	11-30-1999
MRD 11/24/99	OFFICE
Attorney Docket No.	101209534 U.S. DEPARTMENT OF COMMERCE Patent and Trademark Office CORDATION FORM COVER SHEET PATENTS ONLY
	the Assistant Commissioner for Patents the attached original documents or copy thereof.
1. Name of conveying party	y(ies):
PLASTIC TUBES NO	RTH AMERICA, INC.
Additional name(s) of conve	eying party(ies) attached? Yes <u>No XX</u>
2. Name and address of rec	eiving party(ies):
Name: THATCHER TUBES	S LLC.
Street Address: 1005 Courta Woodstock.	aulds Drive , Illinois 60098
Additional name(s) & addres	ss(es) attached? Yes No XX
3. Nature of conveyance: A	Assignment
Execution Date: November	16, 1999
	ROL METHOD FOR A MACHINE FOR ING THERMOPLASTIC TUBES
5. Application number(s) or	r patent number(s):
If this document is being file application is: A. Patent Application No.(s 09/199,643	ed together with a new application, the execution date of the s) B. Patent No.(s)
Additional numbers attac	ched? Yes No_XX

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6. Name and addre be mailed:	ss of party to whom correspondence concerning document should	
Name:	ARMSTRONG, WESTERMAN, HATTORI, MCLELAND & NAUGHTON 1725 K Street, N.W., Suite 1000 Washington, D.C. 20006	
7. Total number of app	lications and patents involved: _1	
8. Total fee (37 CFR 3	.41)	
XX Enclosed		
Authorized to be charged to Deposit Account		
9. Deposit Account No (Two copies of this p		
10. Statement and signature.		
	nowledge and belief, the foregoing information is true and correct s a true copy of the original document.	
William G. Kratz, J Name of Person Sig	¥	
November 24, 1 Date	999 <u>22,631</u> Registration No.	
Total number of page Rev. 2/97	es including cover sheet, attachments and document: 5	

## <u>ASSIGNMENT</u>

WHEREAS, PLASTIC TUBES NORTH AMERICA, INC., a corporation of the State of Delaware, having a place of business at 1005 Courtaulds Drive, Woodstock, Illinois 60098 (hereinafter "Assignor"), is the owner by assignment from the inventors of the entire right, title and interest in and to certain new and useful improvements in:

United States Patent Application Serial No. 09/199,643 filed November 25, 1998 entitled: "PROCESS CONTROL METHOD FOR A MACHINE FOR MANUFACTURING THERMOPLASTIC TUBES" recorded on January 14, 1999 at Reel/Frame 9694/0428.

AND WHEREAS, THATCHER TUBES LLC, a corporation of the State of Delaware, having a place of business at 1005 Courtaulds Drive, Woodstock, Illinois 60098 (hereinafter "Assignee"), is desirous of acquiring said entire right, title and interest in and to said application and the inventions and improvements therein disclosed;

NOW, THEREFORE, in consideration of One Dollar (\$1.00) and other good and valuable consideration paid to Assignor by said Assignee, receipt whereof is hereby acknowledged, Assignor does hereby assign, sell, transfer, and set over unto said Assignee the entire right, title and interest in and to said application and the inventions and improvements therein disclosed for the United States of America and all foreign countries, including all of its rights under the International Convention for the Protection of Industrial Property, and any Letters Patent which may issue therefor in the

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United States of America and all foreign countries, and all divisions, reissues, continuations, renewals, and/or extensions thereof, said Assignee to have and to hold the interests herein assigned to the full ends of the terms of said Letters Patent and any and all divisions, reissues, continuations, renewals, and/or extensions thereof, respectively, as fully and entirely as if the same would have been held and enjoyed by Assignor had this assignment not been made.

The Commissioner of Patents is requested to issue such Letters Patent in accordance herewith. Assignor covenants that Assignor is the lawful owner of the said application, inventions, and improvements, that the same are unencumbered, that no license has been granted to make, use, or vend the said inventions or improvements or any of them, and that Assignor has the full right to make this assignment.

And for the consideration aforesaid, Assignor agrees that Assignor will communicate to said Assignee or the representatives thereof any facts known to Assignor respecting said inventions and improvements, and will, upon request, but without expense to Assignor, testify in any legal proceedings, sign all lawful papers execute all divisional, reissue, continuation, renewal and/or extension applications, make all rightful oaths, and generally do all other and further lawful acts, deemed necessary or expedient by said Assignee or by counsel for said Assignee, to assist or enable said Assignee to obtain and enforce full benefits from the rights and interests herein assigned. This assignment shall be binding

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upon Assignor's heirs, executors, administrators, and/or assigns, and shall inure to the benefit of the heirs, executors, administrators, successors, and/or assigns, as the case may be, of said Assignee.

Assignor further expressly appoints said Assignee as attorney in fact with power to appointment, and authorizes said Assignee or its appointee, at its discretion, to apply for Letters Patent in any and all countries, including any and all countries which are or may become parties to the International Convention for the Protection of Industrial Property in accordance with all provisions of said convention, without, however, any expense to Assignor.

IN WITNESS WHEREOF, Assignor has caused this Assignment to be signed and its seal affixed this  $\_16$  day of  $\_November$ , 1999.

PLASTIC TUBES NORTH AMERICA, INC.

(SEAL)

"OFFICIAL SEAL" SUSAN I. LINDGREN NOTARY PUBLIC, STATE OF ILLINOIS MY COMMISSION EXPIRES 10/18/00

Alexan Leadopen

By Name:

Title: