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Correspondent Name and Address	S Area Code and Telephone Number	512-327-8932
Name J Nevin Shaffer,	Jr.	
Address also 1) 1750 Capital of Te	xas Hwy. S.	
Address also a Bldg. One, Suite 3	60	
Address One n Austin, TX 78746		
Address (to 4)		
Pages Enter the total number of including any attachmen	f pages of the attached conveyance docum	nent #
Application Number(s) or Patent N	humbar(c)	additional numbers attached
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Patent Application Number(s	Paten	L Number(s)
If this document is being filed together with a more signed by the first named exceeding Inventor	Parant Application, enter the date the patent application	on was Month Day Year 11/29/00
Patent Cooperation Treaty (PCT)		
Enter PCT application number only if a U.S. Application Num has not been assigned.		PCT PCT
Number of Properties	e total number of properties involved.	1
Fee Amount Fee Amo	unt for Properties Listed (37 CFR 3.41): \$	40.00
Method of Payment: E	inclosed Deposit Account	
(Enter for payment by deposit account or it	f idditional fees can be charged to the account.) Deposit Account Number:	19-1453
	Authorization to charge additional fees:	Yes X No
Statement and Signature		
	to belief, the foregoing information is true the original document. Charges to deposit	
J. Nevin Shaffer, Jr.	1 Mul Malla	November 30, 2000
Name of Person Signing	Signature	Date

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ASSIGNMENT

WHEREAS, I, John Forrest have invented certain new and useful improvements in an APPARATUS AND METHOD FOR INSERTING AND REMOVING A FLEXIBLE FIRST MATERIAL INTO A SECOND MATERIAL (the "Invention"), for which an application for United States Letters Patent is being concurrently filed herewith; and

WHEREAS, Longbore, Inc. a corperation having an office at 4125 Southerland Road, Houston, TX 77092 is desirous of acquiring the entire right, title, and interest in said Invention,

NOW THEREFORE, pursuant to the terms of my agreement with Longbore, Inc, and for other good and valuable consideration, the receipt of which is hereby acknowledged, I, John Forrest, do sell, assign, and transfer unto Longbore, inc, the entire right, title, and interest, in and to said Invention, for the territory of the United States of America and for all foreign countries, including all priority rights in foreign countries. Said Invention is described in the specification executed by me on the 29th day of November, 2000, preparatory to obtaining United States Letters Patent therefor, and a copy of said specification, as filed in the United States Patent and Trademark Office. is contained in File 100-933 in the office of Shaffer & Culbertson, L.L.P., Building I, Suite 360. 1250 Capital of Texas Hwy. S., Austin, Texas 78746. Said Invention, application, and Letters Patent issuing from said application or continuation, continuation-in-part, or division thereof, and any reissue of any such patent, to be held and enjoyed by Longbore, Inc for its own use, and for its legal representatives and assigns as fully and entirely as the same would have been held by me had this assignment and sale not been made.

Executed this 29th day of Nevember, 2000.

State of Texas

County of I Calles

On this 29 day of Lowmber in the year 2000, before me personally appeared John Forrest, known to me to be the person whose name is subscribed to this instrument, and acknowledged that he executed it.

TINES ANN BURT and afficial seal February 17, 2003

RECORDED: 11/30/2000

Chun But Notary Public

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PATENT REEL: 011352 FRAME: 0164