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To the Honorable Commissioner of Patents and Trademarks: Please record the attached original documents or copy thereof.

1. Name of conveying party(ies):

Walter R. Harfmann

Additional names(s) of conveying party(ies) attached? Yes No

2. Name and address of receiving party(ies):

Name: Genpak, L.L.C.

Address: 68 Warren Street

P.O. Box 727

City: Glens Falls

State/Prov.: NY

Country: USA

ZIP: 12801

Additional name(s) & address(es) attached? Yes No

3. Nature of conveyance:

Assignment

Merger

Security Agreement

Change of Name

Other

Execution Date: November 1, 1999

4. Application number(s) or registration numbers(s):

If this document is being filed together with a new application, the execution date of the application is: _____

Patent Application No.

Filing date

B. Patent No.(s)

09/206,688

12/07/98

Additional numbers attached? Yes No

5. Name and address of party to whom correspondence concerning document should be mailed:

Name: Wayne F. Reinke

Registration No. 36,650

Address: Heslin & Rothenberg, P.C.

5 Columbia Circle

City: Albany

State/Prov.: NY

Country: USA

ZIP: 12203

6. Total number of applications and patents involved: **1**

7. Total fee (37 CFR 3.41):.....\$ 40.00

Enclosed - Any excess or insufficiency should be credited or debited to deposit account

Authorized to be charged to deposit account

8. Deposit account number:

08-1935

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9. Statement and signature.

To the best of my knowledge and belief, the foregoing information is true and correct and any attached copy is a true copy of the original document.

Wayne F. Reinke

Wayne F. Reinke

November 23, 1999

Name of Person Signing

Signature

Date

Total number of pages including cover sheet, attachments, and document: **3**

ASSIGNMENT

WHEREAS, I, **Walter R. Harfmann**, a citizen of the United States of America, residing at 424 Amanda Drive, Matthews, North Carolina 28105, have invented certain new and useful improvements in **PROCESS FOR PRODUCING ALKENYL AROMATIC FOAMS HAVING INCREASED THERMAL INSULATION USING CYCLOALKANE BLOWING AGENT AND FOAMS PRODUCED THEREBY**, which are the subject of United States Patent Application Serial No. 09/206,688, filed December 7, 1998; and

WHEREAS, **Genpak, L.L.C.** having offices at 68 Warren Street, P.O. Box 727, Glens Falls, New York 12801, is desirous of obtaining the entire right, title and interest in, to and under said improvements and the said application;

NOW, THEREFORE, in consideration of the sum of One Dollar (\$1.00) to me in hand paid, and other good and valuable consideration, the receipt of which is hereby acknowledged, I, the said **Walter R. Harfmann**, have sold, assigned, transferred and set over, and by these presents do hereby sell, assign, transfer and set over, unto the said **Genpak, L.L.C.**, its successors, legal representatives and assigns, the entire right, title and interest in, to and under the said improvements, and the said application and all divisions, renewals and continuations thereof, and all Letters Patent which may be granted thereon and all reissues and extensions thereof, and all applications for Letters Patent which may hereafter be filed for said improvements in any country or countries foreign to the United States, and all Letters Patent which may be granted for said improvements in any country or countries foreign to the United States and all extensions, renewals and reissues thereof, and I hereby authorize and request the Commissioner of Patents of the United States, and any Official of any country or countries foreign to the United States, whose duty it is to issue patents on applications as aforesaid, to issue all Letters Patent for said improvements to the said **Genpak, L.L.C.**, its successors, legal representatives and assigns, in accordance with the terms of this instrument.

AND I HEREBY covenant that I have full right to convey the entire interest herein assigned, and that I have not executed, and will not execute, any agreement in conflict herewith.

AND I HEREBY further covenant and agree that I will communicate to the said **Genpak, L.L.C.**, its successors, legal representatives and assigns, any facts known to me respecting said improvements, and testify in any legal proceeding, sign all lawful papers, execute all divisional, continuing and reissue applications, make all rightful oaths and generally do everything possible to aid the said **Genpak, L.L.C.**, its successors, legal representatives and assigns, to obtain and enforce proper patent protection for said improvements in all countries.

IN TESTIMONY WHEREOF, I hereunto set my hand and seal this 1st day of November, 1999.

Walter R. Harfmann
Walter R. Harfmann

STATE OF SOUTH CAROLINA)
) ss.:
COUNTY OF YORK)

On this 1 day of November, 1999, before me personally came **Walter R. Harfmann**, to me known and known to me to be the person of that name, who signed and sealed the foregoing instrument, and he acknowledged the same to be his free act and deed.

Rosa W. Moran
Notary Public

My Comm. Expires February 25, 2001