | | |
| | | 7. Total fee (37 CFR 3.41): \$120.00 | | | |
| | | [] Previously paid (see original transmittal) | | | |
| | | [X] A check in the amount of \$120.00 is enclosed. | | | |
| | | 8. Deposit Account Number: 14-1138 | | | |
| | | [] Charge total fee to account. [X] Charge any additional fees to account. | | | |
| | DO NOT USE THIS SPACE | | | | |
| 9. | Statement and signature. To the best of my knowledge and belief, the foregoing information is true and correct and any attached copy is a true copy of the original document. | | | | |
| | Date: 6/1/49 Dennis M. Connolly [Total number of pages including cover.] | Control of Mailing - 37 CF 1.8(a) The United States Postal Control as file and in an envelope addressed to: Commissions of Patents and Trademarks, Washington, D.C. 20231, on the date below. Sheri A. Moscato Sheet, attachments and document: 10] | | | |
| <u></u> | [10th names of pages measured of the original and the ori | | | | |
| L | | | | | |

Page 2 of 2

THIS ASSIGNMENT is dated | August

199[]

BETWEEN:-

- (1) RICHARDS ENGINEERING LIMITED (Company Number 527293) of Pensnett House, The Pensnett Estate, Kingswinford, West Midlands DY6 7PP ("the Assignor")
- (2) VULCAN EUROPE CORP of PO BOX 307, Helena Industrial Park, Helena AL35080 USA ("the Assignee")

BACKGROUND

- (A) The Assignor is the owner of the US Patents short particulars of which are set out in the Schedule ("the Patents")
- (B) The Assignor has agreed to assign its rights in the Patents to the Assignee for the consideration specified in the following

NOW THIS DEED WITNESSETH

In consideration of the sum of £ pounds) now paid by the Assignee to the Assignor (receipt whereof the Assignor hereby acknowledges) the Assignor hereby ASSIGNS with full title guarantee to the Assignee all its right title and interest in and to the Patents together with:

all rights and powers arising or accrued therefrom including the right to sue for damages and other remedies and to have the benefit of any remedy obtained in respect of any supposed infringement of such rights or other acts within the scope of the claim of any published specification of any of the Patents prior to the date hereof 2. the right to apply for prosecute and obtain patents or similar protection through the world in respect of the inventions the subjects of the Patents including the right to claim priority therefrom to the intent that the grant of any patent or similar protection shall be in the name of and vest in the Assignee

SCHEDULE

| Country | Patent No. | Patent Date | Title of Invention |
|---------|------------|-------------|------------------------|
| USA | 4347876 | 7.9.1980 | Green Sand Cooler |
| USA | 5271450 | 3.5.1991 | Thermol Reclaim Method |
| | | | and Apparatus |
| USA | 5452669 | 8.1.1993 | Incineration Apparatus |

This Deed was executed by the parties and delivered on the date first mentioned in it.

SIGNED AS A DEED by RICHARDS ENGINEERING LIMITED acting by Gerard WOLLWYEN

and Ian Bailey

Director's signature

Director or secretary's signature

SIGNED AS A DEED by VULCAN EUROPE CORP

acting by Philip Zettler

and Jul Hubbard

Director's signature

Director or secretary's signature

- 3 -

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1-205-663-1493

T-856 P.02/07 F-234

ARTICLES OF AMENDMENT TO THE ARTICLES OF INCORPORATION OF VULCAN EUROPE CORP.

Pursuant to the provisions of Section 10-2B-10.06 of the Code of Alabama, 1975, as amended, the undersigned corporation adopts the following Articles of Amendment to its Articles of Incorporation:

EIRST: The name of the corporation is Vulcan Europe Corp.

SECOND: The following amendment to the Articles of Incorporation was adopted by the shareholders of the corporation in the manner prescribed by the Alabama Business Corporation Act:

RESOLVED by the sole shareholder of the Corporation that the Articles of Incorporation of the Corporation be amended to change the name of the Corporation to Richards Engineering, Inc. by deleting Article FIRST of the Articles of Incorporation and substituting the following in lieu thereof as Article FIRST:

"FIRST: The name of the corporation is Richards Engineering, Inc."

THIRD: The aforesaid amendment was adopted as of August 1, 1997.

FOURTH: The number of shares of the corporation outstanding at the time of such adoption was 5,000 shares of common stock; and the number of shares entitled to vote thereon was 5,000 shares of common stock, all of which were represented when such action was taken. The common stock of the corporation constitutes the only voting group entitled to vote on the amendment.

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FROM-VULCAN ENGINEERING

FIFTH: The number of shares voted for such amendment was 5,000 shares of common stock; and no shares were voted against such amendment.

DATED: August 13, 1997.

Vulcan Europe Corp.

This Instrument Prepared By: Joseph G. Stewart Burr & Forman, LLP 3100 SouthTrust Tower 420 North 20th Street Birmingham, AL 35203

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THILIA YEAGER FUHRMEISTER JUDGE OF PROBATE

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DATED | August

RICHARDS ENGINEERING LIMITED

- and -

VULCAN EUROPE CORP

ASSIGNMENT OF US PATENTS

Eversheds Solicitors 10 Newhall Street Birmingham B3 3LX

Tel: 0121 233 2001 Fax: 0121 236 1583 Ref: SJL/938/LMcG **BIRLIT/85797**

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