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To the Honorable Commissioner of Patents and documents or copy thereof.	Trademarks: Please record the attached original
1. Name of conveying party(ies): BILLY K. CAGLE PAUL E. FLICK ARTHUR D. PARKS EDWARD A. REELFS Additional name(s) of conveying party(ies) attached? Yes X No	2. Name and address of receiving party(ies): INTERNATIONAL TRUCK AND ENGINE CORPORATION (f.k.a. Navistar International Transportation Corp.) Law Offices-13 455 N. Cityfront Plaza Drive Chicago, IL 60611-5594 Additional name(s) & address(es) attached? □ Yes ☒ No
3. Nature of conveyance:	
☑ Assignment ☐ Merger,	
☐ Security ☐ Change of Agreement Name	
Execution Date: June 28, 2000	
4. Application number(s) or patent number(s):	
If this document is being filed together w	
Execution date of the application is	. Lon & non apparation, one
A. Patent Application No.(s) 09/608,176 B. Patent No.(s)	
Additional number	rs attached? 🗆 Yes 🗵 No
5. Name and address of party to whom correspondence concerning document should be mailed:	6. Total number of applications and patents involved: [1]
Dennis K. Sullivan International Truck and Engine	7. Total fee (37 CFR 3.41) \$40.00
Corporation Law Offices - 13	☐ Enclosed
455 N. Cityfront Plaza Drive Chicago, IL 60611-5594	Authorized to be changed to deposit account
ED1 00000120 140603 09608176 \	8. Deposit account number: 14-0603
40.00 CH	(Attach duplicate copy of this page if paying by deposit account)
9. Statement and signature. To the best of my knowledge and belief, the true and correct and any attached copy is document.	
Monique Tk. Chan Name of Person Signing Onomon Nignature	October 25, 2000. Date
Name of Person Signing Signature Total number of pages including cover sheet,	

JOINT ASSIGNMENT

WHEREAS, (1) Billy J. Cagle, (2) Paul E. Flick, (3) Arthur D. Parks, and (4) Edward A. Reelfs,

residing, respectively, at (1) 8050 Castle Cove Road, Indianapolis, Indiana 46256; (2) 1584 W. 96th Street, Indianapolis, Indiana 46260; (3) 1409 Bowman Drive, Greenfield, Indiana 46140; and (4) 2855 E. 42nd Street, Davenport, Iowa 52807

(hereinafter referred to as ASSIGNORS) have invented certain new and useful improvements in INTERNATIONAL Docket No. D-4868 entitled:

Casting Method and Apparatus

for which they are about to make application for Letters Patent in the United States, said application having a Declaration and Power of Attorney executed by ASSIGNORS respectively (1) on the 28 day of June, 2000; (2) on the 28 day of June, 2000; and (4) on the 28 day of June, 2000; and (4) on the 28 day of June, 2000,

WHEREAS, INTERNATIONAL TRUCK AND ENGINE CORPORATION, a corporation existing under the laws of the State of Delaware, (hereinafter referred to as INTERNATIONAL) having its principal place of business at 455 North Cityfront Plaza Drive, Chicago, Illinois 60611, is desirous of acquiring the entire right, title and interest in and to the aforesaid invention or inventions, and any Letters Patent granted hereon by the United States of America and any foreign country;

NOW THEREFORE, in consideration of the sum of One Dollar and other valuable consideration received by ASSIGNORS from INTERNATIONAL, the receipt of which is hereby acknowledged by ASSIGNORS, ASSIGNORS do hereby sell, assign, and transfer to INTERNATIONAL said invention or inventions, said application, divisional applications thereof, continuation applications thereof and any and all Letters Patent of the United States and any foreign country which may be granted therefor, and any reissue or reissues, or extension or extensions thereof, together with the right to file applications in, and to acquire Letters Patent in, all countries foreign to the United States in the name of INTERNATIONAL or as it may direct, and to claim for such foreign applications and Letters Patent the priority date of filing of the said International or United States application under the provisions of the Patent Cooperation Treaty, the International Convention for the Protection of Industrial Property or the European Patent Convention in the countries in which it applies.

PATENT REEL: 011242 FRAME: 0469 ASSIGNORS hereby authorize and request the Commissioner of Patents and Trademarks to issue any and all Letters Patent of the United States on said invention or inventions or resulting from said application, or any division or divisions or continuations thereof to INTERNATIONAL as assignee of the entire interest.

ASSIGNORS hereby authorize INTERNATIONAL to insert the dates of execution of said application.

ASSIGNORS do hereby covenant that they have full right to convey the entire interest herein assigned, and that they have not executed and will not execute any agreement in conflict herewith.

ASSIGNORS further covenant that they will, at any time, upon request, execute and deliver any and all papers that may be necessary or desirable to perfect the title to said invention or inventions, or any Letters Patent that may be granted therefor in any country in INTERNATIONAL, and that if INTERNATIONAL desires to secure a division, reissue, reexamination, or renewal of any such Letters Patent, that a disclaimer relating thereto should be filed, or make application for a corresponding patent in any foreign country, that they will, upon request, sign all papers, make all rightful oaths, and do all lawful acts requisite for the application for such division, reissue, reexamination, or extension and the procuring thereof, or for the filing of such disclaimer or foreign patent application without further compensation, but at the expense of INTERNATIONAL.

ASSIGNORS do further covenant and agree that they will, at any time, upon request, communicate to INTERNATIONAL any facts relating to said invention or inventions and Letters Patent, or the history thereof known to them, and testify as to the same in interferences or other litigation when requested so to do.

This assignment shall inure to the benefit of INTERNATIONAL, its successors, assigns and other legal representatives, and shall be binding upon ASSIGNORS, their heirs and legal representatives.

	IN WITNESS WHEREOF, they have executed this instrument.	
(1)	Billy J. Cagle this 3821 day of JUNE	_, 2000
(2)	Paul E. Flick this 28 th day of JUNE	_, 2000
(3)	Arthur D. Parks this 28 7 day of June	
(4)	Edward A. Reelfs this 23th day of fine	_, 2000

PATENT REEL: 011242 FRAME: 0470

State of Indiana))ss:	
County of macios)	
	individual described in and wh	came Billy J. Cagle , to me personally known, no executed the foregoing assignment, and e will and for the purposes therein set forth.
		Notary Public Symmetry Strans 3-15-2008
State of Indiana))ss:	
County of marion)	
•	own to me to be the individual acknowledged to me that he	e personally came Paul E. Flick, to me dual described in and who executed the executed the same of his own free will
_		Notary Public
		responenciasion expires 3-15-2008
State of Indiana))ss:	
County of make 1000)	
me personally known, and	known to me to be the indivacknowledged to me that he	re personally came Arthur D. Parks, to ridual described in and who executed the executed the same of his own free will Penshape & Brunegar Notary Public The same of his own free will Penshape & Brunegar Notary Public The same of his own free will Penshape & Brunegar Notary Public The same of his own free will
State of Indiana))ss:	
County of macron)	
	known to me to be the indivacknowledged to me that he	e personally came Edward A. Reelfs, to ridual described in and who executed the executed the same of his own free will Renelope R Rrungan Notary Public The commission expire, 3-15-2008

PATENT
RECORDED: 10/30/2000 REEL: 011242 FRAME: 0471