

06-07-2001



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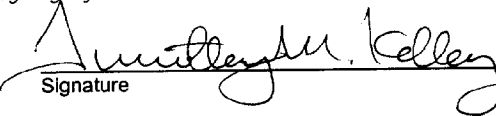
Please record the attached original documents or copy thereof.

1. Name of conveying party(ies): 5.3101 Busse Acquisition Corp.	2. Name and address of receiving party(ies): Name: Arrowhead Conveyor LLC Address: 124 N. Columbus Street MAY 31 Randolph, WI 53956 Additional name(s) & address(es) attached? <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No
3. Nature of Conveyance: <input type="checkbox"/> Assignment <input checked="" type="checkbox"/> Merger <input type="checkbox"/> Security Agreement <input type="checkbox"/> Change of Name <input type="checkbox"/> Other: Execution Date: June 28, 1999	

4. Application number(s) or patent number(s): A. Patent Application No.(s) 60/060,832, PCT/US98/20568 and 09/509,630 Filed: October 1, 1997, October 1, 1998 and June 15, 2000, respectively	B. Patent No.(s) _____ Additional numbers attached? <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No
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5. Name and address of party to whom correspondence concerning document should be mailed: Timothy M. Kelley Michael Best & Friedrich LLP 100 East Wisconsin Avenue Milwaukee, Wisconsin 53202-4108 Phone: (414) 271-6560	6. Total number of applications and patents involved: 3 7. Total fee (37 CFR 3.41):.....\$ 120.00 <input checked="" type="checkbox"/> Enclosed <input checked="" type="checkbox"/> Deficiencies in fee charged to Deposit Account 8. Deposit account number: 13-3080
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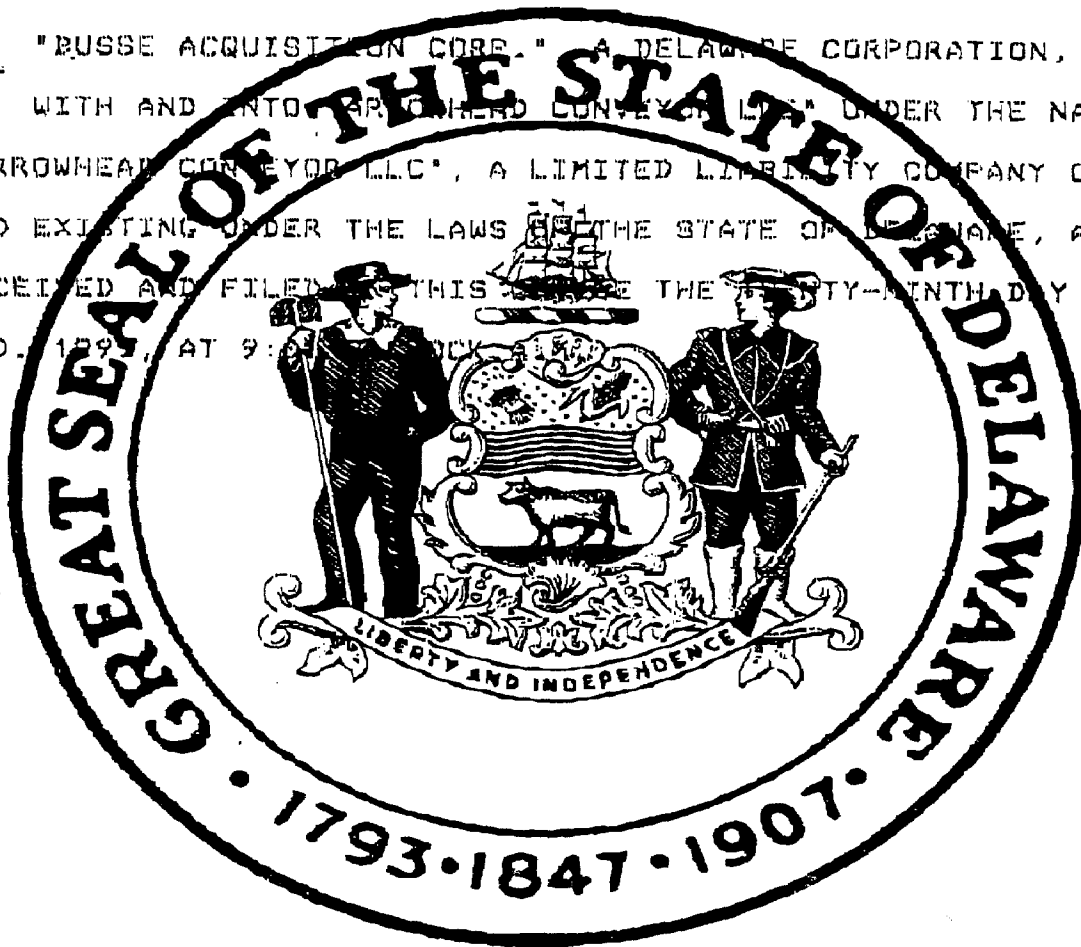
9. Statement and signature. <i>To the best of my knowledge and belief, the foregoing information is true and correct and any attached copy is a true copy of the original document.</i> Timothy M. Kelley (Reg. No. 34,201) Name of Person Signing  May 24, 2001 Signature Date Attorney File 18049-9025 Total number of pages including cover sheet, attachments, and document: 4
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cc: Docketing

