FORM PTO-1619A Expires 06/30/99 OMB 0651-0027 WPD 6-2-99 06-18-1999



U.S. Department of Commerce Patent and Trademark Office PATENT

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Name (line 1) DONALD P. MALONE	Month Day Year 05-14-1999				
Name (line 2)	Execution Date				
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REEL: 010025 FRAME: 0635

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Corresponde	nt Name and Address	Area Code and Telephone Numb	er 606/329-4154	
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	ayment by deposit account or if addit	ional fees can be charged to the account.) eposit Account Number:	# 01-2545	
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Statement and	d Signature			
To the b attached indicated	l copy is a true copy of the or	ief, the foregoing information is truiginal document. Charges to depo	ue and correct and any esit account are authorized, as	
	RICHARD D. STONE, REG	\$ 27,598 Ridd M	the 612/99	
Name o	f Person Signing	Signature	Date	

PATENT REEL: 010025 FRAME: 0636 AS A BELOW NAMED INVENTOR, FOR GOOD AND VALUABLE CONSIDERATIONS, I the undersigned inventor (or joint inventor if more than one name appears in 202 below), a U.S. citizen, for \$10.00 and other consideration received, do hereby sell, assign and transfer unto MARATHON ASHLAND PETROLEUM LLC.. a Delaware limited liability company, and having an office at Findlay, Ohio, herein sometimes called "ASSIGNEE", my entire right, title and interest throughout the world in and to the invention for

Low or No Slag Molten Metal Processing of Coke Containing Vanadium and Sulfur

described and/or claimed in my application for Letters Patent of the United States of America, Serial No. - NOT ASSIGNED - ., filed HEREWITH and as described and/or claimed in any and all international and other applications for Letters Patent of all countries together with all Letters Patent issuing on any of the aforesaid applications for Letters Patent, the same to be held and enjoyed by ASSIGNEE, its successors, assigns or other legal representatives, to the full ends of the terms of all said Letters Patent therefor which may be granted.

AND I HEREBY ASSIGN any and all priority rights as may exist and authorize Assignee to make applications for and to receive Letters Patent for said invention in any of said countries in its own name, or in my name, at its election.

AND I HEREBY COVENANT AND AGREE, that I will execute or procure any further necessary assurance of the title to said invention and any letters patent which may issue therefor and I will, at any time, upon request and at the expense of ASSIGNEE execute all papers that may be necessary or desirable to perfect the title to said invention or any Letters Patent which may be granted therefor in ASSIGNEE, its successors, assigns, or other legal representatives, and that I will, at any time, upon the request and at the expense of ASSIGNEE, deliver any testimony in any legal proceedings, execute any substitute, continuation-in-part, re-issue, or any other additional applications for Letters patent for said invention or any part or parts thereof, all of which applications and any Letters patent issuing thereon are hereby assigned to ASSIGNEE, and will make all rightful oaths, and do all lawful acts requisite for procuring the same therein, without further compensation, but at the expense of the ASSIGNEE, its successors, assigns or other legal representatives. This agreement shall bind me, my heirs, executors and other personal representatives.

AND I HEREBY AUTHORIZE AND REQUEST the Commissioner of patents to issue any and all Letters Patent of the United States for said invention, resulting from any of the aforesaid applications to said MARATHON ASHLAND PETROLEUM LLC., as my sole ASSIGNEE.

Full Name of Inventor 201	Family Name	First Given name	Second Given Name
	HOLCOMBE	Thomas	C.
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Signature of Inventor 201	Signature of Inventor 202	Signature of Inventor 203
Date:	Date: May 14, 1999	Date:

County of Streeming) St

On the respective date(s) indicated, there personally appeared before me the above named inventor 202 (D.P.Malone), to me known and known be me to be the same person(s) described herein and who executed the foregoing instrument, and acknowledged that he executed the same, of his own free will and for the purposes set forth.

JOAN C. LANG U My commission expires September 23, 1999

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RECORDED: 06/02/1999 REEL: 010025 FRAME: 0637

Notary Public