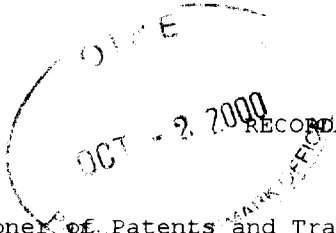


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RECORDATION FORM COVER SHEET
PATENTS ONLY

The Commissioner of Patents and Trademarks
Washington, D.C. 20231
Attention: Assignment Branch

September 19, 2000
Attorney Docket No.: Hitchiner-500

Please record the attached original document or copy thereof.

Name of Conveying Party(ies):
Danny L. CARGILL
Mark W. OLES
Robert A. POOLE

Name and Address of Receiving Party(ies):
Hitchiner Manufacturing Co., Inc.
Elm Street
Milford, New Hampshire 03055

Nature of Conveyance:
 Assignment [] Security Agreement [] Merger [] License
 Change of Name [] Other:

Execution Date of Document: September 8, 2000

If this document is being filed together with a new application, the execution date of the application is: -

Patent Application Numbers: 09/578,136 Patent Numbers: -

Total Number of Applications and Patents Involved: 1. An enclosed check includes the recording fee of \$40.00.

Mail correspondence concerning the document to: Mr. Edward J. Timmer
Walnut Woods Centre
5955 W. Main Street
Kalamazoo, MI 49009

To the best of my knowledge and belief, the foregoing information is true and correct, and any attached copy is a true copy of the original document.

Respectfully submitted,

Edward J. Timmer (Reg.No. 27 402)

Walnut Woods Centre
5955 W. Main Street
Kalamazoo, MI 49009

Encl: Assignment
Check

Total number of pages, including cover sheet, attachments, and documents 3

(10/06/2000 MBERHE 00000052 09578136)
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A S S I G N M E N T

WHEREAS, we (1) Danny L. CARGILL, (2) Mark W. OLES, and (3) Robert A. POOLE, hereinafter called "ASSIGNORS", residing at (1) 136 Goen Road, New Ipswich, New Hampshire 03071, (2) RR1, Box 644, Frankestown, New Hampshire 03043, and (3) 4 Cherry Lane, Bedford, New Hampshire 03110 have invented certain new and useful improvements in COUNTERGRAVITY CASTING METHOD AND APPARATUS for which application Serial No. 09/578,136 for United States Letters Patent was filed on May 24, 2000; and

WHEREAS, Hitchiner Manufacturing Co., Inc., hereinafter called "ASSIGNEE", having a place of business at Elm Street, Milford, New Hampshire 03055 is desirous of acquiring the entire right, title and interest in and to said invention and in and to any Letters Patent that may be granted therefor in the United States and in any and all foreign countries.

NOW THEREFORE, in consideration of the sum of One Dollar (\$1.00) to us in hand paid, the receipt whereof is hereby acknowledged, and other valuable consideration, we the ASSIGNORS have sold, assigned and transferred, and by these presents do sell, assign and transfer unto said ASSIGNEE the full and exclusive right to said invention in the United States and its territorial possessions and in all foreign countries and the entire right, title and interest in and to any and all Letters Patent which may be granted therefor in the United States and its territorial possessions and in any and all foreign countries and in and to any and all divisions, reissues, continuations and extensions thereof.

We hereby authorize and request the Patent Office Officials in the United States and in any and all foreign countries to issue any and all of said Letters Patent, when granted, to said ASSIGNEE as the assignee of the entire right, title and interest in and to the same, for the sole use and behoof of said ASSIGNEE, its successors and assigns.

FURTHER, we agree that we will communicate to said ASSIGNEE or its representative any facts known to us respecting said invention, and testify in any legal proceedings, sign all lawful papers, execute all divisional, continuation, substitution, renewal and reissue applications, execute all necessary assignment papers to cause any and all of said Letters Patent to be issued to said ASSIGNEE, make all rightful oaths or declarations, and generally cooperate with said ASSIGNEE, its successors and assigns, to obtain and enforce proper protection for said invention in the United States and in any and all foreign countries.

IN WITNESS WHEREOF, we have hereunto set our hands this 8TH
day of SEPTEMBER, 2000.

Signed in the presence of:

[Signature]
[Signature]
[Signature]

Signed: [Signature]
Danny L. CARGILL

Signed: [Signature]
Mark W. OLES

Signed: [Signature]
Robert A. POOLE

STATE OF New Hampshire)
)ss.
COUNTY OF Hillsborough)

On this 8th day of September, 2000 personally appeared before me the above-named Danny L. CARGILL, Mark W. OLES, and Robert A. POOLE, to me known and known to me to be the persons described in and who executed the foregoing instrument and acknowledged the same to be their free act and deed in and for the purposes set forth in said instrument.

[Signature]
Notary Public
CAROLE SYLVIE LEMAY, Notary Public
My Commission Expires August 9, 2005

SEAL

My Commission expires