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Washington, D.C. 20231

June 7, 1999 Atty. Ref.: GM-884

Attention: Assignment Branch

Please record the attached original document or copy thereof.

Name of Conveying Party(ies):

Marie-Christine G. JONES

6475.00

Name and Address of Receiving Party(ies):

GENERAL MOTORS CORPORATION

3031 West Grand Boulevard Detroit, Michigan 48232

101081022

07-01-1999

Nature of Conveyance:

[X] Assignment

[] Security Agreement [] Merger

[] License

[] Change of Name

[] Other:

Execution Date of Document: May 18, 1999

If this document is being filed together with a new application, the execution date of the application is: n/a

Patent Application Numbers: 09/276,857

Patent Numbers: n/a

Total Number of Applications and Patents Involved: 1. An enclosed check

includes the recording fee of \$40.00

Mail correspondence concerning the document to:

Mr. Edward J. Timmer Walnut Woods Centre 5955 W. Main Street

Kalamazoo, Michigan 49009

To the best of my knowledge and belief, the foregoing information is true and correct, and any attached copy is a true copy of the original document.

Respectfully submitted,

Timmer

(Reg.No.

Walnut Woods Centre 5955 W. Main Street Kalamazoo, MI 49009

Encl: Assignment

Check

Total number of pages, including cover sheet, attachments, and documents 2

00000089 09276857

PATENT REEL: 010058 FRAME: 0109

PATENT

REEL: 010058 FRAME: 0110

ASSIGNMENT

Pursuant to an agreement relating to work I have performed for GENERAL MOTORS CORPORATION, I formally assign to GENERAL MOTORS CORPORATION, a corporation of DELAWARE, having a place of business at DETROIT, MICHIGAN, the entire right, title, and interest, in all countries, in the improvements set forth in the United States patent application H-200884 entitled

LOST FOAM CASTING USING DIMENSIONALLY SELF-STABILIZED PATTERN

for which I executed a declaration dated as indicated below. I further acknowledge that I was obligated to so assign such improvements at the time such improvements were made. If the patent application has been filed, I authorize attorney Edward J. Timmer to insert the application number and filing date of said application here in parenthesis (09/276 857 filed March 26, 1999) when known.

Inventor's signature HCTM	Date May 18, 1999
Full name: Marie-Christine G. Jones	Declaration dated:
Residence: 31970 Bingham Road, Bingham Farms, Michael Bingham Farms,	higan, 48025
Inventor's signature	Date
Full name:I	Declaration dated:
Residence:	
Inventor's signature	Date
Full name:I	Declaration dated:
Residence:	
On this 18 day of 700, 1999, before Jones, known to me to be the person who executed the fore executed the same.	e me personally appeared Marie-Christine G. egoing instrument, and acknowledge that she
(SEAL)	Notary Public My commission expires: County of Authorization: CAROL E. SIINO Notary Public - Michigan Macomb County My Commission Expires Jun 25, 2002

RECORDED: 06/25/1999