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FORM PTO-1619B Expires 06/30/99 OMB 0651-0027	Page 2	U.S. Department of Commerce Patent and Trademark Office PATENT
Correspondent Name and Address	Area Code and Telephone Number	(215) 568-6400
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RANDOLPH J. HUIS, ESQUIRE	Kanlep 14	April 19 2001
Name of Person Signing Reg. No. 34,626	Signature	Date

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Atty. Docket No. SMB-PT019 (A 00 847 M US) ASSIGNMENT

WHEREAS, Ralf Kummle, residing at Schillerstrasse 33, D-79650, Schopfheim, Germany, a citizen of Germany (hereafter the undersigned), is the inventor of

PROFILING ARRANGEMENT WITH A ROLL FORMING MACHINE AND WITH A WELDING DEVICE

for which the undersigned executed an application for United States Letters Patent, U.S. Patent Application No. 09/784,883 , filed February 16, 2001.

The undersigned hereby authorizes assignee or assignee's representative to insert the Application Number and the filing date of this application if they are unknown at the time of execution of this assignment.

AND, WHEREAS, Dreistern-Werk Maschinenbau GmbH & Co. KG, a German corporation, having its principal place of business at Wiechser Strasse 9, D-79650 Schopfheim, Germany (hereafter referred to as the assignce), is desirous of acquiring the entire right, title and interest in said invention, all applications for and all letters patent issued on said invention.

NOW, THEREFORE, in consideration of One Dollar (\$1.00), receipt of which is acknowledged by the undersigned, and of other good and valuable consideration, the undersigned, intending to be legally bound, does hereby sell, assign and transfer to the assignee and assignee's successors, assigns and legal representatives the entire right, title and interest in said invention and all patent applications thereon, including, but not limited to, the application for United States Letters Patent entitled as above, and all divisions and continuations thereof, and in all letters patent, including all reissues thereof, throughout the world, including the right to claim priority under the Paris Convention.

It is agreed that the undersigned shall be legally bound, upon request of the assignce, to supply all information and evidence relating to the making and practice of said invention, to testify in any legal proceeding relating thereto, to execute all instruments proper to patent the invention throughout the world for the benefit of the assignce, and to execute all instruments proper to carry out the intent of this instrument.

The undersigned warrants that the rights and property herein conveyed are free and clear of any encumbrance.

-1 of 2-

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EXECUTED under seal on this 21 day of March ____, 2001 Schop fleiser at

Witness:

Erika Bühler

human __(L.S.) Kar,

Ralf Kummle

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