		JAN 1 3 MZZ	01-29	-2002			
		Nº A					
		Patents and Trademarks: Plea attorney.	10196	1881 1998 1999 1990 1990 1999 1999 ミナブタナ	hereof and return th	he recorded	
1.	Name of convey	ving party(ies):		ا ت Name and address of receiving party(ies):			
	John C. Bliss	1-18	-02		ten Manufacturin ess:	g Corporation	
] Corp	eral Partnership poration	[] Association [] Limited Partnersh	Street Addre	Street Address: 2201 West Desert Cove			
		ng party(ies) attached?	City: <u>Pho</u> e Zip: <u>8502</u>		State:_ <u>AZ</u>		
	Nature of conve	[] Merger	[] Associatio [] General F [] Limited Pa [X] Corporat	<ol> <li>Individual(s) citizenship</li> <li>Association</li> <li>General Partnership - State ( )</li> <li>Limited Partnership - State ( )</li> <li>[X] Corporation-State (Arizona)</li> <li>Other</li> </ol>			
[] Security Agreement       [] Change of Name         [] Other         Execution Date:       December 14, 2001				If assignee is no representative d (Designation mu	If assignee is not domiciled in the United States, a domestic representative designation is attached: [] Yes [] No (Designation must be separate from Assignment) Additional name(s) & address(es) attached: [] Yes [x] No		
4.	Application num	ber(s) or patent number(s):					
	A. Application No.(s)			B. Pate	B. Patent No.(s)		
	09/031,	659					
		Addition	al numbers attache	d? [ ] Yes [X] No			
5.	Name and address of party to whom correspondence concerning document should be mailed: Name: John D. Titus, Reg. No. 39,047 Address: GALLAGHER & KENNEDY, P.A. 2575 East Camelback Road		47 P.A.	patents invol 7. Tota	\$40.00		
~	Telephone:	Phoenix, Arizona 85016-922 (602) 530-8000	5	[x] Cha	osed rge deficiency or punt No. 07-0135	credit overpayment to:	
2872002	нанмерр 00000087	070135 <b>039</b> 31659		Per Assignm page is <u>not</u> a	nent Division dire attached	ctive, a duplicate of th	
0:581	40.00 CK	/	DO NOT USE THI	S SPACE			
9.	Statement and To the best of copy of the orig	/			correct and any		
	John E Name o	D. Titus f Person Signing	<u> </u>	Signature:	Total num	December 21, 2001 Date ber of pages submitted:	

## ASSIGNMENT

I, John C. Bliss, a citizen of the United States of America residing respectively at 4401 W. Escuda Drive, Glendale, Arizona 85308, hereinafter referred to as Assignors, have invented certain new and useful improvements described and claimed in a patent application entitled METHOD OF MANUFACTURING TITANIUM GOLF CLUB HAVING A STRIKING SURFACE FREE OF OXYGEN-STABILIZED ALPHA PHASE TITANIUM, filed August 16, 2001 and assigned U.S. Serial No. 09/931,659, the declaration for which was executed on the same date as this assignment. Karsten Manufacturing Corporation, an Arizona corporation, having a place of business at 2201 West Desert Cove, Phoenix, Arizona 85029, hereinafter referred to as Assignee, is desirous of acquiring the entire right, title and interest to these improvements and in and to any Patents or Industrial Design Registrations that may be granted therefore in the United States of America and in any and all foreign countries.

In consideration of the payment by Assignee to Assignor of one dollar (\$1.00), the receipt of which is hereby acknowledged, and in consideration of my employment by the Assignee, I, the Assignor, have assigned and transferred, and hereby assign and transfer to the Assignee and its successors and assigns, my entire right, title and interest to the improvements disclosed in the above-identified patent application in the United States of America and in any and all foreign countries and in and to any and all continuations, divisions, reissues, substitutions and extensions thereof.

Assignor hereby authorize and request the Patent Office officials in the United States of America and in any and all foreign countries to issue any and all Patents and

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Industrial Design Registrations for said improvements, when granted, to the Assignee, as the Assignee of our entire right, title and interest in and to the same.

Further, Assignor agree to communicate to the Assignee, or its representatives, known facts relating to said improvements, testify in any legal proceedings, sign all lawful papers, execute all continuations, divisions, reissues, substitutions and extensions, execute all necessary assignment papers to cause any and all Patents or Industrial Design Registrations to be issued to the Assignee and its successors and assigns in order for the Assignee to obtain and enforce proper protection for said improvements in the United States of America and in any and all foreign countries.

In testimony whereof, I have hereunto set my hand this  $\cancel{14}$  day of

**EC**.\_\_\_\_, 2001.

John C. Bliss

State of Arizona SS County of Maricopa :

	$\left( \right)$
Subscribed and sworn to befor	re me this $\underline{14^{n}}$ Day of $000000000000000000000000000000000000$
)	Notary Public
	Subscribed and sworn to befo



My Commissioner Expires: (My. 2, 2005