Form PTO-1595	-06-2002 U.S. DEPARTMENT OF COMMERCE
(Rev. 6-93)	Patent and Trademark Office
OMB No. 0651-0011 (exp. 4/94)	
To the Honorable Commissioner of Patents:	original documents or copy thereof.
1. Name of conveying party(ies):	2. Name and address of receiving party(ies):
Sang Keun Park	Name: Rayovac Corporation
John C. Springstead	Internal Address:
David M. Armour	
Additional name(s) of conveying party(ies) attached? □Yes ■No	
3. Nature of conveyance: / 23 d	
■ Assignment □ Merger	Street Address: 601 Rayovac Drive
☐ Security Agreement ☐ Change of Name	
☐ Other	City: Madison State: WI Zip: 53711
Execution Date: July 26, 2001 and August 23, 200	Additional name(s) & address(es) attached? ☐ Yes ■ No
4. Application number(s) or patent number(s):	
If this document is being filed with a new application, to	he execution date of the application is:
A. Patent Application No.(s)	B. Patent No.(s)
09/168,556	
→ No.	
Additional numbers attached?   Yes No	
<ol><li>Name and address of party to whom correspondence concerning document should be mailed:</li></ol>	6. Total number of applications and patents involved:
Name: <u>Daniel G. Radler, Esq.</u>	7. Total Fee (37 CFR 34) \$40.00
Internal Address: Quarles & Brady LLP	☐ Enclosed
miterial Addition	Authorized to be charged to deposit account
	Authorized to be sharper
Street Address: 411 East Wisconsin Avenue	8. Deposit account number
Street Address: 411 East Wisconsin Avenue	17-0055
	(Attach duplicate copy of this page if paying by deposit account)
City: Milwaukee State: WI Zip: 53202	_
DO NOT USE THIS SPACE	
705/2002 ACMMED1 00000194 170055 09168556	
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9. Statement and signature	information is true and correct and any attached
To the best of my knowledge and belief, the foregoing information is the difference of the second se	
copy is a true copy of the original document	
	L AL-Xle 1/14/02
Daniel G. Radler, Esq.  Name of person signing	Signature Date
	ants and document:
Total number of pages including cover sheet, attachments and document:	

Mail documents to be recorded with required cover sheet information to:

Commissioner of Patents and Trademarks, Box Assignments

Washington, D.C. 20231

## **ASSIGNMENT**

WHEREAS, I, Sang Keun Park, of Portage, Wisconsin have made certain inventions which are described in United States Patent Application No. 09/168,556 which issued as United States Patent No. 6,205,831 B1 entitled METHOD FOR MAKING A CATHODE CAN FROM METAL STRIP, and

WHEREAS, Rayovac Corporation (hereinafter referred to as said Company), a Wisconsin corporation having a place of business at 601 Rayovac Drive, Madison, Wisconsin is desirous of acquiring the entire interest in said inventions throughout the United States of America and the territories thereof, for all other countries and under all international agreements,

NOW, THEREFORE, for and in consideration of One Dollar (\$1.00) to me in hand paid, and other good and valuable consideration, receipt whereof is hereby acknowledged, I hereby sell, assign and transfer unto said Company, its successors and assigns, my entire right, title and interest throughout the United States of America and the territories thereof, for all foreign countries and under all international agreements in and to said inventions, the aforesaid application, all other applications hereafter filed in the United States, in any other country, or under any international agreement based in whole or in part on said inventions, and all Letters Patents granted upon said applications by the United States, by any other country or under any international agreement, and I do hereby authorize and request the Commissioner of Patents and Trademarks to issue said Letters Patent to said Company, I further grant to said Company, its successors and assigns, the right to claim for any of said applications the full benefits and priority rights of any international agreement between the United States and any foreign country or countries or between any other countries.

I hereby warrant that I have the full right to make the conveyance herein, and I hereby covenant that I, my heirs, legal representatives and assigns, will when requested, communicate to said Company, its representatives, successors and assigns, all facts known respecting said inventions, execute all divisional, continuing, reissue, reexamination and foreign or international applications, together with individual assignments therefor, make all rightful oaths, sign all lawful papers, testify in any legal proceeding and generally do everything possible to aid said Company, its successors and assigns, in the obtaining of Letters Patent.

IN TESTIMONY WHEREOF, I have hereunto set my hand and seal at the location and on the date indicated with my signature.

Date: July 26, 2001

WITNESSES:

Bandall & Collien 7/26/01

Sing Keun Park

(SEAL) STATE OF WISCONSIN COUNTY OF Jane

Before me on this 264 day of \_\_\_\_\_\_\_, 2001, came Sang Keun Park, to me known to be the person named in the foregoing assignment and he/she acknowledges his/her execution thereof to be his/her free act and deed.

