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Name of Person Signing	May 16, 2000

PATENT

REEL: 010832 FRAME: 0829

ASSIGNMENT

WHEREAS, Timothy R. Socier, hereinafter referred to as "ASSIGNOR," has jointly invented with Paul E. Brown new and useful discoveries and/or improvements in and to an invention relating to

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and to an application thereon for Letters Patent in the United States of America, which was filed on September 10, 1993 under Serial No. 08/119,814, and which issued on April 25, 1995 as U.S. Patent No. 5,409,144; and

WHEREAS, SEAQUIST CLOSURES FOREIGN, INC., a corporation organized and existing under and by virtue of the laws of the State of Delaware, United States of America, having an office at 475 West Terra Cotta Avenue, Suite E, Crystal Lake, Illinois 60014, United States of America, hereinafter referred to as "ASSIGNEE," is desirous of acquiring the entire right, title and interest in and to said Patent;

NOW THEREFORE, for good and valuable consideration, the receipt and adequacy of which are hereby acknowledged, ASSIGNOR does sell, assign, transfer and set over to ASSIGNEE, all of ASSIGNOR'S right, title, and interest in and to the Patent, and including ASSIGNOR'S right, title, and interest in and to any and all continuations, divisions, reissues, reexaminations, and extensions of the foregoing, which ASSIGNOR may have by operation of law or otherwise, and including the subject matter of all claims which may be obtained therefrom for ASSIGNEE'S own use and enjoyment, and for the use and enjoyment of ASSIGNEE'S successors, assigns or other legal representatives, to the full end of the term for which said Patent is granted, to the extent the same would have been held and enjoyed by ASSIGNOR if this Assignment and sale had not been made; together with all of ASSIGNOR'S right, title, and interest in and to any income, royalties, damages or payments now or hereafter due and/or payable, including, without limitation, all of ASSIGNOR'S right, title, and interest in and to any claims for damages or other unauthorized use of the Patent, continuations, divisions, reissues, reexaminations, and extensions of the foregoing, with the right to sue for past, present, and future infringements and to collect damages for ASSIGNEE'S own use and enjoyment, and for the use and enjoyment of ASSIGNEE'S successors, assigns, or other legal representatives.

ASSIGNOR also further agrees that, for the said consideration and upon the request of ASSIGNEE, ASSIGNOR AND ASSIGNOR'S heirs, executor, administrator, successors, assigns, or legal representatives, as the case may be, shall promptly perform all lawful acts deemed by ASSIGNEE to be necessary or advisable in connection with maintaining, enforcing, or transferring said Patent. It is agreed that such lawful acts include, but are not limited to, giving testimony, taking oaths, executing declarations, affidavits, powers of attorney, assignments, and other papers.

Page 1 of 2

PATENT REEL: 010832 FRAME: 0830 ASSIGNOR further agrees for the said consideration, that upon request of ASSIGNEE, ASSIGNOR will communicate to ASSIGNEE, its successors, assigns, or other legal representatives all material facts and provide ASSIGNEE with all available documentation thereof in the possession or control of ASSIGNOR or ASSIGNOR'S heirs, executor, administrator, successors, assigns, or other legal representatives, as the case may be, relating in any way to the invention and Patent, including the history thereof, and shall testify as to the same in any interference, litigation or any other proceeding in the United States including its territorial possessions and in any other country when requested to do so by ASSIGNEE, its successors, assigns, or other legal representatives.

IN WITNESS WHEREOF, ASSIGNOR has executed this instrument as of the date written below.

Timothy R. Socier

STATE OF ME)
SS
COUNTY OF MIdland)

RECORDED: 05/22/2000

Timothy R. Socier, personally known to me, appeared before me this ________ day of _______, 2000, in the State and County aforesaid, and acknowledged that he freely and voluntarily subscribed and executed the foregoing Assignment for the purposes and uses therein expressed.

Notary Public

My commissioner expires: 2/5/2004

Page 2 of 2