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Box Assignments, Commissioner of Patents and Trade.

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Please record the attached original documents or copy thereof.

1. Name of conveying party(ies):  
Sager Metal Strip Company LLC  
*08/11/01*

2. Name and address of receiving party(ies):  
Name: Arrowhead Systems, LLC  
Address: Randolph, Wisconsin

3. Nature of Conveyance:  
 Assignment  Merger  
 Security Agreement  Change of Name  
 Other:  
Execution Date: June 22, 2001

Additional name(s) & address(es) attached  Yes  No  
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AUG - 1 2001

4. Application number(s) or patent number(s):  
A. Patent Application No.(s) 09/509,630, 60/060,832, and PCT/US98/20568  
Filed: June 15, 2000, October 1, 1997 and October 1, 1998, respectively

B. Patent No.(s)  
\_\_\_\_\_

Additional numbers attached?  Yes  No

5. Name and address of party to whom correspondence concerning document should be mailed:  
Timothy M. Kelley  
Michael Best & Friedrich LLP  
100 East Wisconsin Avenue  
Milwaukee, Wisconsin 53202-4108  
  
Phone: (414) 271-6560

6. Total number of applications and patents involved: 3

7. Total fee (37 CFR 3.41):.....\$ 120.00  
 Enclosed  
 Deficiencies in fee charged to Deposit Account

8. Deposit account number: 13-3080

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9. Statement and signature.  
*To the best of my knowledge and belief, the foregoing information is true and correct and any attached copy is a true copy of the original document.*

Timothy M. Kelley (Reg. No. 34,201)  
Name of Person Signing

*Timothy M. Kelley*  
Signature

August 1, 2001  
Date

Attorney File 18049-9025

Total number of pages including cover sheet, attachments, and document: 2

cc: Docketing  
*08/07/2001 RANMED1 00000064 09509630*  
*01 FC:581 120.00 UP*

**Exhibit A**

**ASSIGNMENT OF INTELLECTUAL PROPERTY**

This Assignment is made effective May 1, 2001 between Sager Metal Strip Company LLC, a limited liability company having its principal place of business at Michigan City, Indiana (hereinafter referred to as "Assignor") and Arrowhead Systems, LLC, a limited liability company having its principal place of business at Randolph, Wisconsin (hereinafter referred to as "Assignee").

**WITNESSETH:**

WHEREAS, Assignor has rights in and owns U.S. Patent App. No. 09/509,630 filed 15 June 2000; PCT Application No. PCT/US98/20568 filed 01 October 1998; U.S. Patent App. No. 60/060,832 filed 01 October 1997; Canadian App. No. 2,305,570 filed 01 October 1998 (collectively, the "Applications").

WHEREAS, pursuant to that certain Option Agreement dated May 1, 2001, the Assignor and Assignee have agreed to the assignment hereinafter set forth.

NOW, THEREFORE, for good and valuable consideration, the receipt of which is hereby acknowledged by the Assignor:

Assignor by these presents sells, assigns and transfers to the Assignee, its successors and assigns, all its rights, interests, and title in and to the Applications; in and to all other applications for letters patent (including divisional, continuation, continuation-in-part and reissue applications) based upon the inventions disclosed in the Applications; in and to the patent or patents to be granted thereon, including reissues thereof, if any, to the full end of the term or terms for which said patent or patents may be granted; in and to all applications for United States Letters Patents on the inventions disclosed in the Applications therefor now or hereafter filed in countries foreign to the United States of America; in and to any and all patents granted on the Applications to the full end of the terms for which said patents may be granted; and in and to all claims for past infringement of the claims of any the patent or patents or reissues thereof.

IN WITNESS WHEREOF, Assignor has caused his instrument to be executed by its duly authorized officer.

Sager Metal Strip Company LLC

Dated: 6/22/01

By: *Robert J. Mitterberg*  
Name: Robert J. Mitterberg  
Title: President

Witness: *William E. Blossom*  
Name: WILLIAM E. BLOSSOM

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