Office of the Secretary of State

I, EDWARD J. FREEL, SECRETARY OF STATE OF THE STATE OF DELAWARE, DO HEREBY CERTIFY THE ATTACHED IS A TRUE AND CORRECT COPY OF THE CERTIFICATE OF MERGER, WHICH MERGES:

"RUSSE ACQUISITION CORP." A DELAWARE CORPORATION, WITH AND INTO "ARROWHEAD CONVEYOR LLC" UNDER THE NAME OF "ARROWHEAD CONVEYOR LLC", A LIMITED LIABILITY COMPANY ORGANIZED AND EXISTING UNDER THE LAWS OF THE STATE OF DELAWARE, AS RECEIVED AND FILED THIS [blank] THE [blank]-[blank] DAY OF JUNE, A.D. 1997, AT 9:00 [blank]



Edward J. Freel

Edward J. Freel, Secretary of State



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AUTHENTICATION: 9840871
DATE: 06-30-99

CERTIFICATE OF MERGER

OF

BUSSE ACQUISITION CORP.
(a Delaware Corporation)

INTO

ARROWHEAD CONVEYOR LLC
(a Delaware Limited Liability Company)

To the Secretary of State
State of Delaware

It is hereby certified that:

1. The constituent business entities participating in the merger herein certified are:

(i) Busse Acquisition Corp., a corporation, which is incorporated under the laws of the State of Delaware; and

(ii) Arrowhead Conveyor LLC, a limited liability company, which is organized under the laws of the State of Delaware.

2. An Agreement and Plan of Merger has been approved, adopted, certified, executed and acknowledged by each of the aforesaid constituent entities in accordance with the provisions of subsection (c) of Section 264 of the General Corporation Law of the State of Delaware and subsection (b) of Section 18-209 of the Delaware Limited Liability Company Act.

3. The name of the surviving limited liability company in the merger herein certified is Arrowhead Conveyor LLC, which will continue its existence as the surviving limited liability company under its present name upon the effective date of said merger pursuant to the provisions of the Delaware Limited Liability Company Act.

4. The executed Agreement and Plan of Merger between the aforesaid constituent entities is on file at the following place of business of the surviving limited liability company: 124 N. Columbus Street, Randolph, Wisconsin 53956.

5. A copy of the Agreement and Plan of Merger will be furnished by the surviving limited liability company, on request and without cost, to any stockholder or member of each of the aforesaid constituent entities.

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NO. 1796 P. 2/3

CORP SERVICES CO

JUN. 30. 1999 12:42PM

6. The Agreement and Plan of Merger provides that the merger herein certified shall be effective on June 28, 1999.

IN WITNESS WHEREOF, the surviving limited liability company has caused this Certificate to be executed this 21 day of June, 1999.

ARROWHEAD CONVEYOR LLC

By: **ARROWHEAD ADVISORS LLC,**
its managing member

By: Caleb S. Kramer, Caleb S. Kramer
Its: Member

BUSSE ACQUISITION CORP.

By: Caleb S. Kramer, Caleb S. Kramer
Its: President