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	OMB No. 0651-0027 (exp. 5/31/2002) 1020111	53				
	Tab settings	Please record the attached original documents or copy thereof.				
	1. Name of conveying party(ies):  SWEAT, Samuel Franklin BREED, Claude E. McGILL, Kenneth E.	Name and address of receiving party(ies)     Name: _HF_Extraction, _LLC     Internal Address:				
	Additional name(s) of conveying party(ies) attached? Yes X No  3. Nature of conveyance:  X Assignment Merger  Security Agreement Change of Name  Other	Street Address: 325 Virginia Shores  City:Muscle Shoals State: Alabama 35660				
	Execution Date: 02282002	Additional name(s) & address(es) attached? Yes X No				
į	4. Application number(s) or patent number(s):  If this document is being filed together with a new appli  A. Patent Application No.(s) 09690842	cation, the execution date of the application is:  B. Patent No.(s)				
	Additional numbers at	tached? Yes X No				
	5. Name and address of party to whom correspondence concerning document should be mailed:  Name: Jacobson Holman PLLC  Internal Address:	6. Total number of applications and patents involved: 1  7. Total fee (37 CFR 3.41)\$\$\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\				
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	9. Signature.  Irwin M. Aisenberg/19,007  Name of Person Signing  Total number of pages including cove	Signature 20, 75 Date  The sheet, attachments, and documents: 6				

## **ASSIGNMENT**

WHEREAS, Samuel Franklin Sweat, a U.S. citizen residing at 4612 Holloway Road, Plant City, Florida 33567, Claude E. Breed, a U.S. citizen residing at 192 Chaparral Drive, Florence, Alabama 35630 and Kenneth E. McGill, a U.S. citizen residing at 325 Virginia Shores, Muscle Shoals, Alabama 35660 (hereinafter "Assignors"), have invented certain new and useful improvements in PREPARATION OF CALCIUM SILICATE AND SULFUR DIOXIDE, for which an application for United States Letters Patent, was filed on October 18, 2000, and assigned U.S. Serial No. 09/690,842 (Atty. Dkt. No. P65953USO); and

WHEREAS, HF Extraction, LLC, an Alabama corporation located at 325 Virginia Shores, Muscle Shoals, Alabama 35660 (hereinafter "Assignee"), is desirous of acquiring the entire right, title and interest in and to the said invention, and in and to the said application and any Letters Patent that may issue thereon, and Assignors are desirous of assigning their entire right, title and interest in and to the said invention and in and to the said application, and any Letters Patent that may issue thereon.

NOW, THEREFORE, for and in consideration of One Dollar (\$1.00), and other good and valuable consideration, the receipt of which is hereby acknowledged, Assignors do hereby sell, assign and transfer to Assignee, its successors and assigns, the entire right, title and interest in and to the said invention and in and to the said application and all patents which may be granted therefor, and

PATENT REEL: 012647 FRAME: 0494 all divisions, reissues, substitutions, reexaminations, continuations and extensions thereof; and Assignors hereby authorize and request the Commissioner of Patents and Trademarks to issue all patents for said invention, or patents resulting therefrom, to Assignee.

Assignors hereby covenant and agree that, at the time of execution and delivery of this instrument, they are the lawful owner of the complete right, title and interest in and to said Letters Patent above mentioned, and the invention thereof, and their interest is unencumbered and that they have good and full right and lawful authority to sell and convey its interest in the manner set forth herein.

Assignors hereby further agree to communicate to Assignee, its successors, assigns and representatives, any facts known respecting any improvements, and at the request and expense of Assignee, to testify in any legal proceedings, sign all lawful papers, execute all divisional, continuation, reissue, reexamination and substitute applications, make all lawful oaths, and generally do everything possible to aid Assignee, its successors, assigns and representatives to obtain and enforce proper patent protection for said invention in all countries.

Assignors hereby grant Harvey B. Jacobson, Jr.; John C. Holman; Michael R. Slobasky; Jonathan L. Scherer; and Irwin M. Aisenberg (Registration Nos. 20,851, 22,769, 26,421, 29,851, and 19,007, respectively) the power to insert on this Assignment any

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further identification which may be necessary or desirable in order to identify the related application, or otherwise comply with the rules of the United States Patent and Trademark Office, for recordation of this document.

IN WITNESS WHEREOF, we have hereunto set our hands and seals this 2 Reday of FERRIMA, 2002

seals this 28 day of FE	BRUMA 1, 2002
CLARISSA MARIKHAM MY COMMISSION # DD 01847 EXPIRES July 14, 2005 Bonded Thru Budget Notary Servana	Samuel Franklin Sweat
State of Florida )	
County of ) as	
Subscribed and sw of Hebruary  My Commission Expires:	crn to before me, a Notary Public, this , 2002  Clause Marthan  NOTARY PUBLIC
	Claude E. Breed
State of Alabama ) ss	
County of )	
	orn to before me, a Notary Fublic, this , 200
My Commission Expires:	NOTARY PUBLIC
Condition of the street of	

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SIGNATURES CONT'D

State	of	Alabama	}	
County	, of	albert	)	35

Subscribed and sworn to before me, a Notary Public, this day of <u>Jebruary</u>, 2002.

My Commission Expires: 02-16-05

further identification which may be necessary or desirable in order to identify the related application, or otherwise comply with the rules of the United States Patent and Trademark Office, for recordation of this document.

IN WITNESS WHEREOF, we have hereunto set our hands and

recordation of this document.
IN WITNESS WHEREOF, we have hereunto set our hands and
seals this day of, 200
Samuel Franklin Sweat
State of Florida ) ) ss
County of )
Subscribed and sworn to before me, a Notary Public, this day of, 200
My Commission Expires:
Claude V Fred
Claude E. Breed State of Alabama )
County of Colbert ) ss
Subscribed and sworn to before me, a Notary Public, this day of February, 2002  Aug. P. Dargo
My Commission Expires: 02-16-05
SIGNATURES CONT'D

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**RECORDED: 03/04/2002**