Total number of pages including cover sheet, attachments, and document: 2

PATENT REEL: 011613 FRAME: 0896

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ASSIGNMENT

In Consideration of One Dollar (\$1.00) and other good and valuable consideration, the receipt of which is hereby acknowledged, I the undersigned,

Alfons BÖHM, Sternstrasse 36, D-47918 Tönisvorst, Germany

hereby sell, assign and transfer to

SIEMPELKAMP PRESSEN SYSTEME GMBH & CO.

a company of Germany having a place of business at

Mevissenstrasse 65 D-47803 Krefeld Germany

its successors, assigns, and legal representatives, my entire right title and interest for the United States and all foreign countries, in and to the improvements disclosed in the application for United States Letters Patent which has been executed by the undersigned concurrently herewith as the US national phase of PCT application PCT/DE99/02431 filed 4 August 1999 and which is entitled

METHOD FOR DEFORMING THROUGH HIGH INNER PRESSURE AT LEAST TWO HOLLOW BODIES HAVING EACH AT LEAST ONE OPENING, ESPECIALLY METAL TUBES OR METAL HOLLOW PROFILES and in and to said application and all divisional, continuing, substitute, renewal, reissue, and all other applications for Letters Patent which have been or shall be filed in the United States and all foreign countries on said improvements; and in and to all original and reissued patents which have been or shall be issued in the United States and all foreign countries on said improvements.

I agree that said Assignee may apply for and receive Letters Patent for said improvements in its own name; and that, when requested, without charge to but at the expense of said Assignee, its successors, assigns, and legal representatives, to carry out in good faith the intent and purpose of this Assignment, the undersigned will execute all rightful Oaths, Assignments, Powers of Attorney, and other papers; communicate to said Assignee, its successors, assigns, and representatives, all facts known to the undersigned relating to said improvements and the history thereof; and generally do everything possible which said Assignee, its successors, assigns, or representatives shall consider desirable for aiding in securing and maintaining proper patent protection for said improvements and for vesting title to said improvements and all applications for patents and all patents on said improvements in said Assignee, its successors, assigns, and legal representatives; and I covenant with said Assignee, its successors, assigns, and legal representatives that no

assignment, grant, mortgage, license, or other agreement affecting the rights and property herein conveyed has been made to others by the undersigned, and that full right to convey same as herein

expressed is possessed by the undersigned.

×5-00

Allens BOHM

18/01 '01 DO 20:55 [SE/EM NR 7109] 2004

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RECORDED: 02/15/2001