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1- 101082613

y(ies): Rainer Hansen and Georg Wecker

2- Assignee(s): Benteler AG
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3- Nature of Conveyance:
 Assignment Change of Name
 Merger Security Agreement
 Other:

EXECUTION DATE: June 4, 1999 and May 25, 1999, respectively

4- Application number(s) or Patent number(s):

If this document is being filed together with a new application, the execution date of the application is:

A) Application number(s):
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B) Patent number(s):

5- Name and Address of party to whom correspondence concerning document should be mailed: Friedrich Kueffner
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6- Total number of applications and patents involved: 1

7- TOTAL FEE (37 CFR 3.41): \$ 40.00

Enclosed (The Commissioner is hereby authorized to charge the deposit account any additional fees required or to credit any overpayment to Deposit Account No. 11-1835.)
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9- Statement and Signature

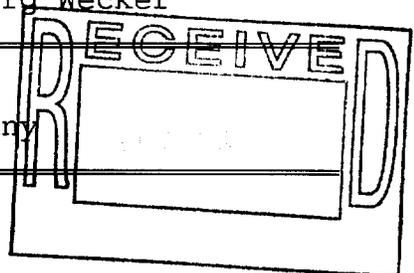
To the best of my knowledge and belief, the foregoing information is true and correct and any attached copy is a true copy of the original document.

Friedrich Kueffner
Reg. No.: 29,482
Name of Person Signing

Friedrich Kueffner
Signature

June 24, 1999
Date

Total number of pages including cover sheet, attachments, and document: 4



6-28-99

ASSIGNMENT.

In consideration of One Dollar (\$1.00), and other good and valuable consideration, the receipt of which is hereby acknowledged, I/we the undersigned, **Rainer Hansen and Georg Wecker** (hereinafter referred to as "ASSIGNOR(S)").

Hereby sell, assign and transfer to **Benteler AG** (hereinafter referred to as "ASSIGNEE"), a corporation of **Germany** having a place of business at **Residenzstr. 1, 33104 Paderborn, Germany**, its successors, assigns and legal representatives, the entire right, title and interest for the United States and all foreign countries, in and to any and all improvements which are disclosed in the application for United States Letters Patent, which has been executed by the undersigned concurrently herewith, and is entitled:

METHOD OF DEFORMING AN INITIAL PIPE HAVING A CIRCULAR CROSS-SECTION INTO A U-SHAPED SECTION AND DEVICE FOR CARRYING OUT THE METHOD

and in and to said application and all divisional, continuing, substitute, renewal, reissue, and all other applications for Letters Patent which have been or shall be filed in the United States and all foreign countries on any of said improvements; and in and to all original and reissued patents which have been or shall be issued in the United States and all foreign countries on said improvements;

Agree that said Assignee may apply for and receive Letters Patent for said improvements in its own name, and that, when requested, without charge to but at the expense of said Assignee, its successors, assigns and legal representatives, to carry out in good faith the intent and purpose of this assignment, the undersigned will execute all divisional, continuing, substitute, renewal, reissue, and all other patent applications on any and all said improvements; execute all rightful oaths, assignments, powers of attorney and other papers, communicate to said Assignee, its successors, assigns, and representatives, all facts known to the undersigned relating to said improvements and the history thereof; and generally do everything possible which said Assignee, its successors, assigns or representatives shall consider desirable for aiding in securing and maintaining proper patent protection for said improvements and for vesting title to said improvements and all applications for patents and all patents on said improvements, in said Assignee, its successors, assigns and legal representatives; and

Covenant with said Assignee, its successors, assigns and legal representatives that no assignment, grant, mortgage, license or other agreement affecting the rights and property herein conveyed has been made to others by the undersigned, and that full right to convey the same as herein expressed is possessed by the undersigned.

Date: 7.6.99

Rainer Hansen

Rainer Hansen

Oliver Li

Witness

A. Mausmeyer

Witness

Date: 25.5.

Georg Wecker

Georg Wecker

Oliver Li

Witness

A. Mausmeyer

Witness