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KEY: M 6632A OS/OAPT
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To the Honorable Commissioner of Patents and Trademarks
attached original documents or copy thereof.

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1. Name of conveying party(ies):
Michael D. STALEY

Additional names(s) or conveying party(ies) attached? ☐ Yes ☒ No

2. Name and address of receiving party (ies):
Name: Cognis Corporation (Cognis Corp.)

Internal Address: _____

3. Nature of Conveyance:
☒ Assignment ☐ Merger
☐ Security ☐ Change of Name
☐ Agreement
☐ Other
Execution Date: 09/19/00

Street Address: 2500 Renaissance Boulevard, Suite 200

City: Gulph Mills State PA Zip 19406

Additional name(s) & addresses attached? ☐ Yes ☒ No

4. Application number(s) or patent number(s):

If this document is being filed together with a new application, the execution date of the application is:

A. Patent application No. (s)
09/631,398

B. Patent No (s).

Additional numbers attached? ☐ Yes ☒ No

5. Name and Address of party to whom correspondence concerning document should be mailed:

Name: Cognis Corporation
Internal Address: Law Department
Attention: John E. Drach
Street Address: 2500 Renaissance Blvd -Suite 200
City Gulph Mills State PA ZIP 19406

6. Total number of applications and patents involved: [1]

7. Total fee (37 CFR 3.41).....\$ 40.00
☐ Enclosed

☒ Authorized to be charged to deposit account

8. Deposit account number:
50-1177 (Order No. 00-0791)

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9. Statement and signature:

To the best of my knowledge and belief, the foregoing information is true and correct and any attached copy is a true copy of the original document.

John E. Drach (Reg. No. 32,891)
Name of Person Signing

John E Drach
Signature

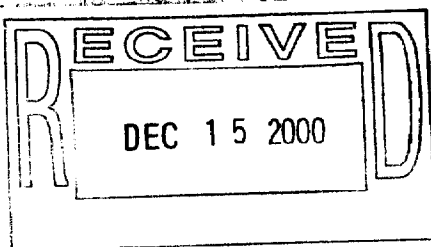
December 13, 2000
Date

Total Number of pages including cover sheet, attachments and document: [3]

OMB No. 0651-0100 (EXP. 4/94)

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PATENT

REEL: 011389 FRAME: 0689

Case M 6632A-OS/OAPT

A S S I G N M E N T

WHEREAS, I, Michael D. Staley, residing at 10541 Lemarie Drive, Cincinnati, OH 45241 have made an invention in: PROCESS FOR PURIFYING POLYCARBOXYLIC ACIDS, and am about to make application for United States Letters Patent therefor, the same being executed by me on the 19th day of September, 2000;

AND, WHEREAS, Cognis Corporation (Cognis Corp.), a corporation organized and existing under the laws of the State of Delaware and having an office and a place of business at Gulph Mills, Pennsylvania, is desirous of acquiring the entire interest in said application and in any Letters Patent which may issue thereon;

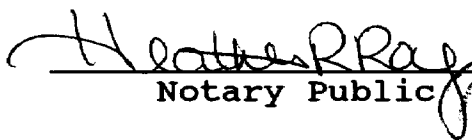
NOW, THEREFORE, be it known that for good and valuable consideration, the receipt of which is hereby acknowledged, I do hereby sell, assign, and transfer unto the said Cognis Corp., its successors, assigns, and legal representatives all right, title and interest in and to said invention and any improvements thereon for all countries of the world, and in and to said application, including the right to claim priority under the International Convention based on said patent application, and any patent which may issue thereon, and all right, title and interest in and to every patent application filed or to be filed on said invention in any other country, including renewals, revivals, continuations and divisions thereof, and any substitute applications therefor, and any and all patents which may issue thereon, and any reissues and extensions of the same; and I hereby authorize and request competent authorities to grant and issue any and all patents on said invention to the said Cognis Corp. as the assignee of the entire interest therein; and I further agree to execute upon request of the assignee such additional documents, if any, as are necessary and proper to secure patent protection on said invention throughout all countries of the world, and to otherwise give full effect to, and perfect the rights of the assignee under, this Assignment.

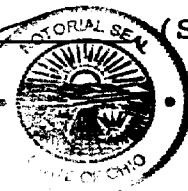
IN TESTIMONY WHEREOF, I have hereunto signed my name and affixed my seal at CINCINNATI, OHIO, United States of America, this 19th day of SEPTEMBER, 2000.


Michael D. Staley

STATE OF OHIO :
 : SS
COUNTY OF HAMILTON :

On this 19th day of SEPTEMBER, 2000 appeared before me in person the above-named Michael D. Staley and acknowledged the above to be his signature and that he signed, sealed and delivered the above instrument as his voluntary act and deed and for the uses and purposes therein set forth.


Notary Public



HEATHER ROY
Notary Public, State of Ohio
My Commission Expires June 15, 2001