FORM PTO-1619A Expires 06/30/99 OMB 0651-0027

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PATENT SECURITY AGREEMENT

WHEREAS, Dimension Industries, L.L.C., a Minnesota limited liability company ("Grantor"), owns the Patents and applications for Patents listed on Schedule 1 annexed hereto; and

WHEREAS, Douglas Machine Limited Liability Company, a Minnesota limited liability company ("Borrower"), Heller Financial, Inc. ("Agent") and certain other financial institutions are parties to a Credit Agreement dated as of February 14, 1996 (as the same may be amended, restated, modified or supplemented and in effect from time to time, the "Credit Agreement"), providing for extensions of credit to be made to Borrower by Agent and certain other financial institutions that may from time to time become parties thereto as Lenders; and

WHEREAS, pursuant to the terms of a Guaranty dated as of July 1999 (as the same may be amended, restated, modified or supplemented and in effect from time to time, the "Guaranty"), Grantor, which is a wholly-owned subsidiary of Borrower, agreed to guaranty the indebtedness and obligations of Borrower to Agent and Lenders and pursuant to the terms of the Security Agreement dated as of July 14, 1999 (as the same may be amended, restated, modified or supplemented and in effect from time to time, the "Security (in such Agreement") between Grantor and Agent "Grantee"), Grantor has granted to Grantee for the benefit of Lenders a security interest in substantially all the assets of Grantor including all right, title and interest of Grantor in, to and under all now owned and hereafter acquired Patents (as defined in the Security Agreement), and all products and proceeds thereof, to secure the payment of all amounts owing by Grantor under the Guaranty;

NOW, THEREFORE, for good and valuable consideration, the receipt and sufficiency of which are hereby acknowledged, Grantor does hereby grant to Grantee a continuing security interest in all of Grantor's right, title and interest in, to and under the following (all of the following items or types of property being herein collectively referred to as the "Patent Collateral"), whether presently existing or hereafter created or acquired:

- (1) each Patent and application for Patent listed on Schedule 1 annexed hereto, together with any reissues, continuations or extensions thereof, and all of the goodwill of the business connected with the use of and symbolized by, each such Patent; and
- (2) all products and proceeds of the foregoing, including, without limitation, any claim by Grantor against third parties for past, present or future (a) infringement or dilution of any Patent, or (b) injury to the goodwill associated with any Patent.

The security interest granted hereby is granted in conjunction with the security interests granted to Grantee pursuant to the Security Agreement. Grantor hereby acknowledges and affirms that the rights and remedies of Grantee with respect to the security interest in the Patent Collateral made and granted hereby are more fully set forth in the Security Agreement, the terms and provision of which are incorporated by reference herein as if fully set forth herein.

IN WITNESS WHEREOF, Grantor has caused this Patent Security Agreement to be duly executed by its duly authorized officer as of the /// day of _______, 1999.

DIMENSION INDUSTRIES, L.L.C.

By: Mehr anken
Name: Bick A Paul cen
Title: Jonatory Transman

Acknowledged:

HELLER FINANCIAL, INC., as Agent

Ву:	
Name:	
Title:	

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ACKNOWLEDGMENT

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The security interest granted hereby is granted in conjunction with the security interests granted to Grantee pursuant to the Security Agreement. Grantor hereby acknowledges and affirms that the rights and remedies of Grantee with respect to the security interest in the Patent Collateral made and granted hereby are more fully set forth in the Security Agreement, the terms and provision of which are incorporated by reference herein as if fully set forth herein.

ntor has caused this Patent Security by its duly authorized officer as of _, 1999.
DIMENSION INDUSTRIES, L.L.C.
By: Name: Title:

Acknowledged:

HELLER FINANCIAL, INC., as Agent

By: Steven Law
Title: Vice President

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ACKNOWLEDGMENT

STATE OF)
COUNTY OF) ss.
On the
Notary Public {Seal}
My commission expires:
ACKNOWLEDGMENT
On the 23 day of Court, to me personally known or proved to me on the basis of satisfactory evidence to be the person described in and who executed the foregoing instrument as Vice Principle of Heller Financial, Inc. who being by me duly sworn, did depose and say that he/she is Vice Vice vice to of Heller Financial, Inc., the corporation described in and which executed the foregoing instrument; that he/she knows the seal of said corporation; that the seal affixed to said instrument is such corporate seal; that the said instrument was signed and sealed on behalf of said corporation by order of its Board of Directors; that he/she signed his/her name thereto by like order; and that he/she acknowledged said instrument in the said corporation. RHONDA M SCHEIDT NOTARY PUBLIC, STATE OF ILLINOIS (Sealer COMMISSION EXPRESSIOZIOSIO) Notary Public
My commission expires: $2-5-2001$

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PATENTS

U.S. Patent No.	Title	Issued
5,806,287	ON-THE-GO CHECK WEIGHT SYSTEM	September 15, 1998
5,344,202	END EFFECTORS WITH INDIVIDUALLY POSITIONED VACUUM CUPS	September 6, 1994
5,655,355	PACKAGING SYSTEM FOR STACKING ARTICLES IN CARTONS	August 12, 1997
5,814,261	MOLDING FIXTURES WITH INTERCHANGEABLE TOOLING PLATES	September 29, 1998

PATENT APPLICATIONS

None.

PATENT REEL: 010216 FRAME: 0876