FOR: PTO-1595 (modified)

(Rev 6-93)

RE

01-04-2002

SHEET

U.S. DEPARTMENT OF COMMERCE

Patent and Trademark Office

101934178

To the Director of the United States Patent and Trademark Office: Please record the attached original documents or copies thereof.

1. Name of conveying party(ies):

American Roller Company 2223 Lakeside Drive Bannockburn, Illinois 60015 2. Name and address of receiving party(ies):

U.S. Bank National Association

U.S. Bank Place

601 Second Avenue South Minneapolis, MN 55402

Additional conveying party(ies)

NO

3. Nature of conveyance:

SECURITY AGREEMENT

Execution Date:

October 31, 2001

Additional name(s) & address(es) attached?

2002

4. Application number(s) or patent number(s):

If this is being filed together with a new application, the execution date of the application is:

A. Patent Application Number(s):

B. Patent Number(s):

6,286,836; 6,285,006; 6,290,823; 5,821,499

Additional numbers attached? No

5. Name and address of party to whom correspondence concerning document should be mailed:

> Ann E. Reinke FOLEY & LARDNER Firstar Center 777 East Wisconsin Avenue 53202-5367 Milwaukee, Wisconsin

6. Total number of applications/patents involved: 4

7. Total fee (37 C.F.R. § 3.41):

\$160.00

Check Enclosed

Charge to deposit account

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06-1447

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9. Statement and signature:

To the best of my knowledge and belief, the foregoing information is true and correct and any attached copy is a true copy of the original document. The Commissioner is hereby authorized to charge any additional recordation fees which may be required in this matter to the above-identified deposit account.

Anne E. Reinke

Name of person signing

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Date

Total number of pages including cover sheet, attachments, and document:

01/03/2002 LMUELLER 00000308 6286836

01 FC:581

160.00 OP

I hereby certify that this document is being deposited with the United States Postal Service as first class mail in an envelope addressed to the Assistant Commissioner for Patents, Washington, D.C. 20231, on this 6th day of November 2001 FOLEY & LARDNER

PATENT

REEL: 012407 FRAME: 0041

001.1110817.1

NOTICE OF GRANT OF SECURITY INTEREST IN PATENTS

United States Patent and Trademark Office

Ladies and Gentlemen:

Please be advised that pursuant to Amendment No. 1 to Intellectual Property Security Agreement dated as of October 31, 2001 (the "Amendment"), amending that certain Intellectual Property Security Agreement dated as of June 21, 2001 (as amended by the Amendment and as the same may be hereafter amended, modified, extended or restated from time to time, the "Security Agreement") from AMERICAN ROLLER COMPANY, an Illinois corporation ("Debtor") in favor of U.S. BANK NATIONAL ASSOCIATION, a national banking association ("Lender"), Debtor has granted a continuing security interest in and continuing lien upon, the additional patents and patent applications shown below to Lender:

PATENTS

Country	Patent Number	Issue Date	Filing Date
US	6,286,836	September 11, 2001	February 2, 1999
US	6,285,006	September 4, 2001	July 12, 2000
US	6,290,823	September 18, 2001	April 21, 2000
iis	5 821 499	October 13, 1998	March 31, 1995

PATENT REEL: 012407 FRAME: 0042 Debtor and Lender hereby acknowledge and agree that the security interests in the foregoing patents and patent applications (i) may only be terminated in accordance with the terms of the Security Agreement, and (ii) is not to be construed as an assignment of any patent or patent application.

Very truly yours,

AMERICAN ROLLER COMPANY, an Illinois corporation

By L. Michael Vog-Its VP-Finance

Acknowledged and Accepted:

U.S. BANK NATIONAL ASSOCIATION,

a national banking association

!453.2

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RECORDED: 01/02/2002 REEL: 0