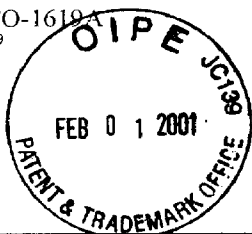


FORM PTO-1619A
Expires 06/30/99
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02-13-2001



101611866

U.S. Department of Commerce
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PATENT

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REEL: 011497 FRAME: 0485

Correspondent Name and Address

Area Code and Telephone Number (415) 501-2373

Name Thomas M. Onda, Esq.

Address (line 1) Levi Strauss & Co.

Address (line 2) 1155 Battery Street

Address (line 3)

Address (line 4) San Francisco, CA 94111

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Enter the total number of pages of the attached conveyance document including any attachments.

5

Application Number(s) or Patent Number(s)

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Patent Application Number(s)

Patent Number(s)

09320166

29110951

4388141

5039078

4871161

09335208

29110996

4669400

4968021

4795913

29110995

09416688

4655596

4833953

4658144

If this document is being filed together with a new Patent Application, enter the date the patent application was signed by the first named executing inventor.

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Patent Cooperation Treaty (PCT)

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PCT

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31

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Fee Amount for Properties Listed (37 CFR 3.41): \$ 1,240.00

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Thomas M. Onda
Assistant Secretary

Name of Person Signing
Levi Strauss & Co.

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Patent Number(s)

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5530652	5691923	5790687
5165676	4665348	5583801
5461742	5793398	5548519
5535997	5593072	5768135

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Patent Application Number(s)

Patent Number(s)

5967505



RELEASE OF SECURITY INTEREST IN PATENTS

This Release of Security Interest in Patents is dated as of February 1, 2001.

Reference is hereby made to the Grant of Patent Security Interest dated as of January 20, 2000 (as heretofore amended, supplemented or otherwise modified, the "Grant of Security") by and between Levi Strauss & Co. ("Grantor"), a Delaware corporation, and Bank of America, N.A., as collateral agent ("Collateral Agent"), or an abstract thereof, recorded with the United States Patent and Trademark Office on or about January 27, 2000 (Reel/Frame 010579/0206).

Collateral Agent hereby notifies, acknowledges to and agrees with Grantor that the security interest in the Patent Collateral (as such term is defined in the Grant of Security) granted by Grantor to Collateral Agent pursuant to the terms of the Grant of Security, including, without limitation, the patents listed on the attached Schedule A, is terminated and released as of the date hereof, and that Collateral Agent hereby releases and forever discharges all of its right, title and interest of any kind or nature granted, assigned or conveyed pursuant to the Grant of Security to the Patent Collateral.

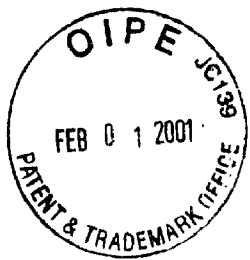
Collateral Agent hereby agrees to take such further actions and to execute such further documents as Grantor may reasonably request to effect and evidence this Release of Security Interest in Patents, including, without limitation, the execution of any filings, statements, amendments, recordations or other instruments required to maintain the applications or registrations of the Patent Collateral and record the chain of title accordingly with the United States Patent and Trademark Office.

[SIGNATURES APPEAR ON NEXT PAGE]

IN WITNESS WHEREOF, Collateral Agent has caused this Release of Security Interest in Patents to be duly executed and delivered by its duly authorized officer as of the date first above written.

BANK OF AMERICA, N.A., as Collateral Agent

By: 
Name: Kathleen Carry
Title: Vice President



Schedule A to

Release of Patent Security Interest

U.S. Patents

	<u>Invention</u>	<u>Patent No.</u>	<u>Issuance Date</u>
1.	Apparatus for Fusing Strips	4,388,141	6/14/83
2.	Method and Apparatus for Automatically Matching the Cuffs of Garments	4,669,400	6/2/87
3.	Workpiece Centering Apparatus & Method	4,655,596	4/7/87
4.	Separating and Feeding Garment Parts	5,039,078	8/13/91
5.	Fabric Turner	4,968,021	11/6/90
6.	Notching Method and Apparatus for Fabrication Of Garment Goods	4,833,953	5/30/89
7.	Separating and Feeding Garment Parts	4,871,161	10/3/89
8.	High Resolution Optical Fiber Array and Article Position Determining System	4,795,913	1/3/89
9.	System for Alignment and Feeding Cooperating Fabric Parts in Sewing Operations	4,658,144	4/14/87
10.	Fabric Turner	5,106,075	4/21/92
11.	Automatic Garment Inspection & Measurement System	5,530,652	6/25/96
12.	Fabric Stack Shingler	5,165,676	11/24/92
13.	Mist Treatment of Garments	5,461,742	10/31/95
14.	Fabric Piece Automatic Feeder with Suction Cup Picker and Twisted-Belt Flipper	5,535,997	7/16/96

	<u>Invention</u>	<u>Patent No.</u>	<u>Issuance Date</u>
15.	Automated Garment Finishing System ("Localized Abrasion System")	5,458,265	10/17/95
16.	Digital Measuring System	5,691,923	11/25/97
17.	Method and App. For Automatically Hemming Garments	4,665,848	5/19/87
18.	Hot Melt Ink Jet Shademarking System for Use With Automatic Fabric Spreading Apparatus	5,793,398	8/11/98
19.	Automated Garment Finishing System	5,593,072	1/14/97
20.	Mist Treatment of Garments	5,595,071	1/21/97
21.	Method and Apparatus For The Optical Determination of the Orientation of a Garment Workpiece	5,790,687	8/4/98
22.	Voice Troubleshooting System for Computer Controlled Machines	5,583,801	12/10/96
23.	Custom Apparel Manufacturing Apparatus and Method	5,548,519	8/20/96
24.	Custom Apparel Manufacturing Apparatus and Method	5,768,135	6/16/98
25.	Automatic Feeder and Inverter For Fabric Workpieces	5,967,505	10/19/99

U.S. Patent Applications

	<u>Invention</u>	<u>Serial No.</u>	<u>Filing Date</u>
1.	Apparatus and Method for the Remote Production of Customized Clothing	09/320,166	5/26/99
2.	Alleviating Premature Wear Around Garment Pockets	09/335,208	6/17/99
3.	Trousers (DESIGN) (Engineered Jeans)	29/110,995	9/15/99
4.	Trousers with Skewed Inseam and Outseam (DESIGN) (Engineered Jeans)	29/110,951	9/15/99
5.	Trousers with Tilted Bottom Hem (DESIGN) (Engineered Jeans)	29/110,996	9/15/99
6.	Ergonomic Garments (Engineered Jeans)	09/416,688	10/8/99