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	Expires 06/30/99 OMB 0651-0027		1	***			11-2002			
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	Conveying I	Party(ies)		Mark if additions	l names of conve	eying parties a				
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1	Name (line 1)	Name (line 1) Ford Motor Company If document to be record is an assignment and to								
							domiciled in the United States, an appointment			
	Address (line 1)	The American Road					of a domestic representative is attached.			
	(Designation separate de						(Designation must be a separate document from			
1	Address (line 2)						Assignment.)			
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	Domestic R	epresentative Name	and Add	desen	for the first Rece	iving Party on	ly.			
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**REEL: 012639 FRAME: 0913** 

OMB 0651-0027	TENT
Correspondent Name and Address  Area Code and Telephone Number 1-313-8455101	1
Name Damian Porcari - 31.461	
Address (line 1) Ford Global Technologies, Inc.	
Address #Ine 2) Suite 600 - Parklane Towers East	
Address (line 3) One Parklane Boulevard	
Address (line 4) Dearborn, MI 48126	
Pages Enter the total number of pages of the attached conveyance document including any attachments.	
Application Number(s) or Patent Number(s)	
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09/683,161	
If this document is being filed together with a <u>new Patent Application</u> , enter the date the patent application was signed by the first named executing inventor.	Day Year
Patent Cooperation Treaty (PCT)	
Enter PCT application number	
has not been assigned.	
Number of Properties  Enter the total number of properties involved. # 1	
Fee Amount for Properties Listed (37 CFR 3.41): \$40.00	
Method of Payment: Enclosed Deposit Account X	
(Enter for payment by deposit account or if additional fees can be charged to the account.)  Deposit Account Number: # 06-1510	
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Statement and Signature	
To the best of my knowledge and belief, the foregoing information is true and correct and a attached copy is a true copy of the original document. Charges to deposit account are auti	any thorized, as
indicated herein.	
Angela Singleton (MOMA Diva) // February	1, 2002
Name of Person Signing Signature Date	<b></b>

## IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

## **ASSIGNMENT**

WHEREAS, THE UNDERSIGNED,

hashave invented certain new and useful improvements in:

Attorney Docket No. 201-0000 entitled: (METNOD AND ARRANGEMENT FOR CONTROLLING STRESSES BASED ON ONE-DIMENSIONAL MODELING IN SPRAYFORM TECHNIQUES

for which I/we intend to make application for Letters Patent of the United States listing the following as inventors:

Samtr Semir
Chijote Mgbokwere
Aften Roehe,
Martt Lusk; and

WHEREAS, FORD MOTOR COMPANY, a corporation organized and existing by virtue of the lews of the State of Delaware, having its principal place of business at Dearborn, County of Wayne, and State of Michigan, is desirous of acquising an interest therein;

NOW, THEREFORE, pursuant to my employment agreement herefoliore made with FORD MOTOR COMPANY, or by my contrastical obligation, I do sell, assign and transfer units FORD MOTOR COMPANY the full and exclusive right for the United States of America and for all fereign countries to the said invention, as described in the appellication executed by me on the date listed below, preparatery to obtaining Letters Patent of the United States therefor (and I hereby authorize my atterneys to insert the serial number and filing date herefor.  Serial No							
NAME	SIGNATURE	DATE					
Allen Dennie Roche, 3306 Surrey Drive Seline, MI 46176 US	Aven	10/18/01					
Semir Semir 600 Tobin #311 Inkater, Mt 48141 US	Samo	10/18/01					
Chiche Mobelings 5432 Franklin Hve. #200 Los Angeles, CA 90027 US	O Miliotewora	12/08/01					
Mark Lusk		1					
, co us		***					

Porcari

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**PATENT** 

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