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Conveying	Party(ies)	X Mark if additional	names of conveying parties at	ached Execution Date Month Day Year
Name (line 1)	SHAHLAI, Khalil			Feb 24 2000
Name (line 2) Second Party				Execution Date Month Day Year
Name (line 1)	MENNETT, Randall H.			Feb 24 2000
Name (line 2)				
Receiving P	Kalamazoo Holdings, Inc.	M.	ark if additional names of receiv	ving parties attached If document to be recorded is an assignment and the
Name (line 2)				receiving party is not domiciled in the United States, an appointment
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FORM PTO-1619B Expires 06/30/99 OMB 0651-0027	Page 2	U.S. Department of Commerce Patent and Trademark Office PATENT			
Correspondent Name and Address	Area Code and Telephone Number	6163820030			
Name Gordon W. Hueschen					
Address (line 1) 715 The "H" Buildin	ā				
Address (line 2) 310 East Michigan A	venue				
Address (line 3) Kalamazoo MI 49007					
Address (line 4)					
Pages Enter the total number of pagincluding any attachments.	ges of the attached conveyance docum	nent #			
Application Number(s) or Patent Num		additional numbers attached			
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Patent Application Number(s)	Fateri	t Number(s)			
09/512,944					
If this document is being filed together with a new Paten signed by the first named executing inventor.	t Application, enter the date the patent application	on was Month Day Year			
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Enter PCT application number only if a U.S. Application Number	PCT PCT	PCT			
has not been assigned.	PCI PCI				
Number of Properties Enter the total number of properties involved. # 1					
Fee Amount Fee Amount fo	or Properties Listed (37 CFR 3.41): \$	40.00			
Method of Payment: Enclosed Deposit Account X Deposit Account					
(Enter for payment by deposit account or if additi	onal fees can be charged to the account.) posit Account Number: #	08-3220			
Au	thorization to charge additional fees:	Yes X No			
Statement and Signature					
To the best of my knowledge and belicattached copy is a true copy of the original indicated herein.					
Gordon W. Hueschen	TI bluestiller	May 10, 2000 ju			
Name of Person Signing	Signature	Date			

WHEREAS, we,

Khalil Shahlai, 1418 F Summer Ridge Dr., Kalamazoo, MI 49009; Randall H. Mennett, 6299 Redfern Circle, Portage, MI 49024; Paul H. Todd, 3713 West Main St., Kalamazoo, MI 49006; and James A. Guzinski, 8814 West "H" Avenue, Kalamazoo, MI 49009

have invented certain new and useful improvements in DIHYDRO AND HEXAHYDRO ISOALPHA ACIDS HAVING A HIGH RATIO OF TRANS TO CIS ISOMERS, PRODUCTION THEREOF, AND PRODUCTS CONTAINING THE SAME for which an application for United States Letters Patent was signed by us on even date herewith; and

WHEREAS KALAMAZOO HOLDINGS, INC. (hereinafter "ASSIGNEE"), a corporation of the State of Michigan, having a place of business at 3713 West Main Street, Kalamazoo, MI 49006, is desirous of acquiring the entire right, title, and interest in and to said invention and in and to any Letters Patent which may be granted therefor in the United States and in any and all foreign countries;

NOW, THEREFORE, in consideration of the sum of one Dollar (\$1.00) to us in hand paid, the receipt whereof is hereby acknowledged, and other valuable consideration, we, the said Khalil Shahlai, Randall H. Mennett, Paul H. Todd, and James A. Guzinski have sold, assigned, and transferred, and by these presents do sell, assign, and transfer, unto said ASSIGNEE its successors and assigns, the full and exclusive right to the said invention in the United States and its territorial possessions and in all foreign countries and the entire right, title, and interest in and to any and all Letters Patent which may be granted therefor in the United States and its territorial possessions and in any and all foreign countries and in and to any and all divisions, reissues, continuations, and extensions thereof.

We hereby authorize and request the Patent Office Officials in the United States and in any and all foreign countries to issue any and all of said Letters Patent, when granted, to said ASSIGNEE as the assignee of our entire right, title, and interest in and to the same, for the sole use and behoof of said ASSIGNEE its successors and assigns.

FURTHER, we agree that we will communicate to said ASSIGNEE or its representatives, any facts known to us respecting said invention; testify in any legal proceeding; sign all lawful papers; execute all divisional, continuation, substitution, renewal, and reissue applications; execute all necessary assignment papers to cause any and all of said Letters Patent to be issued to said ASSIGNEE; make all rightful oaths; and generally do everything possible to aid said ASSIGNEE its successors and assigns, to obtain and enforce proper protection for said invention in the United States and in any and all foreign countries.

IN TESTIMONY WHEREOF, we have february 2000.	hereunto set our hands this 24 day of
Signed in the presence of:	Signed: Khall Siahlar
Dulacy, Cailer	Khalil Shahlai First Name Initial Last Name
Signed in the presence of:	Signed: Randon to M.
Toland Carter	Randall H. Mennett First Name Initial Last Name

Page 2 KSEC039/dln

Signed in the presence of:

Signed in the presence of:

RECORDED: 05/15/2000

Signed:

Paul H. Todd

Last Name First Name Initial

Signed:

Jámes A. Guzinski

First Name Initial Last Name