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Atty Docket No.: 209181US-2 08 - 28 - 20	101	$\mathcal{D}$		
FORM PTO-1595 1-31-92		8.33.01 U.S. DEPARTMENT OF COMMERCE Patent and Trademark Office		
To the Honorable Commissioner of 1018244	48	tached original documents or copy thereof.		
1. Name of conveying party(ies):		nd address of receiving party(ies):		
Kenji SUGIURA	Name:	RICOH COMPANY, LTD.		
Additional name(s) of conveying party(ics) attached? □Yes ■N	Address:	3-6, Nakamagome 1-chome, Ohta-ku, Tokyo 143-8555 JAPAN		
3. Nature of Conveyance:				
■ Assignment □ Merger □ Security Agreement □ Change of Name □ Other				
Execution Date: June 29, 2001	Additional	name(s) and address(es) attached? □Yes ■No		
4. Application number(s) or patent number(s):				
If this document is being filed together with a new application,	1	**		
A. Patent Application No.(s) 09/865,521	B. Patent N	lo.(s)		
Additional numbers a	। attached? □Yes	■No		
5. Name and address of party to whom correspondence concerning document should be mailed:		plications and patents involved: 1		
		7. Total fee (37 CFR 3.41): \$40.00  ■ Enclosed □ Authorized to be charged to deposit account		
		Deposit account number: 15-0030  (Attach duplicate copy of this page if paying by deposit account)		
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To the best of my knowledge and belief, the foregoing information is true and correct and any attached copy is a true copy of the original document.  Marvin J. Spivak  Signal Si				
Marvin J. Spivak fuund	factor	8-93-01		
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77/8701 370N:: :0000182 (98/55°) 0:521 40 00 30				

PATENT REEL: 012100 FRAME: 0379

	WHEREAS, I (WE) Kenji SUGIURA of
INSERT NAMES AND RESIDENCE ADDRESSES OF THE INVENTORS:	c/o Ricoh Co., Ltd., 3-6, Nakamagome 1-chome, Ohta-ku,
	TOKYO 143-8555 JAPAN
	**************************************
INSERT TITLE	have invented certain new and useful improvements in: CHARGING DEVICE AND
OF INVENTION:	IMAGE FORMATION APPARATUS HAVING THE CHARGING DEVICE
INSERT DATE IN- VENTORS SIGNED DECLARATION:	for which an application for Letters Patent was executed on June 29, 2001
	(Application No. 09/865, 521 , filed May 29, 2001 ), and
INSERT NAME AND ADDRESS OF COMPANY OR OTHER ASSIGNEE:	WHEREAS, RICOH COMPANY, LTD.
OTHER ASSIGNEE:	(hereinafter referred to as "ASSIGNEE") having a place of business at: 3-6, Nakamagome
	1-chome, Ohta-ku, TOKYO 143-8555 JAPAN
	is desirous of acquiring the entire right, title and interest in and to said invention and in and to an Letters Patent that may be granted therefore in the United States and its territorial possessions and it any and all foreign countries;

NOW, THEREFORE, in consideration of the sum of FIVE DOLLARS (\$5.00), the receipt whereof is hereby acknowledged, and for other good and valuable consideration, I (WE), by these presents do sell, assign and transfer unto said ASSIGNEE, the full and exclusive right to the said invention in the United States and its territorial possessions and in all foreign countries and the entire right, title and interest in and to any and all Letters Patent which may be granted therefor in the United States and its territorial possessions and in any and all foreign countries and in and to any and all divisions, reissues, continuations, substitutions and renewals thereof.

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I (WE) hereby authorize and request the Patent Office Officials in the United States and its territorial possessions and any and all foreign countries to issue any and all of said Letters Patent, when granted, to said ASSIGNEE as the assignee of my (our) entire right, title and interest in and to the same, for the sole use and behoof of said ASSIGNEE, its (his) successors and assigns, to the full end of the term for which said Letters Patent may be granted, as fully and entirely as the same would have been held by me (us) had this Assignment and sale not been made.

Further, I (WE) agree that I (WE) will communicate to said ASSIGNEE or its (his) representatives any facts known to me (us) respecting said invention, and testify in any legal proceeding, sign all lawful papers, execute all divisional, continuation, substitute, renewal and reissue applications, execute all necessary assignment papers to cause any and all of said Letter Patent to be issued to said ASSIGNEE, make all rightful oaths, and, generally do everything possible to aid said ASSIGNEE, its (his) successors and assigns, to obtain and enforce proper protection for said invention in the United States and its territorial possessions and in any and all foreign countries.

The undersigned hereby grant(s) the firm of Oblon, Spivak, McClelland, Maier & Neustadt, P.C. of Fourth Floor, 1755 Jefferson Davis Highway, Arlington, Virginia 22202 the power to insert on this assignment any further identification, including the application number and filing date, which may be necessary or desirable in order to comply with the rules of the United States Patent and Trademark Office for recordation of this document.

Date: June 29, 2001	Konji Sugiura  (Signature of Inventor) Kenji SUGIURA			
	(Signature of Inventor) Kenji SUGIURA			
Date:	(Signature of Inventor)			
Date:	(Signature of Inventor)			
Date:	(Signature of Inventor)			
Date:	(Signature of Inventor)			
Date:	(Signature of Inventor)			
Date:	(Signature of inventor)			
Date:	(Signature of Inventor)			

OBLON, SPIVAK, McCLELLAND, MAIER & NEUSTADT, P.C.

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PATENT REEL: 012100 FRAME: 0381