FORM PTO-1619A Expires 06/30/99 OMB 0651-0027 10-13-1999



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U.S. Department of Commerce Patent and Trademark Office PATENT



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Name (line 1)	DAN R. SCHLAEPPI		Month Day Year 09-27-1999			
Name (line 2)						
Second Party			Execution Date Month Day Year			
Name (line 1)			09/11/12/2			
Name (line 2)			01/7/11/20			
Receiving Part	у		Mark if additional names of receiving parties attached			
Name (line 1)	MARATHON ASHLAND PE	TROLEUM LLC	If document to be record is an assignment and the receiving party is not			
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Address (line 1)	539 SOUTH MAIN STREET of a domestic representative is attached (Designation must be a					
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PATENT

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FORM PTO-1619B Expires 06/30/99 OMB 0651-0027		Page 2	U.S. Department of Commerce Patent and Trademark Office PATENT	7	
Corresponde	ent Name and Address	Area Code and Telephone Number	606/329-4154		
Name [	Richard D. Stone				
Address (line 1)	P. O. Box 391				
Address (line 2)	Ashland KY 41105-0	0391			
Address (line 3)					
Address (line 4)					
Pages	Enter the total number of pa including any attachments.	ges of the attached conveyance doc	ument # 1		
Application I	Number(s) or Patent Nur	nber(s) Mark	if additional numbers attached		
		Patent Number (DO NOT ENTER BOTH number	, , <del>,</del>		
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	t named executing inventor.	ent Application, enter the date the patent applic	ation was month bay real		
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Enter PCT application number PCT PCT PCT PCT					
	<u>if</u> a U.S. Application Numbe not been assigned.	PCT PCT	PCT		
Number of P	roperties Enter the to	tal number of properties involved.	# 1		
Fee Amount	Fee Amount	for Properties Listed (37 CFR 3.41):	\$ 40.00		
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	payment by deposit account or if add	litional fees can be charged to the account.) Deposit Account Number:	# 01-2545		
		Authorization to charge additional fees:	Yes X No		
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Richard D.	Stone, Reg 27,598	1 lul Sto	10/4/99	_	
Name	of Person Signing	Signature	Date	•	

**PATENT** 

**REEL: 010294 FRAME: 0972** 

AS A BELOW NAMED INVENTOR, FOR GOOD AND VALUABLE CONSIDERATIONS, I, the undersigned inventors (201) Dan R. Schlaeppi, U.S. citizens, for \$10.00 and other consideration received, do hereby sell, assign and transfer unto MARATHON ASHLAND PETROLEUM LLC., a Delaware limited liability company, and having an office at Findlay, Ohio, herein sometimes called "ASSIGNEE", my entire right, title and interest throughout the world in and to the invention

## Fresh/Plant Inventory Hydrofluoric Acid Eduction Process

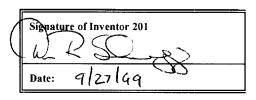
described and/or claimed in my application for Letters Patent of the United States of America, Serial No. ----, filed HEREWITH, and as described and/or claimed in any and all international and other applications for Letters Patent of all countries together with all Letters Patent issuing on any of the aforesaid applications for Letters Patent, the same to be held and enjoyed by ASSIGNEE, its successors, assigns or other legal representatives, to the full ends of the terms of all said Letters Patent therefore which may be granted.

AND I HEREBY ASSIGN any and all priority rights as may exist and authorize ASSIGNEE to make applications for and to receive Letters Patent for said invention in any of said countries in its own name, or in my name, at its election.

AND I HEREBY COVENANT AND AGREE that I will execute or procure any further necessary assurance of the title to said invention and any Letters Patent which may issue therefore and I will, at any time, upon request and at the expense of ASSIGNEE, execute all papers that may be necessary or desirable to perfect the title to said invention or any Letters Patent which may be granted therefore in ASSIGNEE, its successors, assigns, or other legal representatives, and that I will, at any time, upon the request and at the expense of ASSIGNEE, deliver any testimony in any legal proceedings, execute any substitute, continuation-in-part, re-issue, or any other additional applications for Letters Patent for said invention or any part or parts thereof, all of which applications and any Letters Patent issuing thereon are hereby assigned to ASSIGNEE, and will make all rightful oaths, and do all lawful acts requisite for procuring the same therein, without further compensation, but at the expense of the ASSIGNEE, its successors, assigns or other legal representatives. This agreement shall bind me, my heirs, executors and other personal representatives.

AND I HEREBY AUTHORIZE AND REQUEST the Commissioner of Patents to issue any and all Letters Patent of the United States for said invention, resulting from any of the aforesaid applications to said MARATHON ASHLAND PETROLEUM LLC., as my sole ASSIGNEE.

Full Name of Inventor 201	Family Name SCHLAEPPI	First Given name Dan	Second Given Name R.  Country of Citizenship U.S.A.
Residence & Citizenship	City Robinson	State or Country Illinois	
Post Office Address	Post Office Address 201 South King	City Robinson	State & Zip Code/Country IL 62454/USA



State of Illinois ) ss County of CRAWFORD

RECORDED: 10/04/1999

On the respective date(s) indicated, there personally appeared before me the above named inventor 201 (Dan R. Schlaeppi), to me known and known by me to be the same person(s) described herein and who executed the foregoing instrument, and acknowledged that he executed the same, of his own free will and for the purposes set forth Barliara Jo Achutte
Notary Public

"OFFICIAL SEAL" **BARBARA JO SCHUTTE** Notary Public, State of Illinois

My Commission Exp. 06/07/2002

**PATENT** REEL: 010294 FRAME: 0973