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To the Honorable Commissioner of Patents and Trademarks

original documents or copy thereof.

Name of conveying party(ies):
Christophe Bagnoud, Mirosław Plata,
Jurgen Wust and Klaus Wahrisch

Additional name(s) of conveying party(ies) attached? Yes No

Nature of conveyance:

Assignment Merger
 Security Agreement Change of Name
 Other _____

Execution Date: March 20, 2001, March 20, 2001,
March 29, 2001 and March 26, 2001

2. Name and address of receiving party(ies)

Name: ALUSUISSE TECHNOLOGY AND MANAGEMENT LTD.

Internal Address: CH-8212 Neuhausen am
Rheinfall, SWITZERLAND MAY 25 2001

Street Address: _____

City: _____ State: _____ ZIP: _____

Additional name(s) & address(es) attached? Yes No

1. Application number(s) or patent number(s):

If this document is being filed together with a new application, the execution date of the application is: _____

A. Patent Application No.(s)
09/763,527

B. Patent No.(s)

Additional numbers attached? Yes No

5. Name and address of party to whom correspondence concerning document should be mailed:

Name: Gregory P. LaPointe

Internal Address: Bachman & LaPointe, P.C.
Suite 1201

Street Address: 900 Chapel Street

City: New Haven State: CT ZIP: 06510

6. Total number of applications and patents involved: 1

7. Total fee (37 CFR 3.41).....\$ 40.00

Enclosed
 Authorized to be charged to deposit account

8. Deposit account number:
02-0184

(Attach duplicate copy of this page if paying by deposit account)

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9. Statement and signature.
To the best of my knowledge and belief, the foregoing information is true and correct and any attached copy is a true copy of the original document.

Gregory P. LaPointe
Name of Person Signing

Signature

May 23, 2001
Date

Total number of pages including cover sheet, attachments, and document: 2

Mail documents to be recorded with required cover sheet information to:
Commissioner of Patents & Trademarks, Box Assignments
Washington, D.C. 20231

Assignment

In consideration of One Dollar (\$1.00), and other good and valuable consideration, the receipt of which is hereby acknowledged, we, the undersigned, Christophe Bagnoud and Mirosław Piata, both residents and citizens of Switzerland and Jürgen Wüst and Klaus Währisch, both residents and citizens of Germany.

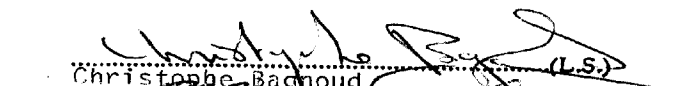
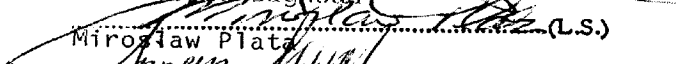


Hereby sell, assign and transfer to ALUSUISSE TECHNOLOGY & MANAGEMENT LTD.

a corporation of Switzerland having a place of business at CH-8212 Neuhausen am Rheinfall, SWITZERLAND its successors, assigns and legal representatives, the entire right, title and interest for the United States and all foreign countries, in and to any and all improvements which are disclosed in the application for United States Letters Patent, which has been executed by the undersigned concurrently herewith and is entitled METHOD FOR PROCESS MONITORING DURING DIE CASTING OR THIXOFORMING OF METALS (SN 09/763,527 filed Feb. 23, 2001), and in and to said application and all divisional, continuing, substitute, renewal, reissue, and all other applications for Letters Patent which have been or shall be filed in the United States and all foreign countries on any of said improvements; and in and to all original and reissued patents which have been or shall be issued in the United States and all foreign countries on said improvements;

Agree that said Assignee may apply for and receive Letters Patent for said improvements in its own name; and that, when requested, without charge to but at the expense of said Assignee, its successors, assigns and legal representatives, to carry out in good faith the intent and purpose of this assignment, the undersigned will execute all divisional, continuing, substitute, renewal, reissue, and all other patent applications on any and all said improvements; execute all rightful oaths, assignments, powers of attorney and other papers; communicate to said Assignee, its successors, assigns, and representatives, all facts known to the undersigned relating to said improvements and the history thereof; and generally do everything possible which said Assignee, its successors, assigns or representatives shall consider desirable for aiding in securing and maintaining proper patent protection for said improvements and for vesting title to said improvements and all applications for patents and all patents on said improvements, in said Assignee, its successors, assigns and legal representatives; and

Covenant with said Assignee, its successors, assigns and legal representatives that no assignment, grant, mortgage, license or other agreement affecting the rights and property herein conveyed has been made to others by the undersigned, and that full right to convey the same as herein expressed is possessed by the undersigned.

Date..... 20 March 2001
Date..... 20 March 2001
Date..... 29th March 2001
Date..... 26 March 2001

 (L.S.)
Christophe Bagnoud
 (L.S.)
Mirosław Piata
 (L.S.)
Jürgen Wüst
 (L.S.)
Klaus Währisch