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1-31-92

Attorney Docket No. 322-00058

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Please record the attached original documents	
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Patrick J. McCluskey	party(ies):
Patrick J. McCluskey Anatoly Kaganov	ANCA PTY LTD
1	26 Gatwick Road
Additional name(s) of conveying party(ies) attached? [] Yes [X] No	Bayswater North, Victoria 2153 Australia
	Australia
3. Nature of Conveyance:	
[X] Assignment [] Merger [] Security Agreement [] Change of Name	* 1 * 2 1
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Execution Date: October 30, 1997	attached? [] Yes [x] No
4. Application number(s) or patent number(s)	
If this document is being filed with a new application, the execution date of the	
Application is	
A. Patent Application No.(s)	B. Patent No.(s)
09/763,811	
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5. Name and address of party to whom 6. Total number of applications and	
correspondence concerning document	patents involved:1
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Danial D. Rottorlass	x] Enclosed
ANDRUS, SCEALES, STARKE & SAWALL, LLP] Authorized to charge to deposit
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9. Statement and signature:	
To the best of my knowledge and belief, the foregoing information is true and correct	
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Daniel D. Fetterley Name of Person Signing Signature	<u>July 25, 2001</u> Date
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Total number of pages including cover sheet, attachments and document: 6	
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Daniel D. Fetterley	20,323
Name	Reg. No.
Daniel D. Fotton	7/26/01
Signature	Date
-	PAIENI

REEL: 012040 FRAME: 0196

for Letters Patent of the United States which:

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ASSIGNMENT OF PATENT APPLICATION NON - U.S. APPLICANT

WHEREAS, THE UNDERSIGNED INVENTOR(S), (hereinafter singly and collectively, "ASSIGNOR") of the address(es) indicated below, has/have invented the Invention described in an application entitled:

METHOD AND APPARATUS FOR ADJUSTING A COLLET IN A MACHINE TOOL

[] has been executed on even date herewith;	
[X] was filed as U.S. Serial No. 09/763811 filed on 26 February 2001	
AND WHEREAS	
Anca Pty Ltd	
which is a:	
[] corporation [x] company, other than a corporation [] partnership [] sole proprietor/individual	
having a principal place of business (address of Assignee) at:	
26 Gatwick Road, BAYSWATER NORTH, VICTORIA 2153 AUSTRALIA	
(hereinafter "ASSIGNEE"), is desirous of acquiring an Interest therein:	

NOW, THEREFORE for good and valuable consideration, the receipt and sufficiency of which are hereby acknowledged, ASSIGNOR by these presents does sell, assign and transfer unto ASSIGNEE, its successors, assigns and legal representatives, the full and exclusive right to the aforesaid patent application, and the Invention as described In the aforesaid application, in the United States, together with any divisions, continuations, continuations-In-part, reissues, or re-examinations thereof, and hereby authorise(s) and request(s) the Commissioner of Patents to issue Letters Patent issuing therefrom to ASSIGNEE, for the sole use and benefit of ASSIGNEE, its successors, assigns and legal representatives;

ASSIGNOR also hereby sells and assigns to said ASSIGNEE, its successors, assigns and legal representatives the full and exclusive rights, title and interest to the invention disclosed in said application throughout the world, including the right to file applications and obtain patents, utility models, industrial models, designs and equivalents for said invention in its own name throughout the world including all rights of priority, all rights to publish cautionary

PATENT REEL: 012040 FRAME: 0197 notices reserving ownership of said invention and all rights to register said invention in appropriate registries; and

ASSIGNOR further agrees to execute any and all powers of attorney, applications, assignments, declarations, affidavits, and any other papers in connection therewith necessary to perfect such rights, title and interest in ASSIGNEE, its successors, assigns and legal representatives.

ASSIGNOR hereby further agrees to communicate with said ASSIGNEE, or its successors, assigns and legal representatives, any facts known to us respecting any improvements; and, at the expense of said ASSIGNEE, to testify in any legal proceedings, sign all lawful papers, execute all divisional, continuation, continuation-in-part, reissue and substitute applications, make all lawful oaths, and generally do everything possible to vest title in said ASSIGNEE and to aid said ASSIGNEE, its successors, assigns and legal representatives to obtain and enforce proper protection for said invention in all countries.

ASSIGNOR hereby authorize and request my/our attorney, Andrus, Sceales Starke & Sawall LLP of Suite 1100, 100 Easet Wisconsin Avenue, MILWAUKEE, WI 53202-4178, or its agents, the power to insert on this assignment further identification, including but not limited to application number(s) and filing dates, when known, which may be necessary or desirable in order to comply with any rule or request of the United States Patent and Trademark Office for the purposes of recording this document.

EXECUTED as of the date(s) written below by ASSIGNOR:

Date:

31 May 2001

Signature

Witness Signature

Witness Name

Inventor's name: Patrick John MCCLUSKEY

Inventor's address: 6 Kingfield Court, BURWOOD, VICTORIA 3125 AUSTRALIA

Page 3 of 3

EXECUTED as of the date(s) written below by ASSIGNOR:

Date:

June 1, 2001

Signature

Witness Signature

MICHINEL BRASINGTON

Witness Name

Inventor's name:

Anatoly KAGANOV

Inventor's address: 2A Shoobra Road, ELSTERNWICK, VICTORIA 3185 AUSTRALIA

PATENT REEL: 012040 FRAME: 0199