10-17-2001	Docket No. C8868-00153
s and Trademarks: Please record the attached original documents or copy thereof.	
1. N 101875756 , 0 · (0 · 0 \	2. Nand and address of receiving party(ies):
101875756 , 0 · 10107	Name: StyroChem Delaware, Inc.
Additional name(s) of conveying party(ies) attached? () Yes (x) No	Internal Address:
	Street Address: 919 N. Market Street, 2 nd Floor
3. Nature of conveyance:	
(x) Assignment () Merger	
() Security Agreement () Change of Name	City: Wilmington State: Delaware ZIP: 19801
() Other	Additional name(s) and address(es) attached? () Yes (x) No
Execution Date: October 5, 2001	
4. Application number(s) or patent number(s): If this document is being filed together with a new application, the execution date of the application is: A. Patent Application No.(s) O9/828,608 Additional numbers attached: () Yes (x) No	
Name and address of party to whom correspondence concerning document should be mailed: Name: Richard A. Paikoff, Esq.	6. Total number of applications and patents involved: (1) One
Internal Address:	7. Total fee (37 CFR 3.41)\$\frac{40.00}{}
Street Address: Duane, Morris & Heckscher LLP One Liberty Place City: Philadelphia State: PA ZIP:19103-7396	 (X) Enclosed () Authorized to be charged to deposit account 8. Deposit account number: 04-1679
20 JA 1947 - 72191 - 0000135 09683608	(Attach duplicate copy of this page if paying by deposit account)
DO NOT LISE 5	

DO NOT USE THIS SPACE

9. Statement and signature.

To the best of my knowledge and belief, the foregoing information is true and correct and any attached copy is a true copy of the original document. Richard A. Parkoff 10/8/01
Date

Richard A. Paikoff, Reg. No. 34,892 Name of person signing

Total number of pages including cover sheet, attachments, and document (3)

Mail documents to be recorded with required cover sheet information to: Commissioner of Patents and Trademarks, Box Assignments

ASSIGNMENT AND AGREEMENT

WHEREAS, the undersigned, **StyroChem U.S., Ltd.**, a Texas Limited Partnership, having a mailing address of 11591 Business Highway, 287N., Ft. Worth, Texas, 76111, U.S. ("ASSIGNOR") owns all right, title and interest in and to U.S. Patent Application Serial No. 09/430,542, for **PROCESSES FOR FORMING STYRENIC POLYMERS** (the "PATENT"); and

WHEREAS the Assignor is agreeable to assign, and **StyroChem Delaware**, **Inc.** of **919 N. Market Street**, **2**nd **Floor**, **Wilmington**, **Delaware 19801** (the "ASSIGNEE") is desirous of acquiring, the exclusive right, title and interest in and to the Patent;

NOW THEREFORE, in consideration of One Dollar (\$1.00) paid by the Assignee to the Assignor, as well as for other good and valuable consideration, the receipt of which is hereby acknowledged by the Assignor, the Assignor does hereby sell, assign, transfer and set over to the Assignee, its successors and assigns, the full and exclusive right, title and interest in and to the Patents as well as any divisional, re-examination, reissue, continuation or continuation-in-part applications which may be filed relating to the Patents and any and all Letters Patent to be granted and issued therefor, the same to be held and enjoyed by the Assignee to the full end of term, as fully and entirely as the same would have been held and enjoyed by the Assignor had this assignment and sale not been made.

Assignor shall with reasonable diligence do all such things and provide all assurances as reasonably required to consummate the transactions contemplated hereby. Assignor shall execute and deliver to Assignee, at Assignee's request, such further documents or instruments required and presented by Assignee to effect the purpose of this Assignment and to carry out its provisions. Assignor shall, at Assignor's sole cost and expense, register or complete the registration of all required documents and instruments necessary to formalize Assignor's ownership of the Patents in their respective countries and governmental offices, so as to make of record the chain of title up to Assignor preceding this Assignment. Assignor shall execute and deliver to Assignee or its nominee such further documents or instruments, assignments, conveyances, authorizations and like documentation as required by Assignee to confirm ownership of the Patents in Assignee in said respective countries and governmental offices. Assignee shall control and attend to the preparation, submission and recordation of all such documents or instruments, assignments, conveyances and authorizations subsequent to this Assignment, and shall bear the expense thereof. Assignee likewise shall control and bear all fees and expenses associated with prosecuting or maintaining said Patents after the date of this Assignment.

> PATENT REEL: 012241 FRAME: 0820

This Assignment shall inure to the benefit of and be binding upon Assignor, Assignee and their respective successors and assigns.

StyroChem U.S., Ltd.

By: StyroChem GP, L.L.C., its general partner

By: Radnor Chemical Corporation,

its sole member

By:

Name: Miehael V. Valenza

Title: President

PH1\886880.1

RECORDED: 10/10/2001

PATENT REEL: 012241 FRAME: 0821