·FOR	M PTO-1595 REC 09-2	1-19	999 U.S. DEPARTMENT OF COMMERCE
1-31-	9-10-99		
To the Honorable Commissioner of Patents and Trauemarks: Please record the attached original documents or copy thereof.			
1.	Name of conveying parties: Peter Stumpf, Roman Z. Tracz Tai C. Fok, Chad D. VanDam Luciano J. Bosco, William L. Kishonti Steven K.T. Yeung	2.	Name and address of receiving party: Name: ABB Body-In-White Limited Internal Address:
3.	Additional name(s) of conveying party(ies) attached? Yes x No Nature of conveyance: Assignment		Street Address 2050 Drew Road, Mississauga City: Ontario State: CAN ZIP: L5S1N3 Additional name(s) & address(es) attached? Yes x No
4.	Application number(s) or patent number(s): If this document is being filed together with a new application,		
	A Patent Application No.(s) . 09/311,017 Additional n	B.	Patent No.(s) SEP 1 (1999) s attached? Yes No
5.	Name and address of party to whom correspondence Concerning document should be mailed: Name: Steven J. Goldstein, Esq. Internal Address: FROST & JACOBS LLP Street Address: 2500 PNC CENTER	7.	Total number of applicants and patents involved: Total fee (37 CFR 3.41) \$ 40.00 Enclosed X Authorized to be charged to deposit account
-	201 East Fifth Street City: Cincinnati State: OH ZIP: 45202	8.	Deposit Account Number 06-2226 (Attach duplicate copy of this page if paying by deposit count)
DO NOT USE THIS SPACE			
7 0		otal nu	e and correct and any attached copy is a true copy of the Signature Date The state of pages including cover sheet, ents, and document The state of pages including cover sheet, ents, and document
Atty.	Docket No. 80952/501		

40.00 CH

PATENT

REEL: 010235 FRAME: 0683

agreement/assignment

WHEREAS, We, PETER STUMPF, whose full post office address

is 1101-400 Waterloo Avenue, Guelph, Ontario, Canada N1H 7H9

and ROMAN Z. TRACZ, whose full post office address is 3709

Indigo Crescent, Mississauga, Ontario, Canada L5N 6V9 and TAI

C. FOK, whose full post office address is 1353 Sweetbirch

Court, Mississauga, Ontario, Canada L5C 4C7 and CHAD D. VAN

DAM, whose full post office address is 10 Pluto Drive,

Brampton, Ontario, Canada L6V 3W5 and LUCIANO J. BOSCO, whose

full post office address is 306 Warminster Drive, Oakville,

Ontario, Canada L6L 4M8 and WILLIAM L. KISHONTI, whose full

post office address is 1006-2200 Avenue Road, Toronto, Ontario,

Canada M5M 4B9 and STEVE K.T. YEUNG, whose full post office

address is 377 Wendron Crescent, Mississauga, Ontario, Canada

L5R 3H3 have invented an invention entitled BLANK SEPARATION

METHOD AND APPARATUS, for which a patent application has been

filed in the United States:

AND WHEREAS, ABB BODY-IN-WHITE LIMITED, whose full post

office address is 2050 Drew Road, Mississauga, Ontario, Canada

L5S 1N3, (hereinafter the "Assignee") is desirous of acquiring

all interest therein;

AND WHEREAS, the serial number and filing date of the

United States patent application are as follows:

Serial No.:

09/311,017

Filing Date: May 13, 1999

NOW THEREFORE, for good and valuable consideration, the receipt and sufficiency of which is hereby acknowledged, we, PETER STUMPF, ROMAN Z. TRACZ, TAI C. FOK, CHAD D. VAN DAM, LUCIANO J. BOSCO, WILLIAM L. KISHONTI and STEVE K.T. YEUNG:

Do hereby sell, assign and transfer all our right, title and interest for the United States of America, Canada and all other countries foreign thereto to the Assignee, in and to the described in the said United said invention, as application, said invention, said application, any other applications for Letters Patent for said invention in Canada, the U.S.A. or elsewhere, including any regular applications, continuations, continuations in part, divisionals and reissue applications and all Letters Patent issuing from applications, the right to claim priority from the said United States application, to be held and enjoyed by the said Assignee, for their own use and behoof, and for their legal representatives, to the full end of the term for which said Letters Patent may be granted, as fully and entirely as the same would have been held by us had this assignment and sale not been made.

We do hereby sell, assign and transfer all our right, title and interest to the Assignee in all present and future copyright, design right, design registrations or design patents and similar such protection in any work or design relating to the invention in the United States and in any other country or

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region throughout the world for the remainder of the term during which the said rights and any renewals or extensions shall subsist, and we do hereby waive in favour of the assignee our moral rights and any similar rights relating thereto.

We acknowledge that all present and future patent, copyright and design right in any work or design made by us in connection with the invention during the term of my employment with the Assignee belongs to the Assignee. We acknowledge that the right to obtain registration for any such design belongs to the Assignee.

We, undertake to sign such further documents to effect the aforesaid sale, transfer and assignment as may be required from time to time, without reimbursement, but at the expense of the Assignee.

We acknowledge that any request by the Assignee which involves the execution of any document purporting to assign any rights in the invention, work or design will not constitute an acknowledgement by the Assignee that any such right belongs to any of us.

, this

day of 09/24/55 , 1999.

PRTER STUMPE

I. FRANK PRVINE

, hereby

declare that I was personally present and did see PETER STUMPF who is personally known to me to be the person named in the above assignment duly sign and execute the same.

(Signature of Witness)

EXECUTED at

, this

day of 8/24/99 , 1999.

ROMAN Z. T

I, Peter Stump

, hereby

declare that I was personally present and did see ROMAN Z.

TRACZ who is personally known to me to be the person named in the above assignment duly sign and execute the same.

(Signature of Witness)

, this

day of 08/24/89 , 1999.

TAI C. FOK

I, Feler Strongs

, hereby

declare that I was personally present and did see TAI C. FOK who is personally known to me to be the person named in the above assignment duly sign and execute the same.

(Signature of Witness)

EXECUTED at

, this

day of 98/24/89 , 1999.

CHAD D. VAN DAM

I. Peter Stumpy

, hereby

declare that I was personally present and did see CHAD D. VAN DAM who is personally known to me to be the person named in the above assignment duly sign and execute the same.

(Signature of Witness)

this

day of 08/24/99

, 1999.

UCIANO U. BOSCO

I. Peter Stumpf

, hereby

declare that I was personally present and did see LUCIANO J. BOSCO who is personally known to me to be the person named in the above assignment duly sign and execute the same.

(Signature of Witness)

EXECUTED at

day of 05/24/95 , 19

CHIS

WILLIAM Ľ. KISHONTI

I, Peter Stumpf.

, hereby

declare that I was personally present and did see WILLIAM L. KISHONTI who is personally known to me to be the person named in the above assignment duly sign and execute the same.

(Signature of Witness)

, this

day of 08/24/89. , 1999.

STEVE K.T. YEUNG

I. Peter Stumpf

, hereby

declare that I was personally present and did see STEVE K.T. YEUNG who is personally known to me to be the person named in the above assignment duly sign and execute the same.

(Signature of Witness)

PATENT REEL: 010235 FRAME: 0690

RECORDED: 09/10/1999