

12-06-1999

U.S. Department of Commerce
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101215393

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TO: The Commissioner of Patents and Trademarks: Please record the attached original document(s) or copy(ies).

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Conveyance Type

Assignment Security Agreement

License Change of Name

Merger Other

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Name (line 1) Execution Date
Month Day Year

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Mail documents to be recorded with required cover sheet(s) information to:
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PATENT

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Pages Enter the total number of pages of the attached conveyance document including any attachments. #

Application Number(s) or Patent Number(s) Mark if additional numbers attached

Enter either the Patent Application Number or the Patent Number (DO NOT ENTER BOTH numbers for the same property).

Patent Application Number(s)			Patent Number(s)		
<input type="text"/>	<input type="text"/>	<input type="text"/>	<input type="text" value="3,878,745"/>	<input type="text" value="4,078,694"/>	<input type="text" value="4,426,013"/>
<input type="text"/>	<input type="text"/>	<input type="text"/>	<input type="text" value="3,958,717"/>	<input type="text" value="4,140,072"/>	<input type="text" value="4,555,935"/>
<input type="text"/>	<input type="text"/>	<input type="text"/>	<input type="text" value="4,078,483"/>	<input type="text" value="4,372,143"/>	<input type="text" value="Re.30,144"/>

If this document is being filed together with a new Patent Application, enter the date the patent application was signed by the first named executing inventor. Month Day Year

Patent Cooperation Treaty (PCT)

Enter PCT application number only if a U.S. Application Number has not been assigned.

PCT PCT PCT

PCT PCT PCT

Number of Properties Enter the total number of properties involved. #

Fee Amount Fee Amount for Properties Listed (37 CFR 3.41): \$

Method of Payment: Enclosed Deposit Account

Deposit Account
(Enter for payment by deposit account or if additional fees can be charged to the account.)

Deposit Account Number: #

Authorization to charge additional fees: Yes No

Statement and Signature

To the best of my knowledge and belief, the foregoing information is true and correct and any attached copy is a true copy of the original document. Charges to deposit account are authorized, as indicated herein.

Mary J. Schnurr Mary J. Schnurr 11-9-94
Name of Person Signing Signature Date

ASSIGNMENT OF PATENTS

WHEREAS, SBC Holdings, Inc. formerly known as The Stroh Brewery Company, ("Stroh"), an Arizona corporation, is the sole and exclusive owner of record of all right, title and interest in, to and under the Patents listed on the attached Schedule A; and

WHEREAS, American National Can Company, ("ANC"), a Delaware corporation, having its principal place of business at 8770 W. Bryn Mawr Avenue, Chicago, IL 60631, desires to acquire such Patents; and

WHEREAS, pursuant to the Stock Purchase Agreement between Stroh and ANC dated October 15, 1990, Stroh has agreed to assign to ANC all of its rights in the Patents listed on Schedule A;

NOW, THEREFORE, for good and valuable consideration, the receipt of which is hereby acknowledged, Stroh hereby assigns to ANC all right, title and interest in, to and under the Patents listed on Schedule A and all reissues and all continuation, continuation-in-part and divisional applications of such Patents, together with all claims for damages by reason of past infringement of the Patents and the right to sue for and collect the same for ANC's own use and behalf. This Assignment shall be effective as of October 15, 1990.

SBC HOLDINGS, INC.
(F/K/A THE STROH BREWERY COMPANY)

By: _____

Print Name: George E. Kuehn

Title: Executive Vice President, Gen. Counsel & Secy

Dated: November 5, 1999

STATE OF Michigan)
)SS.
COUNTY OF Wayne)

On this 5th day of November, 1999, before me personally came George E. Kuehn, who being by me duly sworn did depose and say that he is the Secretary and Executive Vice-President, General Counsel, of The Stroh Brewery Company, the corporation described in and which executed the foregoing Assignment; that he signed his name to such instrument and that he was authorized to sign his name thereto by the Board of Directors of said corporation.

Beverly E. Fitchett
Notary Public

My Commission Expires: 9-7-2003

STROH CONTAINERISSUED U.S. PATENTS

<u>Patent No.</u>	<u>Expires</u>	<u>Title</u>
3,878,745	04-22-92	Machine Operation Detection Apparatus
3,958,717	05-25-93	Lid Construction For A Container
4,078,483	03-14-95	Container Controlled Marking Assembly For Conveyors
4,078,694	03-14-95	Lid Construction For A Container
4,140,072	02-20-96	Sensing Apparatus For Cyclically Operated Apparatus
4,372,143	02-08-00	Apparatus For Forming A Domed Bottom In A Can Body
4,426,013	01-17-01	Can Body
4,555,935	12-03-02	Apparatus For Pressure Testing Of Can Bodies And Lids
Re. 30,144	04-19-94	Apparatus For Spin Flanging Containers

09/21/99 TUE 09:17 FAX 313 446 2758

STROH LEGAL DEPT

003

STATE OF ARIZONA
ACC/FAX
DATE FILED

SEP 21 1999

ARTICLES OF AMENDMENT
TO THE
ARTICLES OF INCORPORATION
OF
THE STROH BREWERY COMPANY

DATE APPR 09-21-99
TERM _____
BY Mindy Robinson
- 0018409-3

Pursuant to the provisions of A.R.S. §10-1006, The Stroh Brewery Company, an Arizona corporation (the "Corporation"), hereby adopts the following Articles of Amendment to the Articles of Incorporation and certifies as follows:

FIRST: The name of the Corporation is The Stroh Brewery Company.

SECOND: Article 1 to the Articles of Incorporation shall be amended in its entirety to read as follows:

"1. NAME

The name of the Corporation is SBC Holdings, Inc.
OK

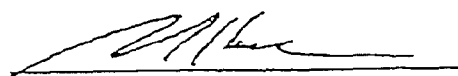
THIRD: The Amendment to the Articles of Incorporation was adopted by the sole shareholder and the directors of the Corporation on August 10, 1999, in the manner prescribed by the Arizona General Corporation Law.

FOURTH: As of the date of adoption of the Amendment there were 9,250,000 shares of common stock outstanding and entitled to vote, all of which were voted in favor of the amendment.

FIFTH: The amendment does not provide for an exchange, reclassification or cancellation of issued shares.

DATED: September 20, 1999.

The Stroh Brewery Company,
an Arizona corporation

By: 
George E. Kuehn
Executive Vice President,
General Counsel, & Secretary