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Tab settings ⇔ ⇔ ♥ To the Honorable Commission⊌			he attached orig	ginal documents	or copy thereof.
1. Name of conveying party(ies):	101270610		بدور بیدانهای دولوانه ند باعد ماند. به مانوعهای	eceiving party(ie	
RICHARD J. SPERAN	IZA		OFDANT	A SPECIALTY	-
<u>Va</u>		Name: _			
N		Internal /	Address:		
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Additional name(s) of conveying party(ies) atta	Achedir Li Yes Li No	- -			
3. Nature of conveyance:					
🖄 Assignment	D Merger	Street Ac	dress:		
Security Agreement	Change of Name		22	26 BOYD ROAL	-
Other		City:	XPORT	State:_P	15632 A_ZIP:_ 15626
Execution Date: JANUARY 24, 2000	Additional name(s) & address(es) attached? 🔲 Yes 🛛 🖄 No				
4. Application number(s) or patent num	nber(s):	N9/10	1,298		
If this document is being filed together				JANUA	FY 24, 2000
	will a new application, inc				
A. Patent Application No.(s)		B. Patent No.(s)			
5. Name and address of party to whom	Additional numbers attach		····		unhod h
concerning document should be mailed: Name:JAMES L. SHERMAN		6. Total number of applications and patents involved:			
Internal Address:		7. Total fee (37 CFR 3.41): \$ 40.00			
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		Authorized to be charged to deposit account			
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Statement and signature. To the best of my knowledge and beli of the original document.	ef, the foregoing informati	ion is true and	d correct and a	ny attached cop	y is a true copy
JAMES L. SHERMAN	. Z	52		JAN. 25, 20	າດດ
Name of Person Signing	Jemy or	Signature		JAN. 25, 20 Da	· · · · · · · · · · · · · · · · · · ·
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U. S. Patent and Trademark Office

ASSIGNMENT

In consideration of One Dollar and other good and valuable consideration. receipt of which is hereby acknowledged, I, as assignor, Richard J. Sperariza of Jeanette, Pennsylvania, hereby sell, assign and set over the entire right, title and interest for the United States to SPERANZA SPECIALTY MACHINING, of Export, Pennsylvania, as assignee to the invention in A MACHINE AND METHOD FOR CIRCUMFERENTIALLY MILLING A CYLINDRICAL WORK PIECE for which an application for United States Letters Patent has been executed by me on January 24, 2000, and all original and reissued patents granted therefore, and all divisions and continuations thereof, including the subjects-matter of any and all claims which may be obtained in every such patent, and authorize and request the Commissioner of Patents and Trademarks of the United States, to issue the said letters patent to said assignee. said assignee's successors, assigns, nominees or other legal representatives, as assignee of the entire interest, and covenant that I have not executed and will not execute any agreement in conflict herewith, and agree that I will communicate to said assignee. said assignee's successors. assigns, nominees or other legal representatives, all facts known to me respecting said invention, whenever requested, and testify in any legal proceeding, sign all lawful papers, execute all divisional, continuing and reissue applications, make all rightful oaths and do all lawful acts requisite for the application for such divisional, continuing or reissue applications, or the procuring thereof, and that if and when said assignee, said assignee's successors, assigns, nominees or other legal representatives desire to file a disclaimer relating thereof, I will, upon request, sign all lawful papers requisite for the filing of such disclaimer, and I further covenant and agree that I will, at any time upon request, do everything legally possible to aid said assignee, said assignee's successors, assigns, nominees or other legal representatives, to testify in any interferences or other legal proceedings in which any of said applications or patents may become involved, the expenses incident to said applications to be borne and paid by said assignee, said assignee's successors, assigns, nominees or other legal representatives.

IN TESTIMONY WHEREOF, I have hereunto set my hand and seals on the date indicated below.

Richard J. Speranza Printed Name of Inventor

Signature of Inventor

JANUARY 24,2000

Date of Signature