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COVER SHEET

U.S. DEPARTMENT OF COMMERCE



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To the Honorable Commissioner of Patents and Trademarks: Please record the attached original documents or copy thereof.

1. Name of conveying party(ies):
Ireneo De Nardi, Alberto Armellin, Luigi Rodighiero, and Nicola Da Riol
Additional name(s) of conveying party(ies) attached? Yes No

2. Name and address of receiving party(ies):
Name: SIPA S.P.A.
Internal Address: _____

3. Nature of Conveyance:
 Assignment Merger
 Security Agreement Change of Name
 Other _____
Execution Date: June 14, 1999, June 14, 1999, June 18, 1999 and June 10, 1999

Street Address: Via Caduti del Lavoro, 3
City: I-31029 Vittorio Veneto State: ITALY
Zip: _____
Additional name(s) of receiving party(ies) attached? Yes No

4. Application number(s) or patent number(s):
If this document is being filed together with a new application, the execution date of the application is:
June 14, 1999, June 14, 1999, June 18, 1999 and June 10, 1999
A. Patent Application No.(s): _____

B. Patent No.(s):
09/367656
Additional number(s) attached? Yes No

5. Name and address of party to whom correspondence concerning this document should be mailed:
Name: Jeffrey J. Sopko
Street Address: 526 Superior Avenue, East
Suite 1200
City: Cleveland State: OH Zip: 44114-1484

6. Total number of applications and patents involved: 1
7. Total Fee (37 C.F.R. §3.41) \$40.00
 Enclosed
 Authorized to be charged to Deposit Account
8. Deposit Account No.
16-0820, Order No. 31789
(Attach duplicate copy of this page if paying by deposit account)

DO NOT USE THIS SPACE

9. Statement and Signature.
To the best of my knowledge and belief, the foregoing information is true and correct and any attached copy is a true copy of the original document.
Jeffrey J. Sopko
Name of Person Signing

Signature
August 20, 1999
Date
Total number of pages including cover sheet, attachments, and document: 3

ASSIGNMENT

WHEREAS, new and useful improvements have been made by the undersigned in

HIGH-PRODUCTIVITY SINGLE-STAGE METHOD AND APPARATUS FOR PRODUCING CONTAINERS MADE OF THERMOPLASTIC MATERIAL

and are the subject of a patent application prepared for filing in the United States Patent and Trademark Office, and executed by the undersigned on the dates indicated below in the appropriate spaces to the left of the signatures of the undersigned, which application is further identified as Pearne, Gordon, McCoy & Granger Docket No. 31789.

WHEREAS, SIPA S.P.A., a corporation of Italy, having a place of business at Via Caduti del Lavoro, 3, I-31029 Vittorio Veneto, Italy, hereinafter referred to as "assignee", is desirous of acquiring all right, title, and interest throughout the world in, to, and under said improvements and inventions and patent rights therefor.

NOW, THEREFORE, be it known that, for valuable consideration, the receipt and sufficiency of which are hereby acknowledged, all right, title, and interest, in the United States and throughout the world, in, to and under said improvements and inventions and all patents, patent applications, patent rights, and inventor's certificates thereof, therefor, and therein, including without limitation said application for patent in the United States, all divisions and continuations thereof, all patents which may be granted thereon, all reissues and extensions thereof, all right to sue for past infringement thereunder, all patents which may be granted for said improvements and inventions by states or nations other than the United States, or by other authority, entity, or organization, and all applications therefor, have been and are hereby sold, assigned, transferred, and delivered unto assignee, its successors and assigns; and it is covenanted and agreed by the undersigned, and for executors, administrators, and legal representatives of the undersigned, that at assignee's request any and all applications, affidavits, assignments, and other instruments will be made, executed, and delivered as may be necessary, or desirable to secure for or vest in assignee, its successors or assigns, any improvement, inventions, right, title, interest, application, patent, patent right or other right or property covered by this assignment, and the United States Commissioner of Patents and Trademarks is hereby requested and authorized to issue any and all United States patents granted on any of said applications to assignee as owner of the entire right, title, and interest in, to, and under the same, and appropriately empowered officials of foreign countries are hereby authorized to issue any letters patent granted on any of said applications to assignee as owner of the entire right, title and interest in, to, and under the same.

The undersigned hereby grants the firm of Pearne, Gordon, McCoy & Granger the power to insert on this assignment any further identification which may be necessary or desirable in order to comply with the rules of the United States Patent and Trademark Office for recordation of this document.

IN WITNESS WHEREOF, this assignment has been executed below by the undersigned:

Date I Signed
Declaration

Today's
Date

Di Marco Denis
Witness

June 14, 1999

June 14, 1999

Ireneo De Nardi
Ireneo De Nardi

Eglea Franceschini
Witness

Address: Via della Vigna, 2/A, I-31016 Cordignano, Italy

Date I Signed
Declaration

Today's
Date

Di Marco Denis
Witness

June 14, 1999

June 14, 1999

Alberto Armellin
Alberto Armellin

Eglea Franceschini
Witness

Address: Via Cosmo, 38, I-31029 Vittorio Veneto, Italy

Date I Signed
Declaration

Today's
Date

Di Marco Denis
Witness

June 18, 1999

June 18, 1999

Luigi Rodighiero
Luigi Rodighiero

Eglea Franceschini
Witness

Address: Via S. Maria in Colle, 13/7, I-31044 Montebelluna, Italy

Date I Signed
Declaration

Today's
Date

Di Marco Denis
Witness

June 10, 1999

June 10, 1999

Nicola Rioli
Nicola Rioli

Eglea Franceschini
Witness

Address: Via Colombera, 25/2, I-33080 Porcia, Italy