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RE

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1. Name of conveying party(ies):

Erling ZACKRISSON
Franco CALDANA

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2. Name and address of receiving party(ies):

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S-415 50 Goteborg
Sweden

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Additional name(s) of conveying party(ies) attached? Yes No

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3. Nature of conveyance:

- Assignment
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Execution Date: December 21, 1999

4. Application number(s) or patent number(s):

If this document is being filed together with a new application, the execution date of the application is:

A. Patent Application No (s)

B. Patent No.(s)

09/476.670

Additional numbers attached? Yes No

5. Name and address of party to whom correspondence concerning document should be mailed:

Name: John J. Gresens
Address: Merchant & Gould, P.C.
P.O. Box 2903
Minneapolis, MN 55402-0903

6. Total number of applications and patents involved: 1

7. Total fee (37 CFR 3.41): \$40.00
 Enclosed
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PATENT
REEL: 010732 FRAME: 0072

ASSIGNMENT

Whereas, we, Erling ZACKRISSON and Franco CALDANA, Swedish citizens residing at:
Bohusgatan 12, S-411 39 GÖTEBORG, Sweden
Kinneviksvaegen 30 S-53155 Lidköping Sweden

have invented a certain improvement in "A workpiece machining process and a numerically controlled lathe."

for which we have executed an application for Letters Patent of the United States and
whereas AKTIEBOLAGET SKF, a Swedish Joint Stock Company at S-415 50 Goteborg,
SWEDEN,

is desirous of acquiring an interest therein.

Now, therefore in consideration of the sum of One Dollar, the receipt of which is hereby
acknowledged, we, Erling ZACKRISSON and Franco CALDANA

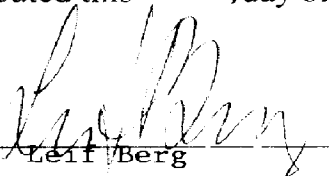
by these presents do sell, assign and transfer unto the said AKTIEBOLAGET SKF

the full and exclusive right to the said invention, as described in the specification executed
by us of even date herewith preparatory to obtaining Letters Patent in the United States
therefor; and hereby request the Commissioner of Patents to issue said Letters Patent to
AKTIEBOLAGET SKF

as the assignee, for its interest, for the sole use and behoof of said AKTIEBOLAGET SKF
and its legal representatives, successors and assigns, to the full end of the term for which
said Letters Patent are granted, as fully and entirely as the same would have been held by us
had this assignment and sale not been made.

We hereby authorize and request our attorneys, MERCHANT, GOULD, SMITH, EDELL,
WELTER & SCHMIDT of 3100 Norwest Center, Minneapolis, MN 55402-4131, U.S.A. to
insert here in parentheses (Application number 09 /476,670 filed on 30.12.1999) the
filing date and application number of said application when known.

Executed this 21st, day of December 1999


Leif Berg


Ulf Johansson


Erling ZACKRISSON


Franco CALDANA