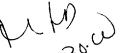
FORM PTO-1619A Expires 06/30/99 OMB 0651-0027

12-15-2000

U.S. Department of Commerce Patent and Trademark Office PATENT





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Month Day Year Name (line 1) Philip Marshall Name (line 2) Execution Date Month Day Second Party Name (line 1) Name (line 2) **Receiving Party** Mark if additional names of receiving parties attached if document to be recorded Name (line 1) Chelsea Building Products is an assignment and the receiving party is not domiciled in the United Name (line 2) States, an appointment of a domestic representative is attached. Address (line 1) 565 Cedar Way (Designation must be a separate document from Address (line 2) Assignment.) Address (line 3) Oakmont 15139 State/Country Domestic Representative Name and Address Enter for the first Receiving Party only. Name Address (line 1) Address (line 2) Address (line 3) Address (line 4) FOR OFFICE USE ONLY

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PATENT

REEL: 011334 FRAME: 0064

FORM PTO-1619B Expires 06/30/99 OMB 0651-0027	Page 2	U.S. Department of Commerce Patent and Trademark Office PATENT
Correspondent Name and Address Area Code and Telephone Number 412/562-1895		
Name Dennis M. Carleton		
Address (line 1) Buchanan Ingersoll		
Address (line 2) One Oxford Centre,	20th Floor	
Address (line 3) Pittsburgh, PA 1521	19	
Address (line 4)		
Pages Enter the total number of pages of the attached conveyance document including any attachments.		
Application Number(s) or Patent Number(s) Mark If additional numbers attached Enter either the Patent Application Number or the Patent Number (DO NOT ENTER BOTH numbers for the same property).		
		tent Number(s)
Patent Application Number(s) [29/131,139]		iterit (turnset(s)
If this document is being filed together with a <u>new</u> Patent Application, enter the date the patent application was <u>Month Day Year</u> signed by the first named executing inventor.		
Patent Cooperation Treaty (PCT)	PCT PCT	РСТ
Enter PCT application number only if a U.S. Application Numbe		PCT
has not been assigned.		
Number of Properties Enter the total number of properties involved. #		
Fee Amount Fee Amount for Properties Listed (37 CFR 3.41): \$ 40.00		
Method of Payment: Encl Deposit Account	losed X Deposit Account	
(Enter for payment by deposit account or if additional fees can be charged to the account.) Deposit Account Number: #02-4553		
Authorization to charge additional fees: Yes X No		
Statement and Signature		
To the best of my knowledge and belief, the foregoing information is true and correct and any attached copy is a true copy of the original document. Charges to deposit account are authorized, as indicated herein.		
Dennis M. Carleton, Reg. 40,928	Dones	
Name of Person Signing	Signature	Date

PATENT REEL: 011334 FRAME: 0065

ASSIGNMENT

WHEREAS, I, Philip Marshall, residing at 50 Rustic Ridge Drive, Pittsburgh, PA 15239, have invented a new and useful apparatus, disclosed in a U.S. design patent application entitled "WINDOW COMPONENT EXTRUSION" said application bearing Serial Number 29/131,139; and

WHEREAS, Chelsea Building Products, having a place of business at 565 Cedar Way, Oakmont, PA 15139 (hereinafter the "assignee"), is desirous of acquiring the entire right, title and interest in and to said application and the inventions and improvements therein disclosed;

NOW, THEREFORE, in consideration of One U.S. Dollar (US\$1.00) and other good and valuable consideration, the receipt and sufficiency of which I hereby acknowledge, I do hereby assign, sell, transfer, and set over unto said assignee the entire right, title, and interest in and to said application and the inventions and improvements therein disclosed for the United States and all foreign countries, and any Unites States, foreign, international or regional patents which may issue therefor, including any applications claiming priority to said application, and all divisions, reissues, continuations, renewals, and/or extensions of said application, said assignee to have and to hold the interests herein assigned to the full ends of the terms of said patents and any and all divisions, reissues, continuations, renewals, and/or extensions thereof, respectively, as fully and entirely as the same would have been held and enjoyed by me had this assignment not been made.

The Commissioner of Patents and Trademarks is requested to issue a United States

Patent in accordance herewith. I covenant that I am the lawful owners of said application,

inventions and improvements, that the same are unencumbered, that no license has been granted to

PATENT REEL: 011334 FRAME: 0066 make, use or vend the said inventions or improvements or any of them, and that I have the full right to make this assignment.

And for the consideration aforesaid, I agree that I will communicate to said assignee or the representatives thereof any facts known to me respecting said inventions and improvements, and will, upon request, but without expense to me, testify in any legal proceedings, sign all lawful papers, execute all divisional, reissue, continuation, renewal and/or extension applications, execute all foreign, international or regional applications, make all rightful oaths, and generally do all other and further lawful acts, deemed necessary or expedient by said assignee or by counsel for said assignee, to assist or enable said assignee to obtain and enforce full benefits from the rights and interests herein assigned.

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and shall inure to the benefit of the successors, and/or assigns, as the case may be, of said assignee. DATED: , 2000 — Medsau (SEAL)
Philip Marshall State of PEUL SILVANIA:

County of ALLEGHENY: Before me, a Notary Public in and for the said County and State, personally appeared Philip Marshall who acknowledged that he is the persons who executed the foregoing assignment and acknowledged it to be his free and voluntary act and deed. Witness my hand and notarial seal this 22 day of 100EMPER, 2000. Notary Public (NOTARIAL SEAL)

This assignment shall be binding upon my heirs, executors, administrators, and/or assigns,

- 3 -

Notable Seal Linda Leasure-Maddox, Notary Public Oakmont Boro, Allegheny County My Commission Expires Oct. 29, 2002 Months Pensylvanic & Jacadon of Motaces

RECORDED: 11/30/2000