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To the Assistant Commissioner of Patents. Please record the attached original documents or copy thereof.

1. Name of conveying party(ies):
Hiroaki GOTO, Shigenobu MURAKAMI,
Yasuhiro TAKASAKI, Shinji YAMADA, Tooru
SHIMOMURA, Katsuyuki HIRATA and Shinya OTSUKA
Additional name(s) of conveying party(ies) attached?
 yes no

2. Name and address of receiving party(ies)?
TOYO SEIKAN KAISHA, LTD.
3-1, Uchisaiwai-cho 1-chome, Chiyoda-ku, Tokyo, JAPAN


3. Nature of Conveyance:
 Assignment Merger
 Security Agreement Change of Names
 Other

Additional name(s) & address(es) attached?
 yes no

Execution Date: August 21, 2000, August 11, 2000,
August 11, 2000, August 21, 2000, September 5, 2000,
August 25, 2000 and September 6, 2000, respectively

4. Application number(s) or patent number(s):
If this document is being filed together with a new application, the execution date of the application is:
A. Patent Application No.(s)
09/626,796
Additional numbers attached? Yes No

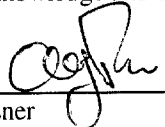
B. Patent No.(s)

 Yes No

5. Name and address of party to whom correspondence concerning document should be mailed:
SUGHRUE, MION, ZINN, MACPEAK & SEAS, PLLC
2100 Pennsylvania Avenue, N.W.
Suite 800
Washington, D.C. 20037-3213

6. Total number of applications and registration involved:
1
7. Total Fee (37 CFR 3.41): \$40.00
 Enclosed. Please charge any underpayment in connection with this Assignment to Deposit Account No. 19-4880.
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8. Deposit Account No. 19-4880

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9. Statement and Signature.
To the best of my knowledge and belief, the foregoing information is true and correct and any attached copy is a true copy of the original document.

Abraham J. Rosner Reg. No. 33,276 September 29, 2000 Date

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10/03/2000 00000019 09626796

02 FD:561

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PATENT
REEL: 011128 FRAME: 0065

ASSIGNMENT

Whereas, we, Hiroaki GOTO of Tokyo, JAPAN; Shigenobu MURAKAMI, Yasuhiro TAKASAKI and Shinji YAMADA, all of Kanagawa, JAPAN; Tooru SHIMOMURA of Tokyo, JAPAN; and Katsuyuki HIRATA and Shinya OTSUKA, both of KANAGAWA, JAPAN hereinafter called assignor(s), have invented certain improvements in

PRINTING METHOD FOR PRINTING ON CAN BARREL

and executed an application for Letters Patent of the United States of America therefor on

2000; and

Whereas, Toyo Seikan Kaisha, Ltd.
3-1, Uchisaiwai-cho 1-chome, Chiyoda-ku, Tokyo, JAPAN

(assignee), desires to acquire the entire right, title and interest in the application and invention, and to any United States patents to be obtained therefor;

Now therefore, for valuable consideration, receipt whereof is hereby acknowledged,

We, the above named assignor(s), hereby sell, assign and transfer to the above named assignee, its successors and assigns, the entire right, title and interest in the application and the invention disclosed therein for the United States of America, including the right to claim priority under 35 U.S.C. § 119, and we request the Commissioner of Patents to issue any Letters Patent granted upon the invention set forth in the application to the assignee, its successors and assigns; and we will execute without further consideration all papers deemed necessary by the assignee in connection with the United States application when called upon to do so by the assignee.

We hereby authorize and request our attorneys SUGHRUE, MION, ZINN, MACPEAK & SEAS, PLLC of 2100 Pennsylvania Avenue, N.W., Washington, D.C. 20037-3213 to insert here in parentheses (Application number 09/626,796, filed July 26, 2000) the filing date and application number of said application when known.

Date: Aug. 21, 2000 sl Hiroaki Goto
Hiroaki GOTO

Date: Aug. 11, 2000 sl Shigenobu Murakami
Shigenobu MURAKAMI

Date: Aug. 11, 2000 sl Yasuhiro Takasaki
Yasuhiro TAKASAKI

Date: Aug. 21, 2000 sl Shinji Yamada
Shinji YAMADA

Date: Sep. 05, 2000 sl Tooru Shimomura
Tooru SHIMOMURA

Date: Aug. 25, 2000 sl Katsuyuki Hirata
Katsuyuki HIRATA

Date: Sep. 06, 2000 sl Shinya Otsuka
Shinya OTSUKA