(SEAL)

Notary Public

My Commission: July 20, 2003

## **ASSIGNMENT**

WHEREAS, I, John C. Springstead of Mazomanie, Wisconsin have made certain inventions which are described in United States Patent Application No. 09/168,556 which issued as United States Patent No. 6,205,831 B1 entitled METHOD FOR MAKING A CATHODE CAN FROM METAL STRIP, and

WHEREAS, Rayovac Corporation (hereinafter referred to as said Company), a Wisconsin corporation having a place of business at 601 Rayovac Drive, Madison, Wisconsin is desirous of acquiring the entire interest in said inventions throughout the United States of America and the territories thereof, for all other countries and under all international agreements,

NOW, THEREFORE, for and in consideration of One Dollar (\$1.00) to me in hand paid, and other good and valuable consideration, receipt whereof is hereby acknowledged, I hereby sell, assign and transfer unto said Company, its successors and assigns, my entire right, title and interest throughout the United States of America and the territories thereof, for all foreign countries and under all international agreements in and to said inventions, the aforesaid application, all other applications hereafter filed in the United States, in any other country, or under any international agreement based in whole or in part on said inventions, and all Letters Patents granted upon said applications by the United States, by any other country or under any international agreement, and I do hereby authorize and request the Commissioner of Patents and Trademarks to issue said Letters Patent to said Company. I further grant to said Company, its successors and assigns, the right to claim for any of said applications the full benefits and priority rights of any international agreement between the United States and any foreign country or countries or between any other countries.

I hereby warrant that I have the full right to make the conveyance herein, and I hereby covenant that I, my heirs, legal representatives and assigns, will when requested, communicate to said Company, its representatives, successors and assigns, all facts known respecting said inventions, execute all divisional, continuing, reissue, reexamination and foreign or international applications, together with individual assignments therefor, make all rightful oaths, sign all lawful papers, testify in any legal proceeding and generally do everything possible to aid said Company, its successors and assigns, in the obtaining of Letters Patent.

IN TESTIMONY WHEREOF, I have hereunto set my hand and seal at the location and on the date indicated with my signature.

) SS

STATE OF WISCONSIN

COUNTY OF Mare

Before me on this heavy of \_\_\_\_\_\_\_, 2001, came John C. Springstead, to me known to be the person named in the foregoing assignment and he/she acknowledges his/her execution thereof to be his/her free act and deed.

(SEAL)

Notary Public

My Commission: July 20, 2003

## **ASSIGNMENT**

WHEREAS, I, <u>David M. Armour of Fitchburg</u>, <u>Wisconsin</u> have made certain inventions which are described in United States Patent Application No. 09/168,556 which issued as United States Patent No. 6,205,831 B1 entitled <u>METHOD FOR MAKING A CATHODE CAN FROM METAL STRIP</u>, and

WHEREAS, Rayovac Corporation (hereinafter referred to as said Company), a Wisconsin corporation having a place of business at 601 Rayovac Drive, Madison, Wisconsin is desirous of acquiring the entire interest in said inventions throughout the United States of America and the territories thereof, for all other countries and under all international agreements,

NOW, THEREFORE, for and in consideration of One Dollar (\$1.00) to me in hand paid, and other good and valuable consideration, receipt whereof is hereby acknowledged, I hereby sell, assign and transfer unto said Company, its successors and assigns, my entire right, title and interest throughout the United States of America and the territories thereof, for all foreign countries and under all international agreements in and to said inventions, the aforesaid application, all other applications hereafter filed in the United States, in any other country, or under any international agreement based in whole or in part on said inventions, and all Letters Patents granted upon said applications by the United States, by any other country or under any international agreement, and I do hereby authorize and request the Commissioner of Patents and Trademarks to issue said Letters Patent to said Company. I further grant to said Company, its successors and assigns, the right to claim for any of said applications the full benefits and priority rights of any international agreement between the United States and any foreign country or countries or between any other countries.

I hereby warrant that I have the full right to make the conveyance herein, and I hereby covenant that I, my heirs, legal representatives and assigns, will when requested, communicate to said Company, its representatives, successors and assigns, all facts known respecting said inventions, execute all divisional, continuing, reissue, reexamination and foreign or international applications, together with individual assignments therefor, make all rightful oaths, sign all lawful papers, testify in any legal proceeding and generally do everything possible to aid said Company, its successors and assigns, in the obtaining of Letters Patent.

IN TESTIMONY WHEREOF, I have hereunto set my hand and seal at the location and on the date indicated with my signature.

Date: 8-33-01

SEAL STANDER

WINESSES:

STATE OF WISCONSIN

COUNTY OF Dane

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(SEAL)

Notary 1 done

My Commission:

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PATENT REEL: 012538 FRAME: 0310

RECORDED: 01/23/2002