To the Honorable Commissioner of Patents and Trademarks:

<table>
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<tr>
<th>1. Name of conveying party(ies):</th>
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<tr>
<td>1) Matthias KOLHASE;</td>
</tr>
<tr>
<td>2) Paul Dieter SCHARPF; and</td>
</tr>
<tr>
<td>3) Wolf-Dietrich VOSS</td>
</tr>
<tr>
<td>Additional name(s) of conveying party(ies) attached?</td>
</tr>
<tr>
<td>2. Name and address of receiving party(ies)</td>
</tr>
<tr>
<td>Name: Boehringer Werkzeugmaschinen GmbH</td>
</tr>
<tr>
<td>Internal Address:</td>
</tr>
<tr>
<td>Street Address: Stuttgarter Str. 50</td>
</tr>
<tr>
<td>73033 Göppingen, Germany</td>
</tr>
<tr>
<td>City:</td>
</tr>
<tr>
<td>Additional name(s) &amp; address(es) attached?</td>
</tr>
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<th>3. Nature of Conveyance:</th>
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<tr>
<td>Assignment</td>
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<tr>
<td>Security Agreement</td>
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<td>Other:</td>
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<tr>
<td>Execution Date: 1) 3/3/00; 2) 3/3/00; and 3) 3/2/00</td>
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4. Application number(s) or patent number(s):

If this document is being filed together with a new application, the execution date of the application is:

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<td>09/424,507</td>
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Additional numbers attached? | Yes | No |

5. Name and address of party to whom correspondence concerning document should be mailed:

Evenson, McKeown, Edwards & Lenahan, P.L.L.C.  
1200 G Street, N.W., Suite 700  
Washington, D.C. 20005

6. Total number of applications and patents involved: 1

7. Total Fee (37 CFR 3.41): 5,400.00  
Enclosed. Please charge any underpayment in connection with this Assignment to Deposit Account No. 05-1323  
Authorized to be charged to Deposit Account

8. Deposit Account No.  
(Attach dupl. copy of this page if paying by Deposit Account)

By the undersigned, March 9, 2000

Jeffrey D. Samok  
Reg. No. 32,169  
Name  
March 9, 2000  
Date

TOTAL NUMBER OF PAGES INCLUDING COVER SHEET, ATTACHMENTS, AND DOCUMENTS: 3

Mail documents to be recorded with required cover sheet information to:  
Commissioner of Patents and Trademarks  
Box Assignments  
Washington, D.C. 20231

REEL: 010671 FRAME: 0070
ASSIGNMENT

For good and valuable consideration, the receipt and sufficiency of which are hereby acknowledged, each undersigned inventor has sold and assigned, and by these presents hereby sells and assigns, unto:

Boehringer Werkzeugmaschinen GmbH
Stuttgarter Str. 50
73033 Goepingen, Germany

(hereinafter ASSIGNEE) all right, title and interest for the United States, its territories and possessions in and to his invention relating to:

METHOD OF CONTROLLING THE MACHINING OF A WORKPIECE

as set forth in his United States Patent Application (check one):

X executed concurrently herewith,

Serial No. 697241,907, filed November 24, 1993,

in and to said United States Patent Application including any and all divisions or continuations thereof and in and to any and all Letters Patent of the United States which may issue on any such application or for said invention, including any and all reissues or extensions thereof, to be held and enjoyed by said ASSIGNEE, its successors, legal representatives and assigns to the full end of the term or terms for which any and all such Letters patent may be granted as fully and entirely as would have been held and enjoyed by the undersigned had this Assignment not been made;

Each of the undersigned hereby authorizes and requests the Commissioner of Patents and Trademarks to issue any and all such Letters patent to said ASSIGNEE, its successors or assigns in accordance herewith;

Each of the undersigned warrants and covenants that he has the full and unencumbered right to sell and assign the interests herein sold and assigned and that he has not executed and will not execute any document or instrument in conflict herewith;

Each of the undersigned further covenants and agrees he will communicate to said ASSIGNEE, its successors, legal representatives or assigns all information known to him relating to said invention or patent application and that he will execute and deliver any papers, make all rightful oaths, testify in any legal proceedings and perform all other lawful acts deemed necessary or desirable by said ASSIGNEE, its successors, legal representatives or assigns to perfect title to said invention, to said application including divisions and continuations thereof and to any and all Letters Patent which may be granted therefor or thereon, including reissues or extensions, in said ASSIGNEE, its successors, or assigns or to assist said ASSIGNEE, its successors, legal representatives or assigns in obtaining, reissuing or enforcing Letters Patent of the United States for said invention;

Each of the undersigned hereby grants the firm of EVENSON, McKEOWN, EDWARDS & LENAHAN, P.C., or any partner thereof, the power to insert in this Assignment any further identification which may be necessary or desirable to comply with the rules of the U.S. Patent and Trademark Office for recordation of this Assignment.

INVENTOR:
Citizenship: German
Post Office Address:
Residence: March 3, 2000
signature of 1st inventor

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INVENTOR:
Citizenship: German
Post Office Address:
Residence: March 3, 2000
signature of 2nd inventor

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Weilerbachweg 11
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Germany
ASSIGNMENT
Page 2 of 2

INVENTOR:
Wolf-Dietrich VOSS
German
Erlengrund 17/1
73087 Boll
Germany

2. 3. 92
(Signature of 3rd inventor)

Note: Prima facie evidence of execution may optionally be obtained by execution of this
document before a U.S. Consul or before a local officer authorized to administer oaths whose
authority is proved by a certificate from a U.S. Consul.