

ASSIGNMENT

For good and valuable consideration, the sufficiency and receipt of which is hereby acknowledged, as a below named inventor, I hereby sell and assign to Georg Fischer DISA AG of Solenbergstr. 5, CH-8201 Schaffhausen its successors and assigns or other legal representatives all my rights, title and interest, in and for the United States of America, in and to

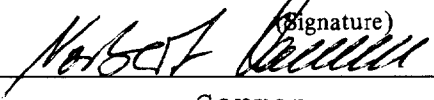
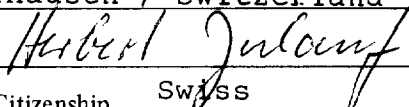
APPARATUS FOR THE UPHILL LOW PRESSURE CASTING OF METALS, PARTICULARLY LIGHT METALS

invented by me (if only one is named below) or us (if plural inventors are named below) and described in the application for United States Letters Patent therefor, executed by me even date herewith, and all United States Letters Patent which may be granted therefor, and all divisions, continuations and extensions thereof, the said interest being the entire ownership of the said Letters Patent when granted, to be held and enjoyed by said Georg Fischer DISA AG

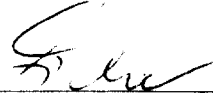
, its successors, assigns or other legal representatives, to the full end of the term for which said Letters Patent may be granted, as fully and entirely as the same would have been held and enjoyed by me or us if this assignment and sale had not been made:

And I hereby agree to sign and execute any further documents or instruments which may be necessary, lawful, and proper in the prosecution of the above-named application or in the preparation and prosecution of any continuing, continuation-in-part, substitute, divisional, renewal, reviewed or reissue applications or in any amendment, extension, or interference proceedings, or otherwise to secure the title thereto in said assignee;

And I do hereby authorize and request the Commissioner of Patents to issue said Letters Patent to said Georg Fischer DISA AG

- (Full Name) (Signature)
- 1) Date Sept. 03, 1999 Inventor Norbert Damm 
 Residence Same as Post Office Address Citizenship German
 Post Office Address Weinstieg 205, CH-8200 Schaffhausen / Switzerland
 - 2) Date Sept. 03, 1999 Inventor Herbert Zulauf 
 Residence Same as Post Office Address Citizenship Swiss
 Post Office Address Kirchweg 47, CH-8245 Feuerthalen / Switzerland
 - 3) Date _____ Inventor _____
 Residence _____ Citizenship _____
 Post Office Address _____
 - 4) Date _____ Inventor _____
 Residence _____ Citizenship _____
 Post Office Address _____
 - 5) Date _____ Inventor _____
 Residence _____ Citizenship _____
 Post Office Address _____

Witness(es)

- All)  2) _____ 4) _____
 1) _____ 3) _____ 5) _____