FORM PTO-1595		111 117	1.
(Rev. 6-93)	09-17-1999	SHEET	U.S. Department of Commerce
OMB No. 0651-0011 (exp. 4/94)	A STATE OF THE PARTY OF THE PAR	"	and Trademark Office
To the Honorab.	101148172	the attached original document or	
1. Name of conveying party(ies):		2. Name and address of receiving party(i	es):
James H. Brown and Gary		Name: Aquaform Inc.	
Additional name(s) of conveying party(ies)	attached? Yes No	Internal Address:	
3. Nature of conveyance: Assignment	Merger	Street Address: 1280 Doris R	oad
Security Agreement	Change of Name	City: Auburn Hills State: MI	Zip: 48326-2617
Other Execution Date: 9/7/99		City. Aubum mins state. 1411	Zip. 46320-2017
Execution Date: 9/1/99		Additional name(s) & address(es) attache	d? Yes No
4. Application number(s) or registration number	mber(s):		
If this document is being filed together w	with a new application, the execution date of	of the application is:	
A. Patent Application No.(s):		B. Patent No.(s):	
09/357,608			
	Additional numbers attack	hed? Yes No	
Name and address of party to whom correspondence concerning document should be mailed:		6. Total number of applications and patents involved:1	
Name: S. Z. Szczepanski		7. Total fee (37 C.F.R. 3.41)	s 40 00
Arnold White & Durkee		Finched	
P.O. Box 4433		Authorized to be charged to depo	
City: Houston State: T	Texas zip: 77210	if check insufficient or inadvertently omit	
		8. Deposit account number: 01-2508/ (Attach duplicate copy of this page if	
			pulming by deposit decountry
	DO NOT USE THIS		
Statement and signature.	DO NOT USE THIS	, same	
To the best of my knowledge and belief, t	the foregoing information is true and corr	ect and any attached copy is a true copy of the	ne original document.
	the foregoing information is true and corr		ne original document.

09/16/1999 DNGUYEN 00000371 09357608

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ASSIGNMENT

FOR GOOD AND VALUABLE CONSIDERATION, the receipt, sufficiency and adequacy of which are hereby acknowledged, the undersigned, do hereby:

SELL, ASSIGN AND TRANSFER to Aquaform Inc. (the "Assignee"), having a place of business at 1280 Doris Road, Auburn Hills, Michigan 48326-2617, the entire right, title and interest for the United States and all foreign countries in and to any and all improvements which are disclosed in the application for United States Letters Patent, Serial No. 09/357,608 which has been filed on July 20, 1999 and is entitled "Hydro Compression Tube Forming Die and Method for Making Same", such application and all divisional, continuing, substitute, renewal, reissue and all other applications for patent which have been or shall be filed in the United States and all foreign countries on any of such improvements; all original and reissued patents which have been or shall be issued in the United States and all foreign countries on such improvements; and specifically including the right to file foreign applications under the provisions of any convention or treaty and claim priority based on such application in the United States;

AUTHORIZE AND REQUEST the issuing authority to issue any and all United States and foreign patents granted on such improvements to the Assignee;

WARRANT AND COVENANT that no assignment, grant, mortgage, license or other agreement affecting the rights and property herein conveyed has been or will be made to others by the undersigned, and that the full right to convey the same as herein expressed is possessed by the undersigned;

COVENANT, when requested and at the expense of the Assignee, to carry out in good faith the intent and purpose of this assignment, the undersigned will execute all divisional, continuing, substitute, renewal, reissue, and all other patent applications on any and all such improvements; execute all rightful oaths, declarations, assignments, powers of attorney and other papers; communicate to the Assignee all facts known to the undersigned relating to such improvements and the history thereof; and generally do everything possible which the Assignee shall consider desirable for vesting title to such improvements in the Assignee, and for securing, maintaining and enforcing proper patent protection for such improvements;

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PATENT REEL: 010230 FRAME: 0142

Signature: James H. Brown	Date: 9-7-99
STATE OF Michigan)
COUNTY OF Oakland)) ss.)
personally appeared James H. Brown	ned authority, on this the day of September, 1999, known to me to be the person whose name is subscribed to ledged to me that he executed the same of his own free will erein expressed.
	Notary or Consular Officer
[SEAL]	Notary or Consular Officer Notary or Consular Officer
(OLA IL)	Notary Public, Celdend County, MI My Commission Expires May 7, 2002
Signature: Jam 6- Mulh- Name: Gary A. Webb	4
STATE OF MICHIGAN)
COUNTY OF Cakland) ss.)
personally appeared Gary A. Webb,	hed authority, on this the day of September, 1999, known to me to be the person whose name is subscribed to dedged to me that he executed the same of his own free will erein expressed.
[SEAL]	Notary or Consular Officer KIMBERLY M. SPENCER Notary Public, Oakland County, MI My Commission Expires May 7, 2002

TO BE BINDING on the heirs, assigns, representatives and successors of the undersigned

and extend to the successors, assigns and nominees of the Assignee.

C: 95702(21%#01!.DOC)

RECORDED: 09/15/1999

PATENT REEL: 010230 FRAME: 0143