



General Motors Corporation
Legal Staff
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Detroit, MI 48265-3000

October 11, 2001

Box Assignments
Commissioner for Patents
Washington, D.C. 20231

10/15/01

10-26-2001
101887065

U.S. PTO
09/976609
10/15/01

Enclosed for recording is Assignment documentation for the following patent application:

Attorney Docket No.

GP-300350

(1) Assignor/Inventors:

ARIANNA T. MORALES

(2) Assignee:

GENERAL MOTORS CORPORATION
DETROIT, MICHIGAN

(3) Assignment of patent application

09/976609

(4) Application number:

If blank, this documentation is filed together with the patent application.

(5) Address correspondence to :

JEFFREY A. SEDLAR
General Motors Corporation
Legal Staff
Mail Code 482-C23-B21
P.O. Box 300
Detroit, MI 48265-3000

(6) Number of applications:

1

Total Fee:

40.00

(7) Date documentation executed:

October 4, 2001

(8) Not applicable

(9) To the best of my knowledge and belief, the information contained on this cover sheet is true and correct and any copy submitted is a true copy of the original document.

Title:

COATING FOR SUPERPLASTIC AND QUICK PLASTIC FORMING TOOL AND
PROCESS OF USING

Please charge the \$40.00 assignment recording fee to GENERAL MOTORS CORPORATION Deposit Account No. 07-0960.

10/25/2001 6TON11 00000076 070960 09976609
01 FC:581 40.00 CH

JEFFREY A. SEDLAR
313/665-4706

Total number of pages including cover sheet, attachments and document: 2

Enclosures

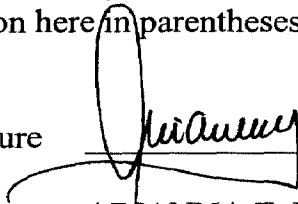
ASSIGNMENT

Pursuant to an agreement with my employer, I formally assign to GENERAL MOTORS CORPORATION, the entire right, title and interest, in all countries, in the improvements set forth in the United States patent application GP-300350 entitled

**COATING FOR SUPERPLASTIC AND QUICK PLASTIC
FORMING TOOL AND PROCESS OF USING**

for which I executed a declaration dated as indicated below. If the patent application has been filed, I authorize attorney JEFFREY A. SEDLAR to insert the application number and filing date of said application here/in parentheses (_____ filed _____) when known.

Inventor's signature


Date 10/04/2001

Full name:

ARIANNA T. MORALES

Declaration dated :

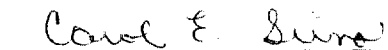
Residence:

ROYAL OAK, MI 48073

10/04/2001

On this 4 day of October, 2001, before me personally appeared ARIANNA T. MORALES, known to me to be the person who executed the foregoing instrument, and acknowledged that he/she executed the same.

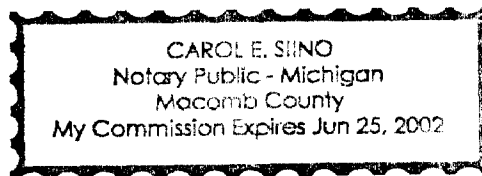
(SEAL)



Notary Public

My commission expires:

County of Authorization:

**PATENT****RECORDED: 10/15/2001****REEL: 012247 FRAME: 0907**