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sioner of Patents and Hausting 1894781 To the Honology Com original documents or copy thereof. 2. Name and address of receiving party(ies): 1. Name of conveying party(ies): (6) Syuichi KANAO KURARAY CO., LTD. (1) Tatsuya OSHITA Name: (2) Goki UEHARA (7) Shigeki TAKADA (8) Naoki KAWAKAMI (3) Nobuhisa SENDA 1621 Sakazu, Kurashiki-City, Okayama-Address: (4) Yoshiki TAKEDA (9) Kanenori ITO Pref., Japan (5) Yukiatsu KOMIYA 11-6-01 Additional name(s) of conveying party(ies) attached? □Yes ■No 3. Nature of Conveyance: □ Merger ■□ Assignment □ Change of Name □ Security Agreement □ Other October 15, 2001; October 15, Additional name(s) and address(es) attached? □Yes ■No 2001; October 15, 2001; October 15, 2001; October 15, 2001; October 24, 2001; October 25, 2001; October 25, 2001; October 13, 2001 **Execution Date:** 4. Application number(s) or patent number(s): If this document is being filed together with a new application, the execution date of the application is: B. Patent No.(s) A. Patent Application No.(s) 09/916,502 Additional numbers attached? □Yes ■No 6. Total applications and patents involved: 1 5. Name and address of party to whom correspondence concerning document should be mailed: 7. Total fee (37 CFR 3.41): \$40.00 ■ Enclosed □ Authorized to be charged to deposit account 8. Deposit account number: 15-0030 (Attach duplicate copy of this page if paying by deposit account) 22850 DO NOT USE THIS SPACE 9. Statement and signature To the best of my knowledge and belief, the foregoing information is true and correct and any attached copy is a true copy of the original document. Kirsten A. Grueneberg Name of Person Signing Registration Number: 47,297 Total number of pages including this cover sheet:

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PATENT REEL: 012297 FRAME: 0680

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Kanenori Ito,			
Ohamajyutaku 2gou, 3-9-7, Ohamakitamachi, Sakai-City, Osaka-Pref.,			
JAPAN respectively,			
PROCESS FOR PRODUCING  VINYL ALCOHOL POLYMER COMPOSITIONS			
For which an application for Letters Patent was executed on $\frac{10/15/01}{10/24/01}$ ; $\frac{10/25/01}{10/25/01}$ ;			
(Application No. 09/916,502 , filed uly 30, 2001 ), and			
WHEREAS, Kuraray Co., Ltd.			
(hereinafter referred to as "ASSIGNEE") having a place of business at: 1621, Sakazu,			
Kurashiki-City, Okayama-Pref., JAPAN is desirous of acquiring the entire right, title and interest in and to said invention and in and to any			

PATENT REEL: 012297 FRAME: 0681 I (WE) hereby authorize and request the Patent Office Officials in the United States and its territorial possessions and any and all foreign countries to issue any and all of said Letters Patent, when granted, to said ASSIGNEE as the assignee of my (our) entire right, title and interest in and to the same, for the sole use and behoof of said ASSIGNEE, its (his) successors and assigns, to the full end of the term for which said Letters Patent may be granted, as fully and entirely as the same would have been held by me (us) had this Assignment and sale not been made.

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Jatsuya Oskita  (Signature of (nvemor) Tatsuya OSHITA
Signature of Inventor) Goki UEHARA
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(Signature of Inventor) Yukiatsu KOMITA
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Date: 1	October 13. 2001		Kanenori	ITO
Date		(Signature of Inventor)	Kanenori ITO	
Date:		(Signasure of Inventor)		
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